

# Flow Controller for Water

RoHS

For the stepless control  
of water flow rate in  
proportion to electrical signals

New



IO-Link

IP65

Flow rate control accuracy

$\pm 5$  % F.S.

Response time

10 s or less

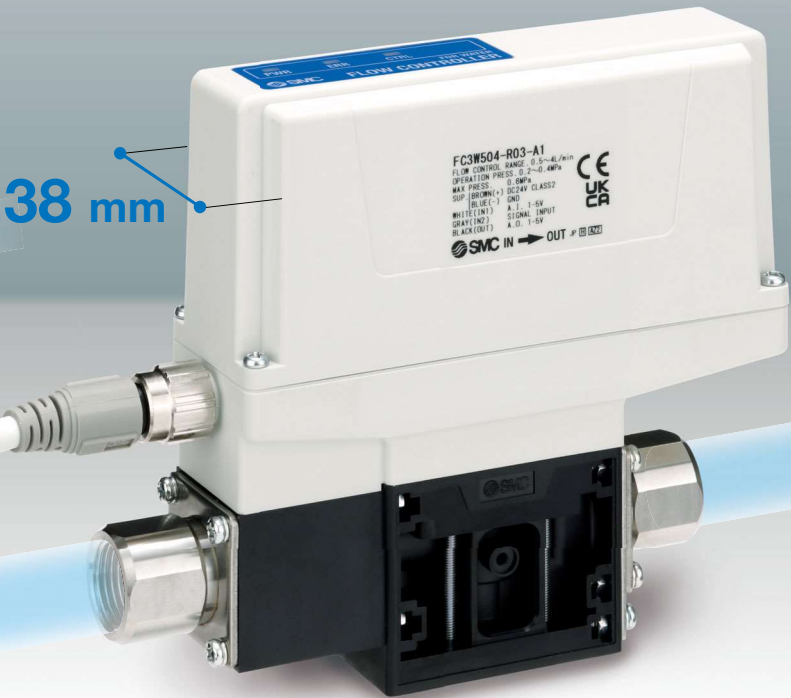
Parts in contact with  
fluid: Grease-free

New

Rated control flow rate range:  
A 5 to 40 (l/min) specification  
has been added.



38 mm



## Variations

Series	Rated control flow rate range [l/min]							Port size		
	0.5	2	4	5	16	40		3/8	1/2	3/4
FC3W504								●	—	—
FC3W520								●	●	—
New FC3W540								—	●	●

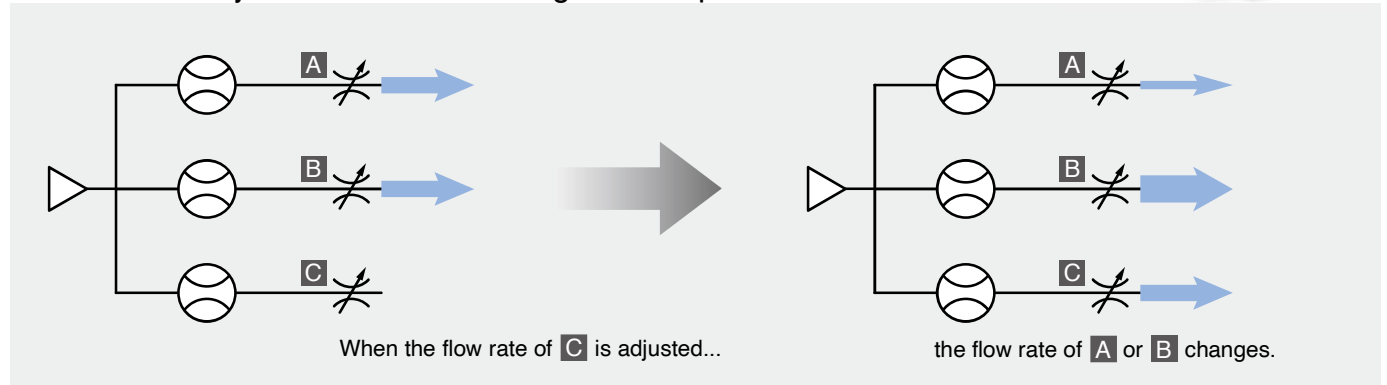
**FC3W Series**



CAT.EUS100-160B-UK



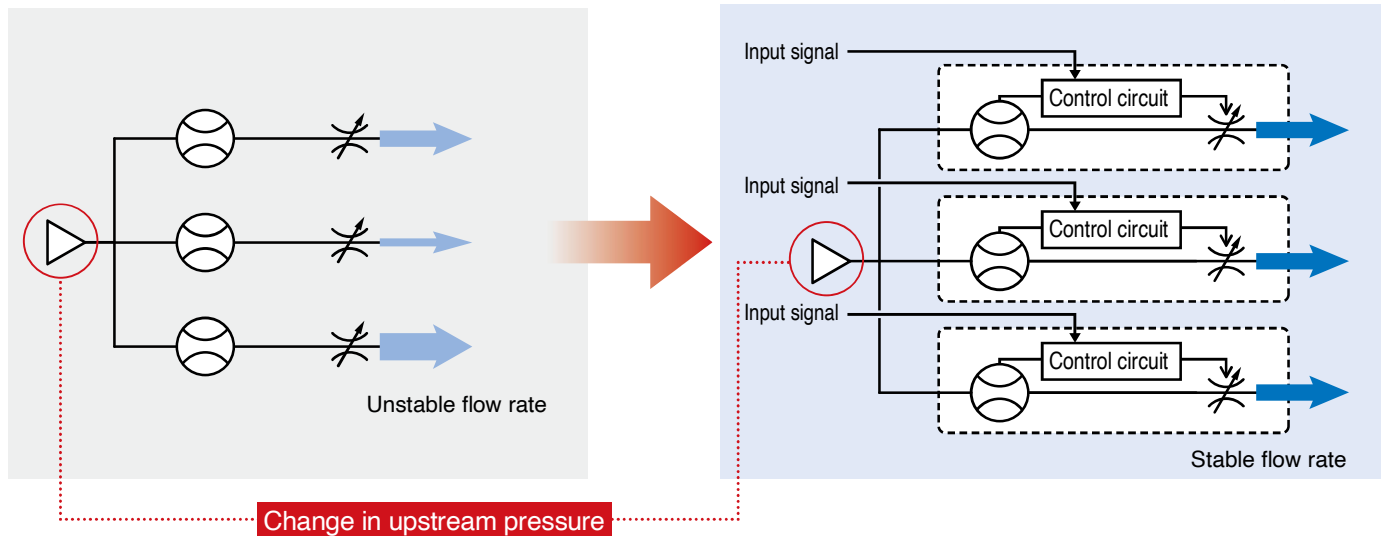
It's difficult to adjust the flow rate settings of multiple lines.



With manual valve control, when the upstream pressure changes, the flow rate of each line becomes unstable, making adjustment difficult.

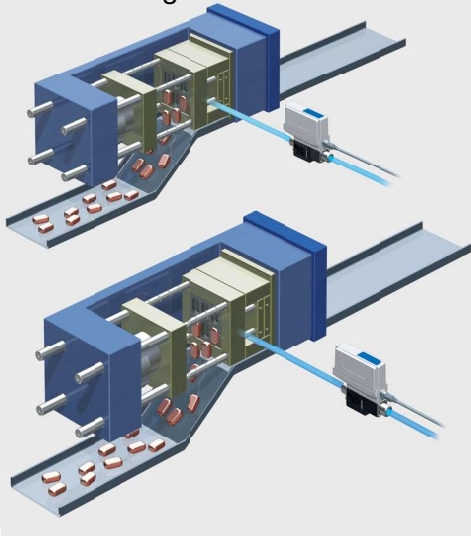
**With a FC3W**

**The flow rate of each line is adjusted to a stable value when the upstream pressure changes.**

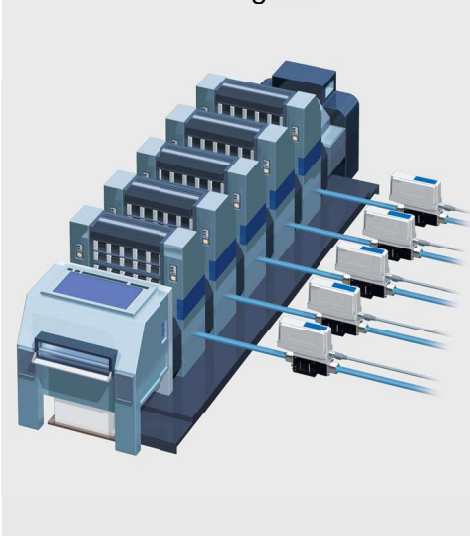


## Application Examples

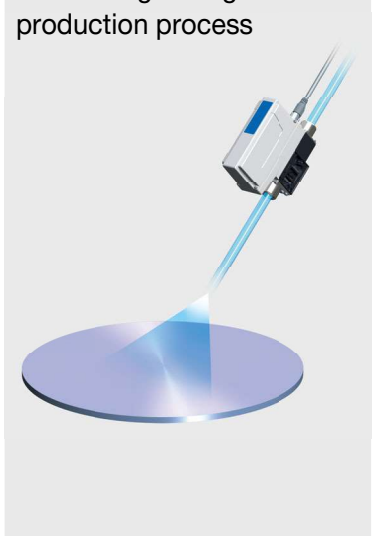
Mold cooling



Printer roller cooling

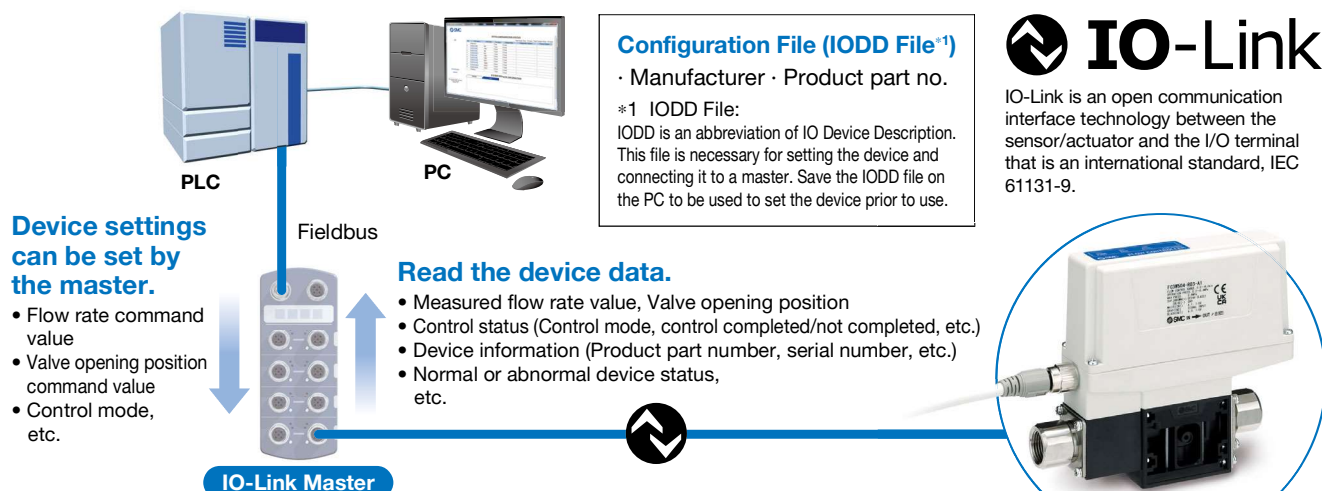


For cooling during the wafer production process



# New IO-Link Compatible FC3W5□-□□-L□-□□

## Visualization of operation/equipment status/Remote monitoring and control by communication



- Visualizes control and equipment status, and enables remote control and monitoring by communication
- Equipped with a valve opening position control mode providing direct command of the valve opening position (amount of restriction) (IO-Link compatible models only)
- Implement various status diagnostic bits in the process data.

It is possible to obtain the control completion status and component error status in real-time based on information in the cyclic (periodic) process data.

### Input Process Data

Bit offset	Item	Note
0 to 1	Control mode	0: Control stop 1: Flow control 2: Valve opening position control 3: Return to origin
2	Flow control completed	0: Not completed 1: Completed
3	Valve opening position control completed	0: Not completed 1: Completed
7	Origin detection	0: Not detected 1: Detected (Valve opening position control available)
8	Measurement diagnosis	0: Within the rated flow 1: Out of range (Measured flow rate value out of rated flow range)
9	Output PD diagnosis	0: Within the range 1: Out of range (Output process data out of range)
10	Insufficient flow rate	0: Normal 1: Insufficient flow rate
11	Lifespan diagnosis	0: Normal 1: Exceeded lifespan judgment threshold
14	Error (Other than system error)	0: Error not generated 1: Error generated
15	System error	0: Error not generated 1: Error generated
16 to 31	Valve opening position	Signed 16 bit
32 to 47	Measured flow rate value	Signed 16 bit

Error description
· Outside of power supply voltage range
· Over current
· Out of control
· Insufficient flow rate
· IO-Link master version error
· Abnormal internal electronic circuit

Bit offset	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32
Item	Measured flow rate value (Signed 16 bit)															
Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item	Valve opening position (Signed 16 bit)															
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	System error	Error	Reservation	Lifespan diagnosis	Insufficient flow rate	Output PD diagnosis	Measurement diagnosis	Origin detection	Reservation	Valve opening position control completed	Flow control completed	Control mode				

### Output Process Data

Input 1 to 32-bit data

Bit offset	Item	Note
0 to 1	Control mode	0: Control stop mode 1: Flow control mode 2: Valve opening position control mode 3: Return to origin mode
16 to 31	Valve opening position command value	Signed 16 bit
32 to 47	Flow rate command value	Signed 16 bit

Bit offset	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32
Item	Flow rate command value (Signed 16 bit)															

Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item	Valve opening position command value (Signed 16 bit)															

Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	Reservation															Control mode

### \* Variation of Control Modes (Bit offset 0, 1)

Bit offset	Control mode	Description
1 0	Control stop	The valve opening position is fixed to its current position, regardless of the command value.
0 0	Flow control	The device is controlled using the flow rate command value (corresponding to the rated control flow rate).
0 1	Valve opening position control	The device is controlled using the valve opening position command value (corresponding to a valve opening position of between 0 to 100 %).
1 1	Return to origin	Returns the valve opening position to the origin position (which can be set to either fully closed or fully open), regardless of the command value

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# Flow Controller for Water

## FC3W Series

IO-Link

CE UK  
CA

RoHS

IP65

### How to Order

FC3W5 04 - F 03 - A1 C - R Y

#### Rated control flow rate range

Symbol	Rated control flow rate range
04	0.5 to 4 l/min
20	2 to 16 l/min
40	5 to 40 l/min

#### Thread type

Symbol	Thread type
R	Rc
N	NPT
F	G

#### Port size

Symbol	Port size	Rated control flow rate range		
		04	20	40
03	3/8	●	●	—
04	1/2	—	●	●
06	3/4	—	—	●

#### Input/Output specifications

Symbol	IN1	IN2	OUT1
<b>A1</b>	Voltage 1 to 5 V	External input (Control stop)	Voltage 1 to 5 V
<b>A2</b>	Current 4 to 20 mA		Current 4 to 20 mA
<b>A3</b>	Voltage 0 to 10 V		Voltage 0 to 10 V
<b>L</b>	IO-Link		

#### Operation manual/ Calibration certificate

Symbol	Description	
	Operation manual	Calibration certificate
Y	Without	Without
Z	With	Without
T	Without	With
K	With	With

#### Option 2 (Bracket)

Symbol	Bracket
R	With bracket*1
N	None

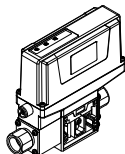
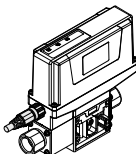
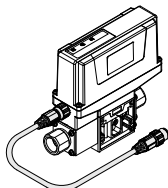
\*1 The bracket is shipped together with the product but does not come assembled.

#### Option 1 (Lead wire)

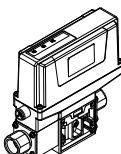
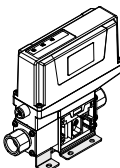
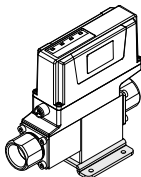
Symbol	Accessory cable
C	Lead wire with M12 connector (3 m, 5 cores)
Q	Lead wire with M12-M12 connector (3 m, 5 cores)*1
N	None

\*1 The lead wire has an M12 (socket) connector on one side and an M12 (plug) connector on the other side.

#### Option 1 (Lead wire)

N	C	Q
None	Lead wire with M12 connector (3 m, 5 cores)	Lead wire with M12-M12 connector (3 m, 5 cores)
	ZS-53-A 	ZS-53-D 

#### Option 2 (Bracket)

N	R	
None	For the FC3W504 and FC3W520	For the FC3W540
	 ZS-54-A The bracket and 6 tapping screws (3 x 8 L) are included with the product.	 ZS-54-B The bracket and 4 screws (M4 x 8 L) are included with the product.

# FC3W Series

## Specifications

### Analogue Input/Output Type (FC3W5□-□□-A1/A2/A3□-□□)

			Analogue input/output type		
Model			FC3W504	FC3W520	FC3W540
Fluid	Applicable fluid		Water		
	Fluid temperature range		0 to 50 °C (No freezing or condensation)		
Flow	Flow rate detection method		Karman vortex		
	Rated control flow rate range*1		0.5 to 4.0 l/min	2.0 to 16.0 l/min	5.0 to 40.0 l/min
	Leakage when fully closed*2		0.4 l/min or less	1.0 l/min or less	2.0 l/min or less
Control	Control accuracy*3		±5 % F.S.		
	Control dead band*4		Within ±2 % F.S. of the flow rate command value		
	Repeatability		±3 % F.S.		
	Temperature characteristics		±5 % F.S. (0 to 50 °C, 25 °C reference)		
	Settling time*5		10 s or less within ±5 % F.S. of flow command		
	Operation when power is cut off*6		Maintains valve opening position		
Pressure	Operating pressure range*7		0.2 to 0.4 MPa		
	Min. operating differential pressure		0.2 MPa		
	Proof pressure		0.6 MPa		
Analogue input*8 (Flow rate command)	Voltage	Input type	1 to 5 VDC/0 to 10 VDC		
		Input impedance	Approx. 1 kΩ		
	Current	Input type	4 to 20 mA DC		
		Input impedance	250 Ω or less		
Analogue output (Flow rate output)	Voltage	Output type	1 to 5 VDC/0 to 10 VDC		
		Output impedance	Approx. 1 kΩ		
	Current	Output type	4 to 20 mA DC		
		Load impedance	50 to 600 Ω		
External input (Control stop input)	Input type		Non-voltage input (0.4 V or less), Input time: 30 ms or more		
	Operation		Flow rate control operation stop (maintains valve opening position)		
Electrical	Power supply voltage		24 VDC ±10 %		
	Current consumption*9		0.1 A or less (at control stop/at control settling) 0.5 A or less (during control operation)		
Indicator LED			PWR (Green): Power status display ERR (Red): Error status display CTRL (Green): Control status display		
Environmental resistance	Enclosure		IP65		
	Operating temperature range		0 to 50 °C (No freezing or condensation)		
	Operating humidity range		Operating/Stored: 35 to 85 % RH (No condensation)		
	Withstand voltage		1000 VAC for 1 min between terminals and housing		
	Insulation resistance		50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing		
Standards			CE/UKCA marking		
Materials of parts in contact with fluid			Fluororubber, Stainless steel 304, Stainless steel 303, PP + PE, POM, PPS		
Piping			3/8 (Rc, NPT, G)	3/8, 1/2 (Rc, NPT, G)	1/2, 3/4 (Rc, NPT, G)
Weight	Body		Approx. 480 g	Approx. 500 g	Approx. 1330 g
	Bracket		Approx. 50 g		Approx. 110 g
	Lead wire (3 m)		Approx. 180 g		

\*1 Outside the rated control flow rate range, operation may become unstable.

\*2 This product is not suitable for applications in which the flow rate needs to be at exactly 0.  
If it is necessary to completely shut off the flow rate, install a stop valve, etc. separately.

\*3 Includes a control dead band (±2 % F.S.)

\*4 Control operation is stopped when the control flow rate is ±2 % F.S. of the flow rate command value (control dead band).

\*5 Operating pressure: 0.3 MPa, Flow rate command value: Changes from 0 % to 100 % in steps  
The settling time may be longer in other operating conditions.

\*6 When the power is turned OFF, the control valve operation is stopped to maintain the valve opening position.

\*7 Outside the operating pressure range, normal control operation may not be possible.

\*8 When the analogue input terminal is open (no signal is input), the valve is fully closed.

\*9 If there is an abnormal control operation, such as when there is no supply pressure, the supply current may exceed the specification value.

\* Products with tiny scratches, marks, or display colour or brightness variations which do not affect the performance of the product are verified as conforming products.



## Specifications

### IO-Link Type (FC3W5□-□□-L□-□□)

			IO-Link type		
Model			FC3W504	FC3W520	FC3W540
Fluid	Applicable fluid		Water		
	Fluid temperature range		0 to 50 °C (No freezing or condensation)		
Flow	Flow rate detection method		Karman vortex		
	Rated control flow rate range*1		0.5 to 4.0 l/min	2.0 to 16.0 l/min	5.0 to 40.0 l/min
	Leakage when fully closed*2		0.4 l/min or less	1.0 l/min or less	2.0 l/min or less
Control	Control accuracy*3		±5 % F.S.		
	Control dead band*4		Within ±0 to 10 % F.S. of the flow rate command value (Default: ±2 % F.S., Variable)		
	Repeatability		±3 % F.S.		
	Temperature characteristics		±5 % F.S. (0 to 50 °C, 25 °C reference)		
	Settling time*5		10 s or less within ±5 % F.S. of flow command		
Pressure	Operation when power is cut off*6		Maintains valve opening position		
	Operating pressure range*7		0.2 to 0.4 MPa		
	Min. operating differential pressure		0.2 MPa		
	Proof pressure		0.6 MPa		
Electrical	Power supply voltage		L+: 24 VDC ±10 % (Control power supply) 2L+: 24 VDC ±10 % (Valve driving power supply)		
	Current consumption*8	At control stop/at control settling	L+: 0.06 A or less (Control power supply) 2L+: 0.02 A or less (Valve driving power supply)		
		During control	L+: 0.06 A or less (Control power supply) 2L+: 0.5 A or less (Valve driving power supply)		
Indicator LED			PWR (Green): Power status display ERR (Red): Error status display CTRL (Green): Control status display IO-Link (Green): Communication status display		
Environmental resistance	Enclosure		IP65		
	Operating temperature range		0 to 50 °C (No freezing or condensation)		
	Operating humidity range		Operating/Stored: 35 to 85 % RH (No condensation)		
	Withstand voltage		1000 VAC for 1 min between terminals and housing		
	Insulation resistance		50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing		
Standards			CE/UKCA marking		
Materials of parts in contact with fluid			Fluororubber, Stainless steel 304, Stainless steel 303, PP + PE, POM, PPS		
Piping			3/8 (Rc, NPT, G)	3/8, 1/2 (Rc, NPT, G)	1/2, 3/4 (Rc, NPT, G)
Weight	Body		Approx. 480 g	Approx. 500 g	Approx. 1330 g
	Bracket		Approx. 50 g		Approx. 110 g
	Lead wire (3 m)		Approx. 180 g		

\*1 Outside the rated control flow rate range, operation may become unstable.

\*2 This product is not suitable for applications in which the flow rate needs to be at exactly 0.  
If it is necessary to completely shut off the flow rate, install a stop valve, etc. separately.

\*3 Includes a control dead band (±2 % F.S.)

\*4 Control operation is stopped when the control flow rate falls within the range of the flow rate command value ±control dead band.

\*5 Operating pressure: 0.3 MPa, Flow rate command value: Changes from 0 % to 100 % in steps  
The settling time may be longer in other operating conditions.

\*6 When the power is turned OFF, the control valve operation is stopped to maintain the valve opening position.

\*7 Outside the operating pressure range, normal control operation may not be possible.

\*8 If there is an abnormal control operation, such as when there is no supply pressure, the supply current may exceed the specification value.

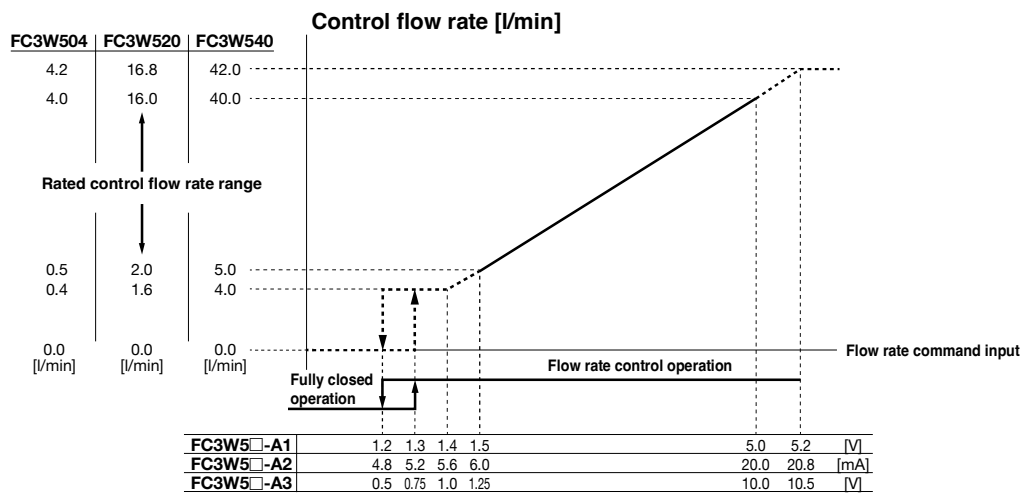
\* Products with tiny scratches, marks, or display colour or brightness variations which do not affect the performance of the product are verified as conforming products.

Communication	IO-Link type		Device
	IO-Link version		V1.1
	Communication speed		COM2 (38.4 kbps)
	Port		Class B
	Configuration file		IODD file*1
	Minimum cycle time		5.7 ms
	Process data length		Input data: 6 bytes Output data: 6 bytes
	On request data communication		Supported
	Data storage function		Supported
	Event function		Supported
	Vendor ID		131 (0x0083)
	Device ID		FC3W504-□□-L□-□□: 0x02DF (735) FC3W520-□□-L□-□□: 0x02E0 (736) FC3W540-□□-L□-□□: 0x02E1 (737)

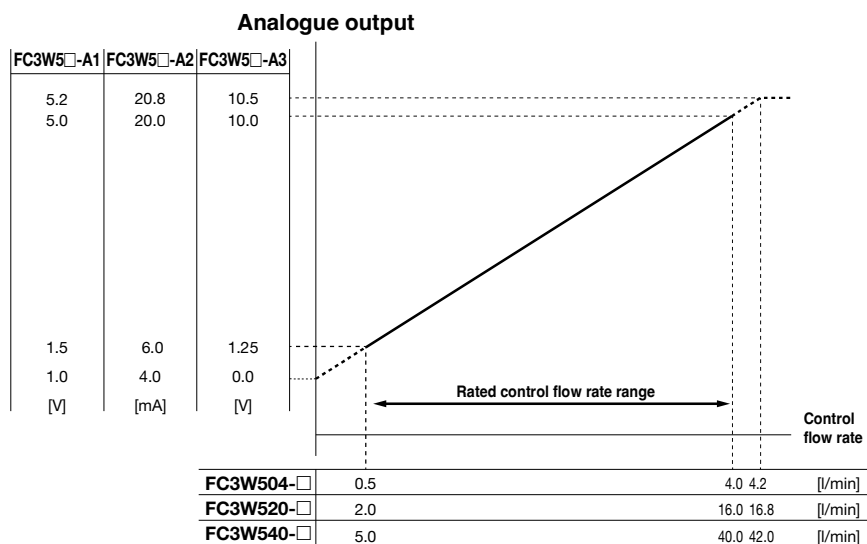
\*1 The configuration file can be downloaded from the SMC website: <https://www.smc.eu>

# FC3W Series

## Flow Rate Command Input and Control Flow Rate



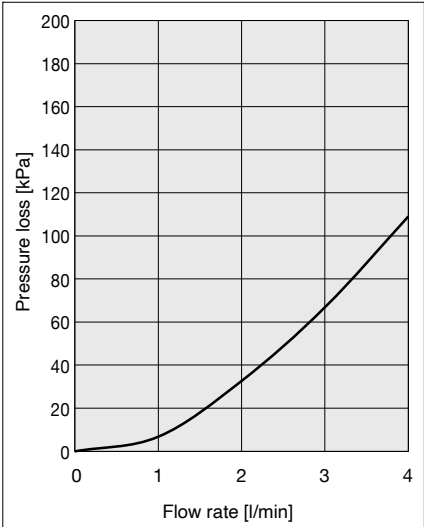
## Control Flow Rate and Analogue Output



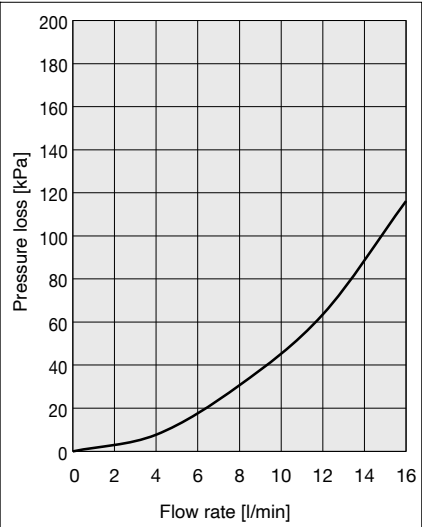
\* When using 0-10 V output (model A3), keep the current flowing into the analogue output wire below 20 uA. If a current higher than 20 uA flows, large errors may occur in the output area of approx. 0.5 V or less.

## Pressure Loss

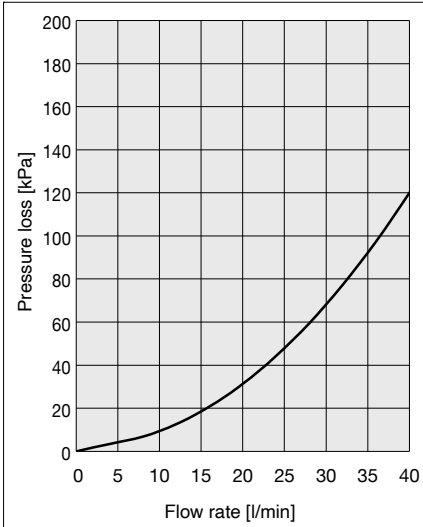
FC3W504-□



FC3W520-□



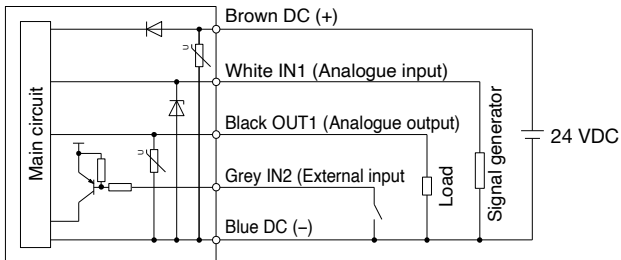
FC3W540-□





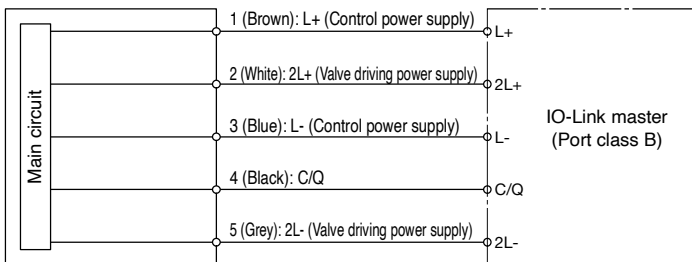
## Internal Circuits and Wiring Examples

### Analogue input/output type (FC3W5□-□□-A1/A2/A3□-□□)



Model	IN1 (Analogue input)	IN2 (External input)	OUT1 (Analogue output)
FC3W5□-□□-A1□-□□	1-5 V	Voltage input below 0.4 V: Control stopped (maintains valve opening position) Open: Control start	1-5 V
FC3W5□-□□-A2□-□□	4-20 mA		4-20 mA
FC3W5□-□□-A3□-□□	0-10 V		0-10 V

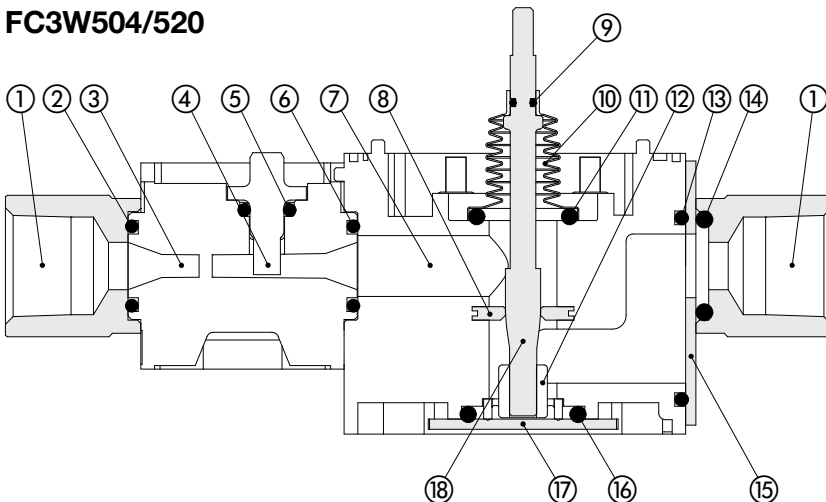
### IO-Link type (FC3W5□-□□-L□-□□)



\* When using a port class A IO-Link master, use the Y branch connector described on page 12.

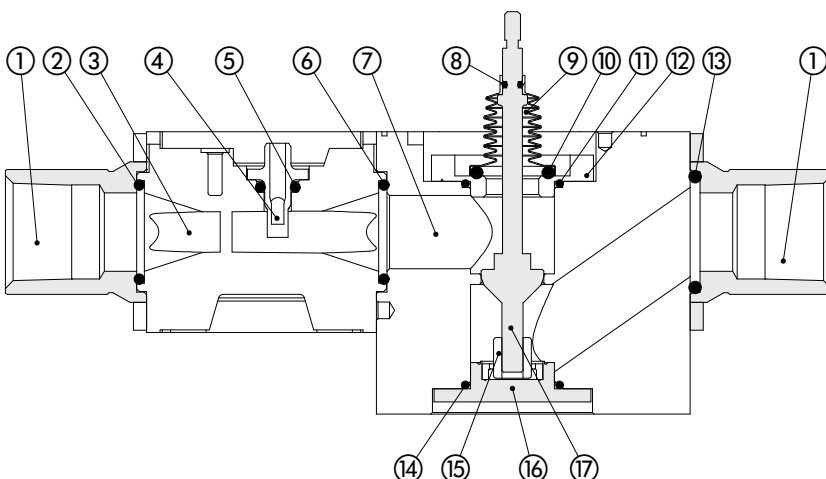
## Construction: Parts in Contact with Fluid

### FC3W504/520



No.	Description	Material
1	Fitting for piping	Stainless steel 304
2	O-ring	Fluororubber
3	Sensor body	PPS
4	Sensor	PPS
5	O-ring	Fluororubber
6	O-ring	Fluororubber
7	Control valve body	PPS
8	Orifice	Stainless steel 303
9	O-ring	Fluororubber
10	Bellows	PP + PE
11	O-ring	Fluororubber
12	Needle guide	POM
13	O-ring	Fluororubber
14	O-ring	Fluororubber
15	Piping plate	Stainless steel 304
16	O-ring	Fluororubber
17	Bottom plate	Stainless steel 304
18	Needle	Stainless steel 304

### FC3W540

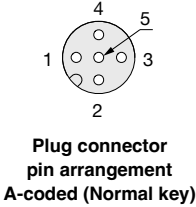
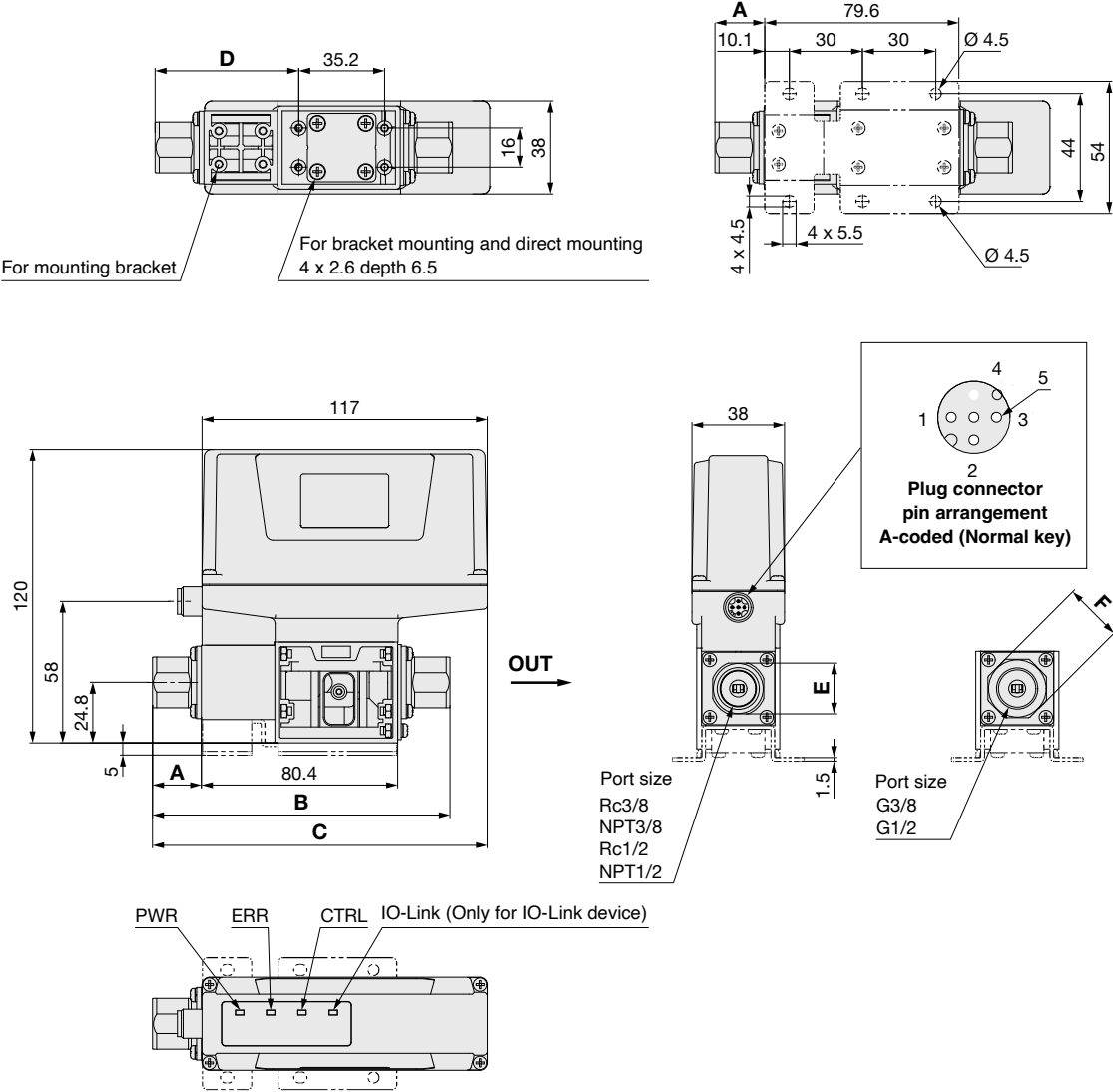


No.	Description	Material
1	Fitting for piping	Stainless steel 304
2	O-ring	Fluororubber
3	Sensor body	PPS
4	Sensor	PPS
5	O-ring	Fluororubber
6	O-ring	Fluororubber
7	Control valve body	Stainless steel 304
8	O-ring	Fluororubber
9	Bellows	PP + PE
10	O-ring	Fluororubber
11	O-ring	Fluororubber
12	Spacer	Stainless steel 304
13	O-ring	Fluororubber
14	O-ring	Fluororubber
15	Needle guide	POM
16	Bottom plate	Stainless steel 304
17	Needle	Stainless steel 304

# FC3W Series

## Dimensions

### FC3W504/520

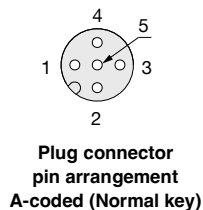
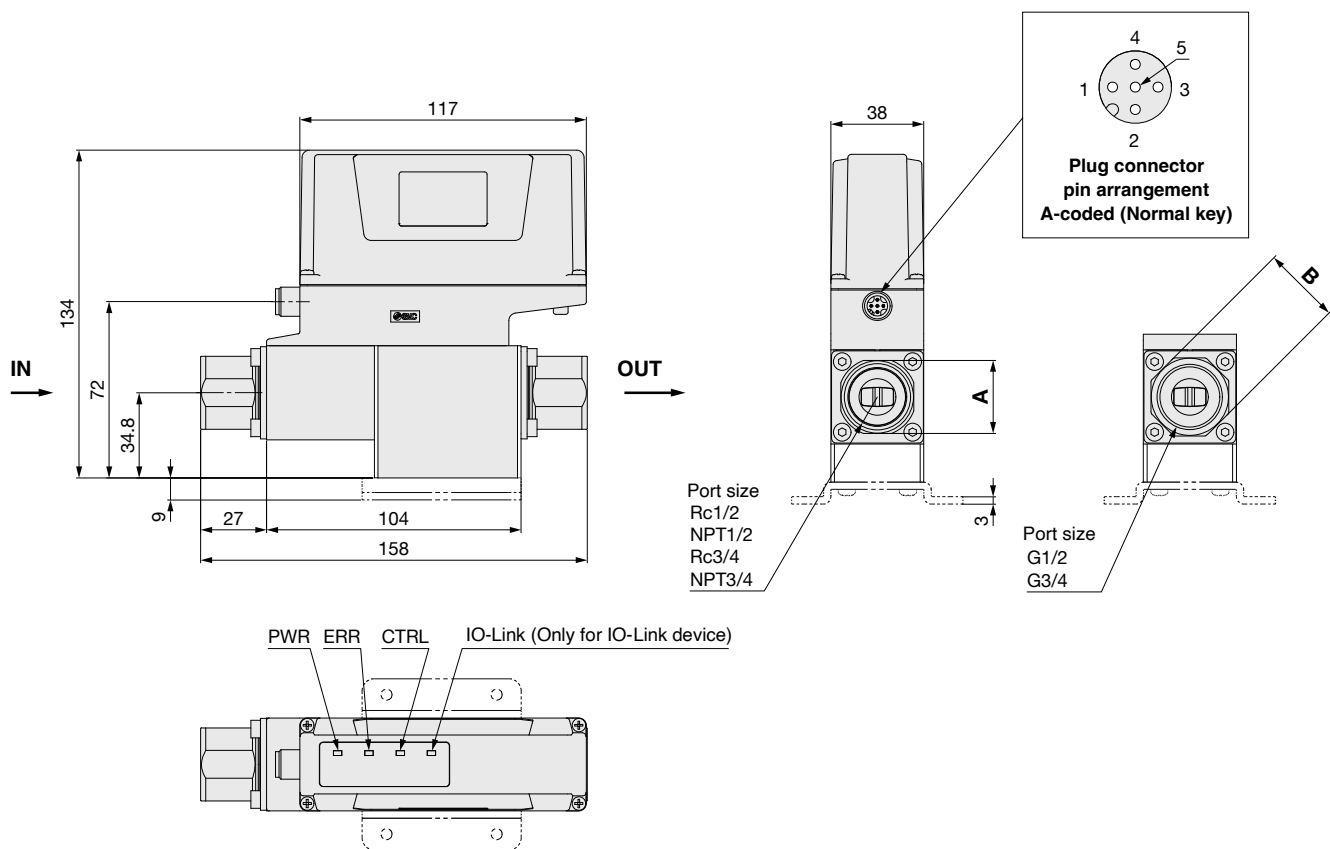
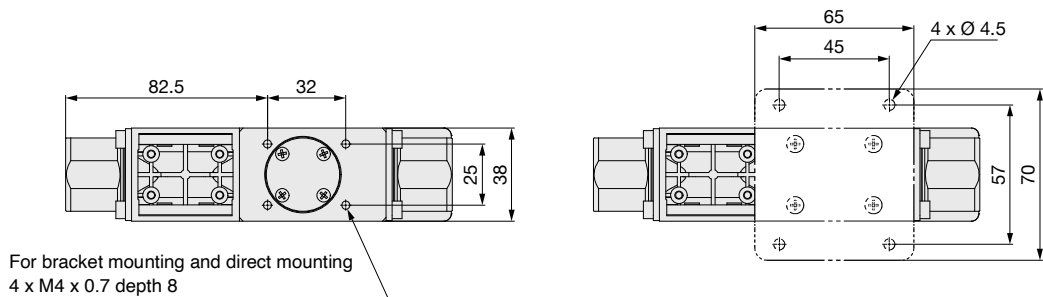


Pin no.	Wire colour	Analogue input/output type FC3W5□-□□-A1/A2/A3□-□□		IO-Link type FC3W5□-□□-L□-□□	
		Description	Function	Description	Function
1	Brown	DC (+)	Power supply +24 V	L+	Control power supply +24 V
2	White	IN1	Analogue input	2L+	Valve driving power supply +24 V
3	Blue	DC (-)	Power supply 0 V	L-	Control power supply 0 V
4	Black	OUT1	Analogue output	C/Q	IO-Link communication data
5	Grey	IN2	External input	2L-	Valve driving power supply 0 V

Model	Port size	A	B	C	D	E	F
FC3W504-R03-□	Rc3/8	20	121.9	137.2	58.8	20.9	—
FC3W504-N03-□	NPT3/8	20	121.9	137.2	58.8	20.9	—
FC3W504-F03-□	G3/8	20	121.9	137.2	58.8	—	23.9
FC3W520-R03-□	Rc3/8	24	129.9	141.2	62.8	20.9	—
FC3W520-N03-□	NPT3/8	24	129.9	141.2	62.8	20.9	—
FC3W520-F03-□	G3/8	24	129.9	141.2	62.8	—	23.9
FC3W520-R04-□	Rc1/2	24	129.9	141.2	62.8	23.9	—
FC3W520-N04-□	NPT1/2	24	129.9	141.2	62.8	23.9	—
FC3W520-F04-□	G1/2	24	129.9	141.2	62.8	—	26.9

**Dimensions**

**FC3W540**



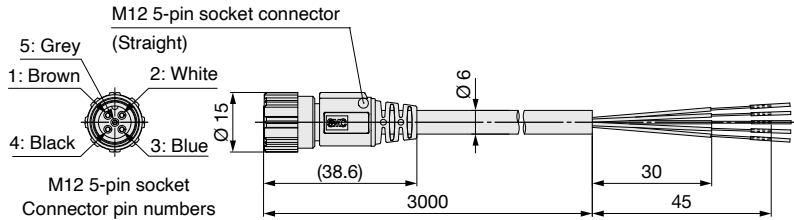
Pin no.	Wire colour	Analogue input/output type <b>FC3W5□-□□-A1/A2/A3□-□□</b>		IO-Link type <b>FC3W5□-□□-L□-□□</b>	
		Description	Function	Description	Function
1	Brown	DC (+)	Power supply +24 V	L+	Control power supply +24 V
2	White	IN1	Analogue input	2L+	Valve driving power supply +24 V
3	Blue	DC (-)	Power supply 0 V	L-	Control power supply 0 V
4	Black	OUT1	Analogue output	C/Q	IO-Link communication data
5	Grey	IN2	External input	2L-	Valve driving power supply 0 V

Model	Port size	A	B
<b>FC3W540-R04</b> -□	Rc1/2	23.9	—
<b>FC3W540-N04</b> -□	NPT1/2	23.9	—
<b>FC3W540-F04</b> -□	G1/2	—	26.9
<b>FC3W540-R06</b> -□	Rc3/4	29.9	—
<b>FC3W540-N06</b> -□	NPT3/4	29.9	—
<b>FC3W540-F06</b> -□	G3/4	—	31.9

# FC3W Series Accessories

## ① Cable

### ZS-53-A

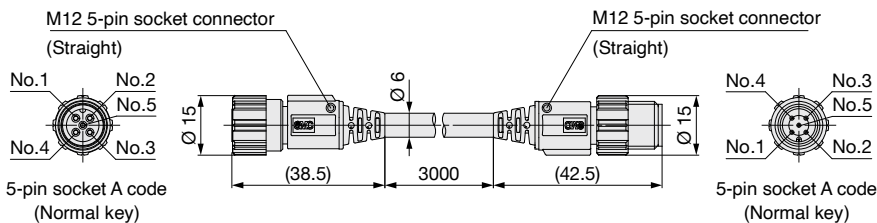


#### Cable material specifications

Conductor	Nominal cross section	AWG21
Insulator	O.D.	Approx. 1.60 mm
	Colours	Brown, Grey, White, Black, Blue
Sheath	Material	Oil-resistant PVC
Outer diameter		Ø 6

## ② Cable

### ZS-53-D



#### Cable material specifications

Conductor	Nominal cross section	AWG21
Insulator	O.D.	Approx. 1.60 mm
	Colours	Brown, Grey, White, Black, Blue
Sheath	Material	Oil-resistant PVC
Outer diameter		Ø 6

## ③ Cable

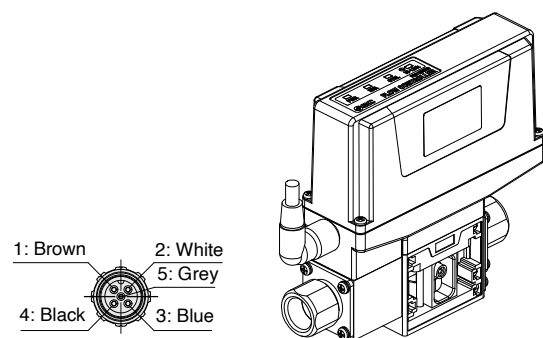
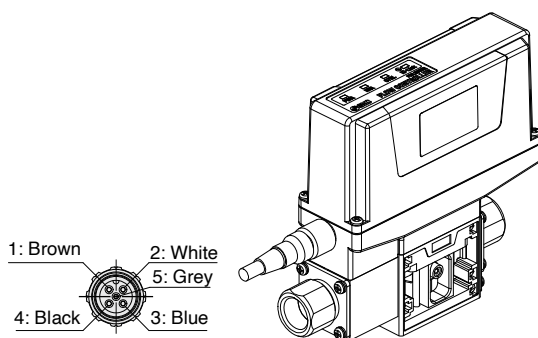
### EX500-AP 050 - S

#### Cable length (L)

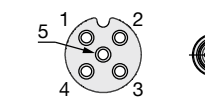
010	1000 mm
050	5000 mm

#### Connector specification

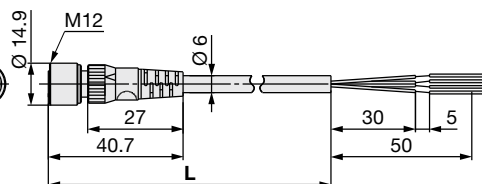
S	Straight
A	Angled



#### Straight connector type

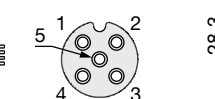


#### Socket connector pin arrangement A-coded (Normal key)

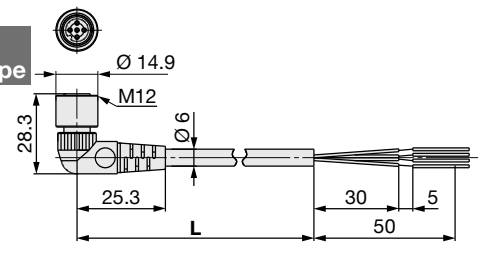


Item	Specifications
Cable O.D.	Ø 6 mm
Conductor nominal cross section	0.3 mm²/AWG22
Wire O.D. (Including insulator)	1.5 mm
Min. bending radius (Fixed)	40 mm

#### Angled connector type



#### Socket connector pin arrangement A-coded (Normal key)



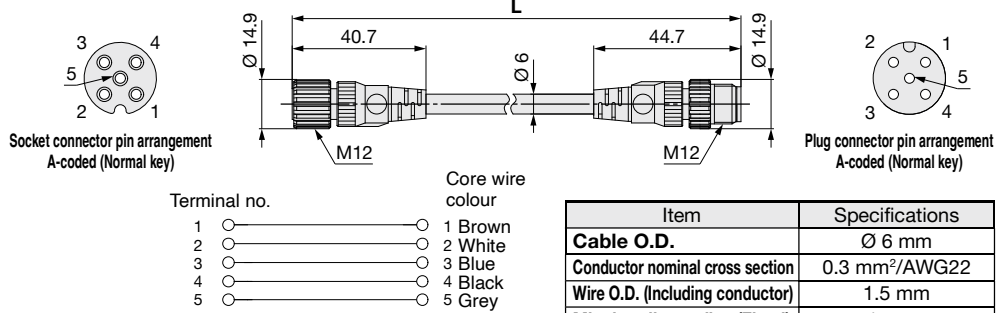
Item	Specifications
Cable O.D.	Ø 6 mm
Conductor nominal cross section	0.3 mm²/AWG22
Wire O.D. (Including insulator)	1.5 mm
Min. bending radius (Fixed)	40 mm

#### ④ Cable

##### EX9-AC 005 -SSPS (With connectors on both sides (Socket/Plug))

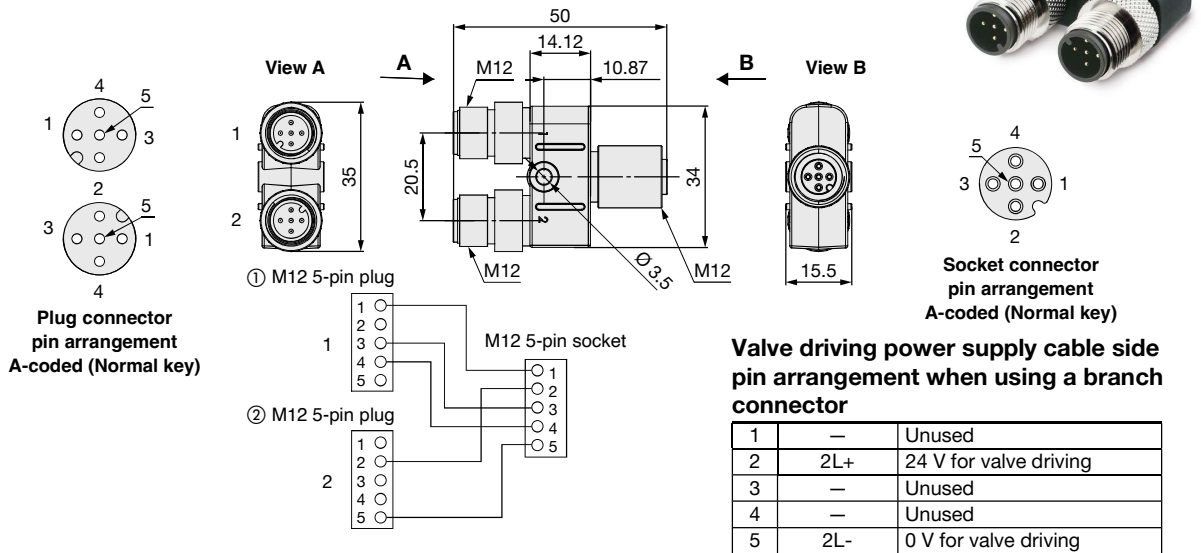
###### ● Cable length (L)

005	500 mm
010	1000 mm
020	2000 mm
030	3000 mm
050	5000 mm
100	10000 mm

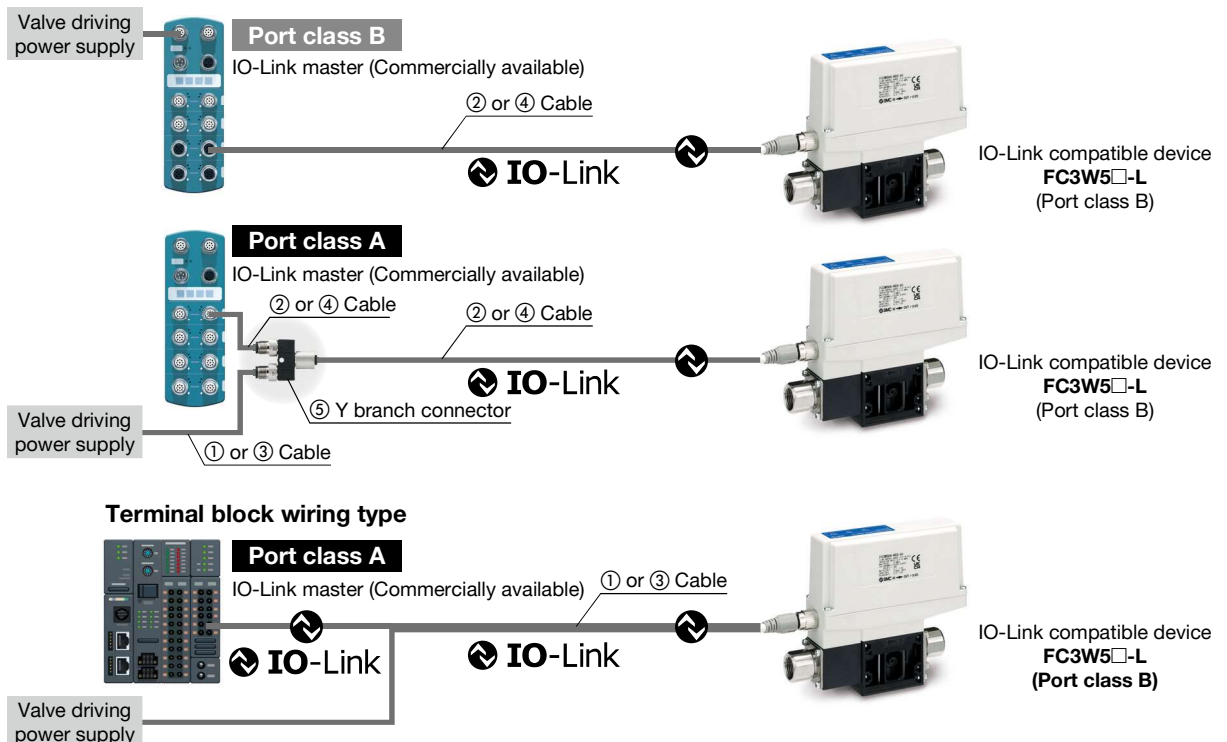


#### ⑤ Y Branch Connector

**EX9-ACY02-S** This connector is used to supply valve driving power by branching the IO-Link communication cable when a port class A IO-Link master is used.



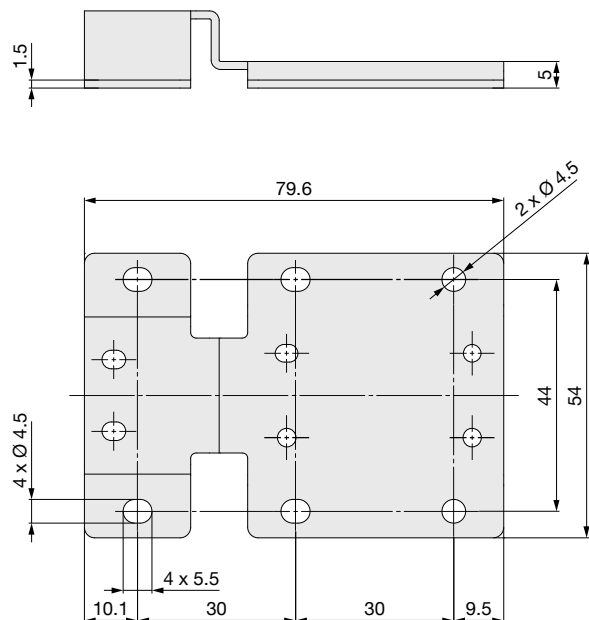
#### IO-Link compatible device connection examples



## ⑥ Bracket

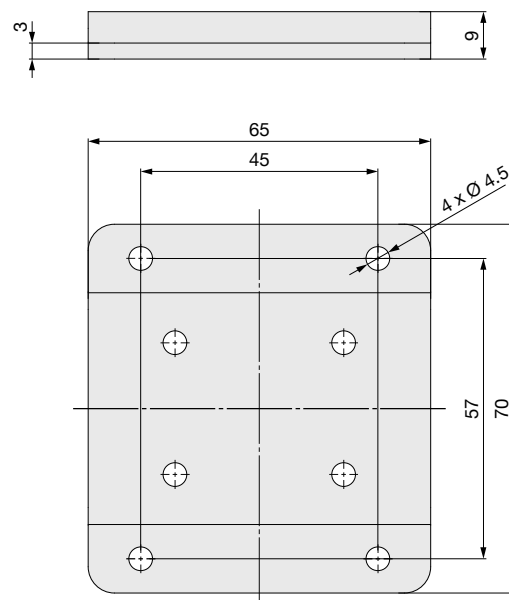
### ZS-54-A (For the FC3W504 and FC3W520)

6 tapping screws (3 x 8 L) are included with the product.



### ZS-54-B (For the FC3W540)

4 mounting screws (M4 x 8 L) are included with the product.





# FC3W Series

## List of Functions, Product Operating Life, and Water Hammer

### Functions

#### ■ Analogue input function (Flow rate command)

Allows for the control of the flow rate according to the analogue voltage/current flow rate command

#### ■ Analogue output function (Flow rate output)

Allows for the output of the analogue voltage/current corresponding to the current control flow rate value

#### ■ IO-Link (FC3W□-L)

Visualizes control and equipment status, and enables remote control and monitoring by communication

#### ■ External input function (Control stop input)

Allows for the valve opening position to be immediately maintained via external input

This prevents the valve body from fully opening when the flow supply is cut off, such as when the pump is stopped or when the valve is shut off, thus shortening the control settling time when the pump is restarted.

In addition, as repeated unnecessary valve operation can be prevented, it will lead to an improvement in product life.

#### ■ LED display function

This product features a built-in power status display LED, error display LED, control status display LED, and IO-Link communication status display LED.

### Operating Life

#### Operating life under the following conditions

FC3W504, 520: 1 [million operations]

FC3W540: 0.5 [million operations]

<b>Target operation</b>	Full stroke opening and closing operations (one-way operation x 1)
<b>Ambient temperature</b>	20 to 25 [°C]
<b>Fluid temperature</b>	20 to 25 [°C]
<b>Water quality</b>	Clear water

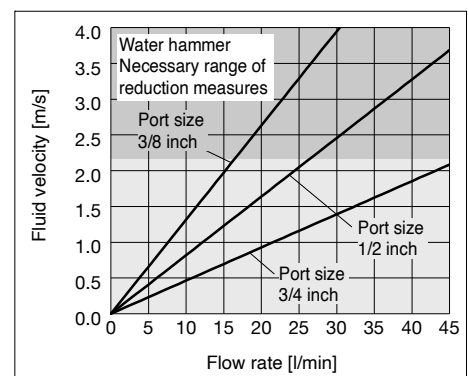
### Water Hammer (Reference Data)

Rapid shutting on the out side of product may result in product damage due to water hammer.

When flow velocity in piping is within the graph below, take the following measures to reduce it.

#### <Measures to reduce water hammer>

- Select a thick piping diameter.
- Turn control flow rate with a small amount of FC3W before shutting down.
- Keep piping as short as possible.
- Install a water hammer relieving valve.
- Use a flexible material for piping (such as a rubber hose) and an accumulator that can absorb impact pressure.



### ⚠ Caution

In the state where the flow rate is insufficient for the control flow rate (such as when the valve is shut or the pump is stopped), the control valve in the product fully opens.

As a result, the flow rate settling time at the time of control restart may be longer, or the operating life may be shortened if such an operation is performed repeatedly. This may be caused by the valve shutting, the pump stopping, etc.

We recommend turning OFF the power to the product prior to stopping the water flow or fixing (maintaining) the opening position of the control valve using the external input function (control stop input).

When starting flow control, supply water before turning ON the power or releasing the external input (control start) so that the product can start flow control.