

# Air Cylinder

Ø 125, Ø 140, Ø 160, Ø 180, Ø 200, Ø 250, Ø 320

RoHS

## Lightweight

Weight: Max. **65 %** reduction

39.1 kg → **13.4 kg**

(Compared with a Ø 180, 100 mm stroke CS1 (steel tube) series model)

## High Rigidity

■ Allowable lateral load equal to the CS1 (steel tube) series

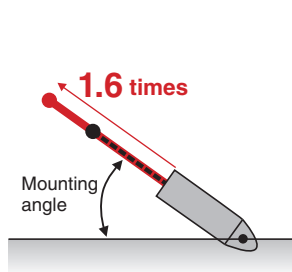
Allowable lateral load: Max. **900 N**

(Ø 320, 100 mm stroke, with piston rod extended)

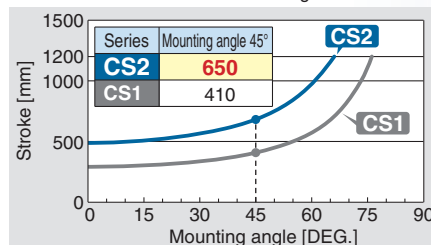
■ When using a rotating bracket:

Max. stroke increased by **1.6 times**

410 mm stroke → **650 mm** stroke



Maximum allowable stroke when using a clevis bracket



## Improved Ease of Piping

Centralised piping ports in the axial direction increase piping flexibility.

(Axial centralised piping type)

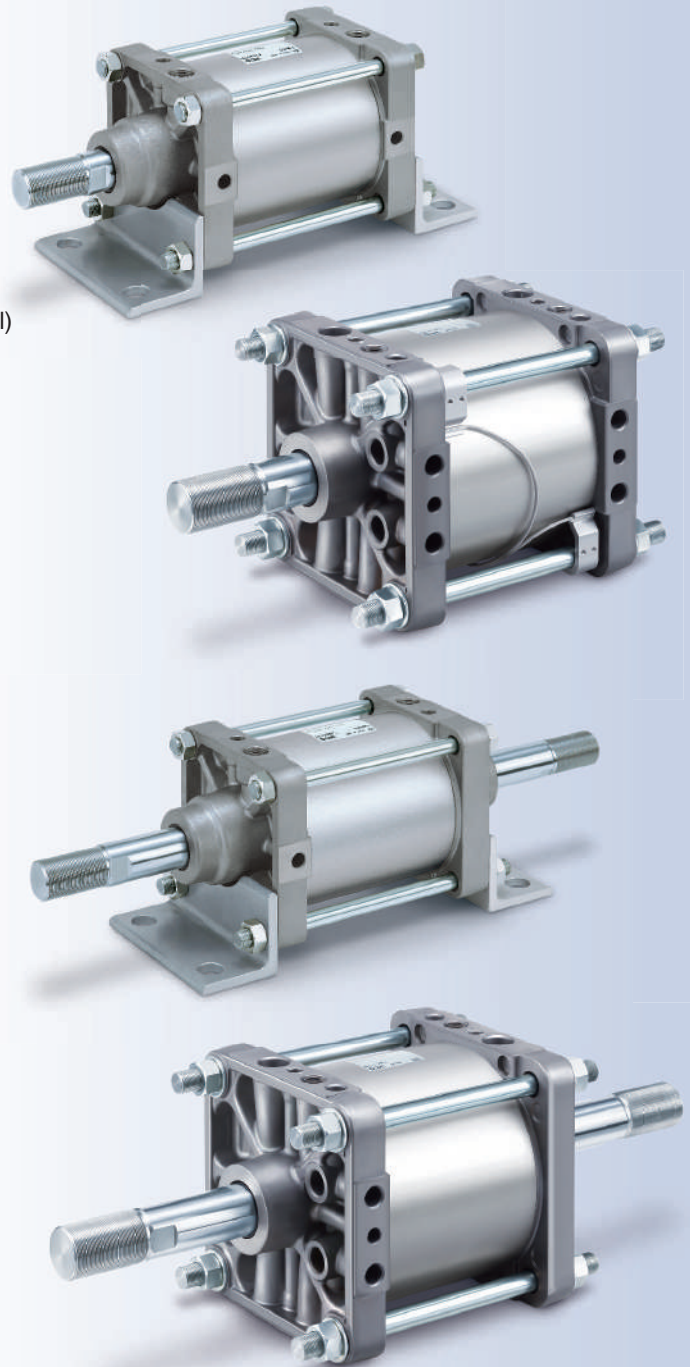


Rod side axial piping



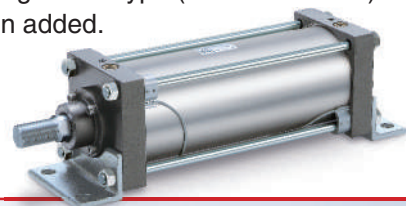
Head side axial piping

## CS2 Series



**New**

- Bore size Ø 320 has been added to the standard type (single rod and double rod).
- A long stroke type (Ø 180 to Ø 320) has been added.




**SMC**

CAT.EUS20-196D-UK

# Lightweight

Weight reduced by a change in the cover material

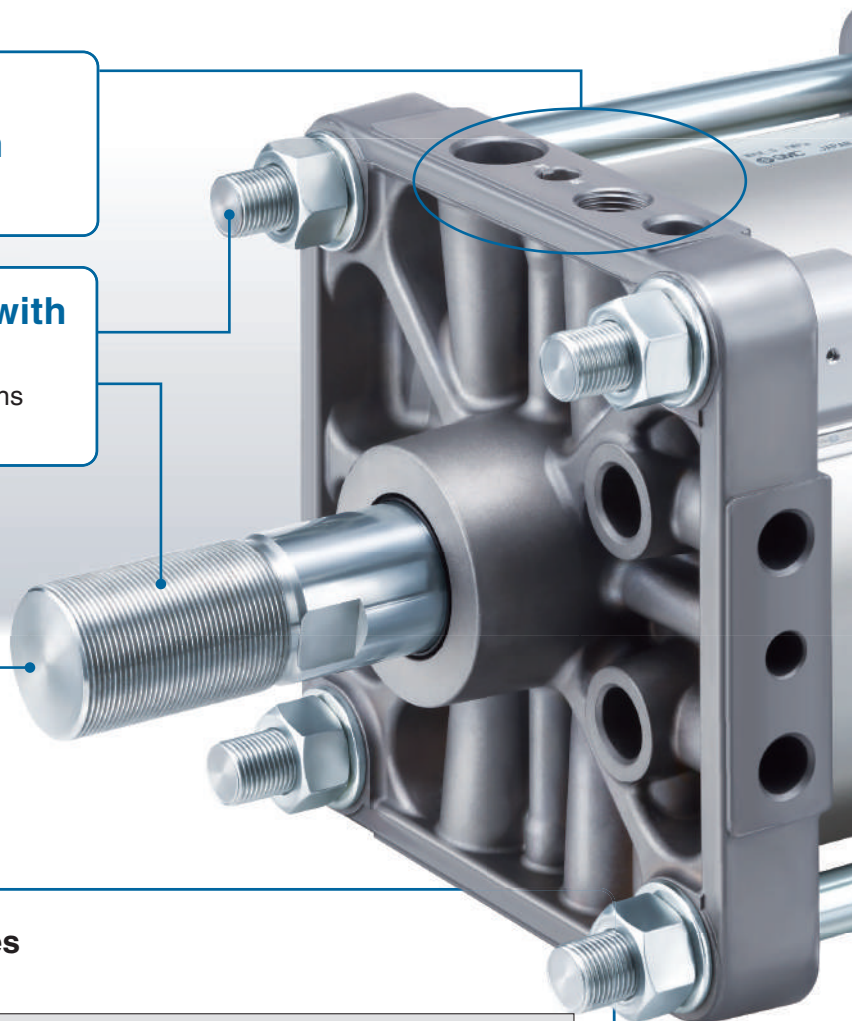
\* Compared at a 100 mm stroke

Bore size [mm]	CS2 (Aluminium tube) [kg]	CS1 (Steel tube) [kg]	Reduction rate [%]
125	7.0	17.9	61
140	8.2	21.4	62
160	11.3	28.8	61
180	13.4	39.1	65
200	17.8	48.4	63
250	30.8	88.9	65
 320	56.4	128.1 (CS1 Ø 300)	65

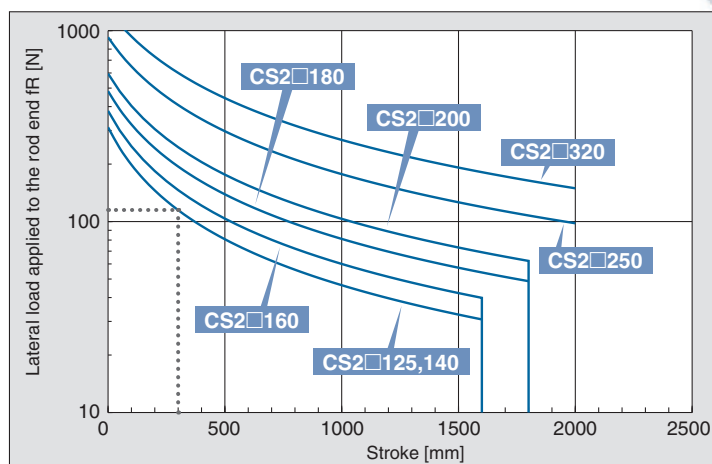
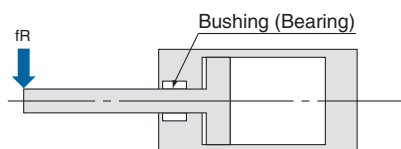
Ease of piping improved by placing the piping and cushion valve on the same side

Mounting is interchangeable with the CS1 series.

- Interchangeable cylinder mounting dimensions
- Interchangeable rod end thread sizes



## ■ Lateral load equal to the CS1 series



# High Rigidity

Allowable lateral load: **Max. 900 N**

(Ø 320, 100 mm stroke, with piston rod extended)

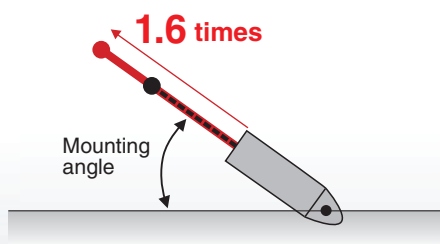
■ When using a rotating bracket:

**Max. stroke increased by 1.6 times**

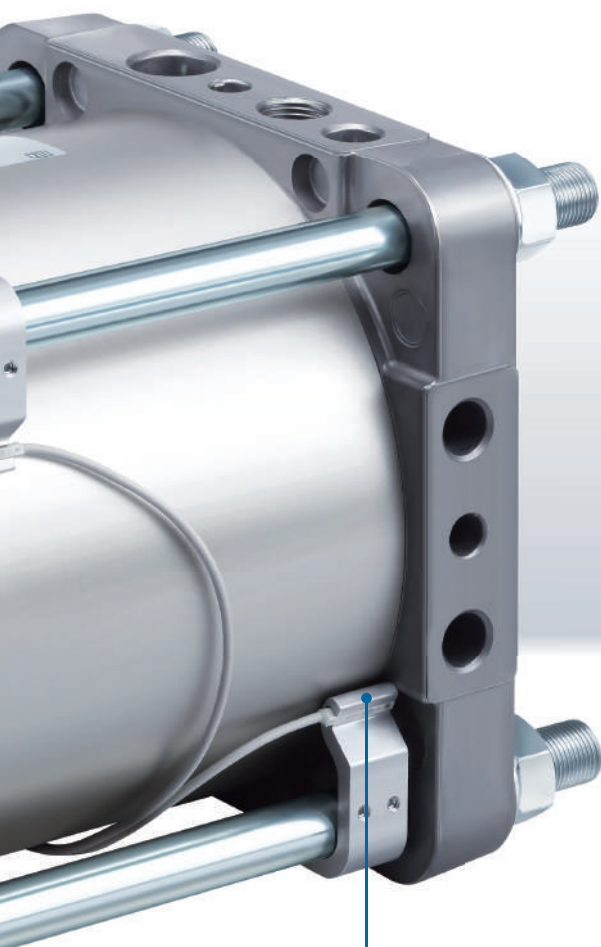
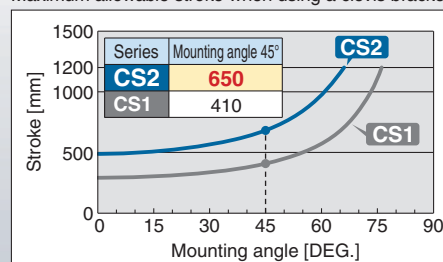
410 mm stroke → **650 mm** stroke

Lighter cylinder reduces self-weight deflection

Stroke range extended to widen use



Maximum allowable stroke when using a clevis bracket



**Air cushion**



**Bumper cushion**

**Combined structure**

- The bumper cushion reduces the metal noise that occurs when the piston stops at the end of the stroke. (Ø 180, Ø 200, Ø 250, and Ø 320 only)

## Auto switches can be mounted on Ø 125 to Ø 320.

- Solid state auto switch: D-M9□
- Reed auto switch: D-A9□
- Magnetic field-resistant auto switch: D-P3DWA (Ø 125 to Ø 200 only)

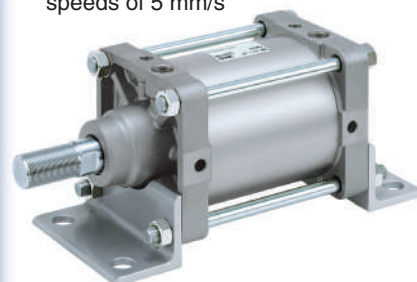


## Smooth Cylinder

**CS2Y Series**

(Ø 125 to Ø 160 only)

- Min. operating pressure: 0.005 MPa
- For stable operation even at low speeds of 5 mm/s



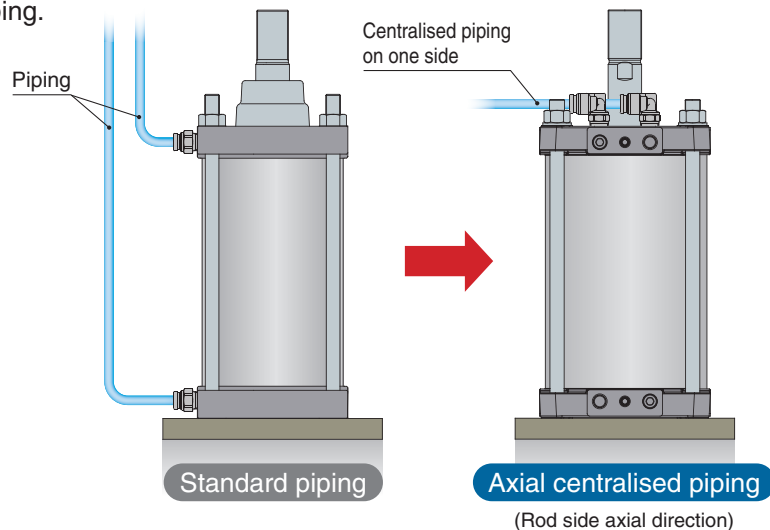
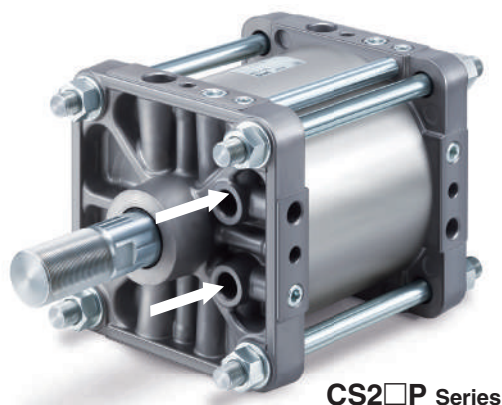
For details, refer to the **catalogue** on <https://www.smc.eu>.



# Axial Centralised Piping (Ø 180, Ø 200, and Ø 250 only)

## Increased piping flexibility, Reduced piping labour

- Piping ports are located in the axial direction of the head cover or the rod cover.
- For long-stroke operation, the speed can be adjusted on one side. Furthermore, the piping has been simplified, resulting in improved ease of piping.



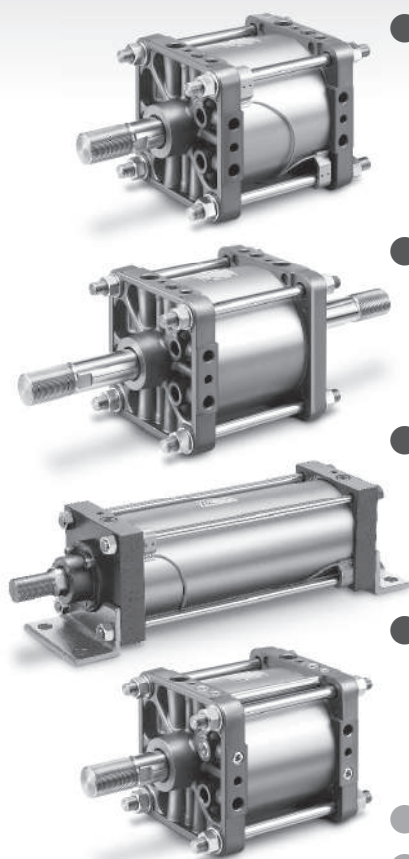
## Series Variations

Series	Action	Type	Piping type	Standard variations		Bore size [mm]	Made to order	Page
				With rod boot	Copper-free			
<b>Standard CS2</b> 	Double acting	Single rod	Standard piping	●	●*1	125 140 160 180 200 250 320	<ul style="list-style-type: none"> <li>• Change of rod end shape</li> <li>• Heat-resistant cylinder (0 to 150 °C)</li> <li>• Special port location</li> <li>• With heavy duty scraper</li> <li>• Heat-resistant cylinder (0 to 110 °C)</li> <li>• Adjustable stroke cylinder/ Adjustable retraction type</li> <li>• Dual stroke cylinder/Double rod type</li> <li>• Dual stroke cylinder/Single rod type</li> <li>• Change of trunnion bracket mounting position</li> <li>• Change of tie-rod length</li> <li>• Fluororubber seal</li> <li>• With split pins for double clevis pin/ double knuckle joint pin and flat washers</li> <li>• Double clevis and double knuckle joint pins made of stainless steel</li> <li>• Rod side trunnion</li> <li>• With coil scraper</li> <li>• Made of stainless steel (With hard chrome plated piston rod)</li> <li>• With rod end bracket</li> </ul>	6
		Double rod	Standard piping	●	●*1			27
<b>Long stroke CS2-V</b> 	Double acting	Single rod	Standard piping	●		180 200 250 320	<ul style="list-style-type: none"> <li>• Change of rod end shape</li> <li>• Change of trunnion bracket mounting position</li> <li>• Change of tie-rod length</li> </ul>	40
<b>Axial centralised piping CS2□P</b> 	Double acting	Single rod	Centralised piping	●		180 200 250		51
<b>Smooth Cylinder CS2Y</b> 	Double acting	Single rod	Standard piping	●		125 140 160		Refer to the catalogue on <a href="https://www.smc.eu">https://www.smc.eu</a>

\*1 Refer to the catalogue on <https://www.smc.eu> for details on copper-free products (Ø 125 to Ø 160).

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# Combination of Standard Products and Made to Order Specifications

## CS2 Series

- : Standard
- ◎ : Made to order
- : Special product (Please contact SMC for details.)
- : Not available

<div>● : Standard</div> <div>◎ : Made to order</div> <div>○ : Special product (Please contact SMC for details.)</div> <div>— : Not available</div>		<div>Series</div> <div>Action/Type</div>	<div>CS2 (Standard)</div> <div>Double acting</div> <div>Single rodDouble rod</div> <div>Non-lube</div>	<div>CS2-V (Long stroke)</div> <div>Double acting</div> <div>Single rod</div> <div>Non-lube</div>	<div>CS2□P (Axial centralised piping)</div> <div>Double acting</div> <div>Single rod</div> <div>Non-lube</div>			
Symbol	Specifications	Applicable bore size	Ø 125 to Ø 160	Ø 180 to Ø 320	Ø 125 to Ø 160	Ø 180 to Ø 320	Ø 180 to Ø 320	Ø 180 to Ø 250
Standard	Standard	Ø 125 to Ø 320	●	●	●	●	●	●
CDS2	Built-in magnet		●	●	●	●	●	●
CS2□-□ <sup>J</sup> <sub>K</sub>	With rod boot		●	●	●	●	●	●
20-	Copper and Fluorine-free <sup>*1</sup>		◎	○	◎	○	○	○
-XA□	Change of rod end shape	Ø 125 to Ø 320	◎	◎	◎	◎	◎	◎
-XB5	Oversized rod cylinder		○	○	○	○	○	○
-XB6	Heat-resistant cylinder (0 to 150 °C)		◎	○	◎	○	○	○
-XB7	Cold-resistant cylinder		○	—	○	—	—	—
-XC3	Special port location		◎	○	○	○	○	○
-XC4	With heavy duty scraper		◎	○	◎	○	○	○
-XC5	Heat-resistant cylinder (0 to 110 °C)		◎	○	◎	○	○	○
-XC6 <sup>*2</sup>	Made of stainless steel		Available as “-XC68”					
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel		○	○	○	○	○	○
-XC8	Adjustable stroke cylinder/Adjustable extension type		○	○	—	—	—	—
-XC9	Adjustable stroke cylinder/Adjustable retraction type		◎	○	—	—	—	—
-XC10	Dual stroke cylinder/Double rod type		◎	○	—	—	—	—
-XC11	Dual stroke cylinder/Single rod type		◎	○	—	—	—	—
-XC12	Tandem cylinder		○	○	—	—	—	—
-XC14	Change of trunnion bracket mounting position		◎	◎	◎	◎	◎	◎
-XC15	Change of tie-rod length		◎	◎	◎	◎	◎	◎
-XC22	Fluororubber seal		◎	○	◎	○	○	○
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers		◎	◎	—	—	○	○
-XC27	Double clevis and double knuckle joint pins made of stainless steel		◎	◎	—	—	○	○
-XC30	Rod side trunnion		◎	○	◎	○	○	○
-XC35	With coil scraper		◎	○	◎	○	○	○
-XC39	Special trunnion bearing		○	○	○	○	○	○
-XC40	Clevis hole with bushing	○	○	—	—	○	○	
-XC50	Knuckle fixed with nut	○	○	○	○	○	○	
-XC68	Made of stainless steel (With hard chrome plated piston rod)	◎	◎	◎	◎	○	○	
-XC86	With rod end bracket	◎	◎	○	○	○	○	

\*1 For details, refer to the SMC website.

\*2 The specification of “-XC6” made of stainless steel is available as “-XC68.”

# Air Cylinder: Standard Type Double Acting, Single Rod

## CS2 Series

RoHS

Ø 125, Ø 140, Ø 160, Ø 180, Ø 200, Ø 250, Ø 320

### How to Order

**CS2 L 125 - 300**

**With auto switch CDS2 L 125 - 300 - M9BW**

**Mounting**

B	Basic
L	Foot
F	Rod flange
G	Head flange
C	Single clevis
D	Double clevis
T	Centre trunnion

**Bore size**

125	125 mm
140	140 mm
160	160 mm
180	180 mm
200	200 mm
250	250 mm
320	320 mm

**Port thread type**

—	Rc
TN	NPT
TF	G

**Cylinder stroke [mm]**

Refer to "Maximum Strokes" on page 7.

**Number of auto switches**

—	2
3	3
S	1
n	n

**Auto switch**

—	Without auto switch
---	---------------------

\* For applicable auto switches, refer to the table below.

**Suffix for cylinder**

Rod boot	—	None
	J	Nylon tarpaulin
	K	Heat-resistant tarpaulin

\* The minimum stroke with a rod boot is 30 mm. (35 mm for Ø 160 when the centre trunnion type is selected)

**Built-in Magnet Cylinder Model**

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.  
(Example) CDS2B125-200

**Made to order**

Refer to page 7 for details.

### Applicable Auto Switches/Refer to the catalogue on <https://www.smc.eu> for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length [m]				Pre-wired connector	Applicable load							
					DC		AC	Tie-rod mounting	Band mounting	0.5 (—)	1 (M)	3 (L)		5 (Z)							
Solid state auto switch	—	Grommet	—	3-wire (NPN)	24 V	5 V, 12 V	—	M9N	—	●	●	●	○	○	IC circuit	Relay, PLC					
				3-wire (PNP)				M9P	—	●	●	●	○	○							
		2-wire		M9B				—	●	●	●	○	○	—							
	Terminal conduit	3-wire (NPN)		24 V	5 V, 12 V	—	—	G39	—	—	—	—	—	IC circuit							
		2-wire					—	K39	—	—	—	—	—								
	Grommet	3-wire (NPN)					24 V	5 V, 12 V	—	M9NW	—	●	●	●	○		○	IC circuit			
		3-wire (PNP)	M9PW							—	●	●	●	○	○						
		2-wire	M9BW							—	●	●	●	○	○		—				
		3-wire (NPN)	M9NA*1							—	○	○	●	○	○		IC circuit				
		3-wire (PNP)	M9PA*1	—	○	○				●	○	○									
		2-wire	M9BA*1	—	○	○				●	○	○	—								
		With diagnostic output (2-colour indicator)	4-wire (NPN)	5 V, 12 V	F59F	—				●	—	●	○	○	IC circuit						
		Magnetic field resistant (2-colour indicator)	2-wire (Non-polar)	—	P3DWA*2	—				●	—	●	●	○	—						
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	24 V	5 V	—	A96	—	●	—	●	—	—	IC circuit	Relay, PLC					
								No	12 V	100 V	A93	—	●	●			●	●	—		
									Yes	5 V, 12 V	100 V or less	A90	—	●			—	●	—	—	IC circuit
											100 V, 200 V	A54	—	●			—	●	●	—	
		Terminal conduit	No	2-wire				12 V	200 V or less	A64	—	●	—	●	—		—	—			
										—	A33	—	—	—	—		—				
	—				A34	—	—			—	—	—									
	—				A44	—	—			—	—	—									
	DIN terminal	Yes	2-wire	100 V, 200 V	—	A59W	—	●	—	●	—	—	Relay, PLC								
					—	—	—	—	—	—	—										
—					—	—	—	—	—	—											
—					—	—	—	—	—	—											

\*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

Please contact SMC regarding water-resistant types with the above model numbers.

\*2 The D-P3DWA is not applicable to bore sizes Ø 250 and Ø 320.

\* Lead wire length symbols: 0.5 m..... (Example) M9NW 3 m.....L (Example) M9NWL  
1 m.....M (Example) M9NWM 5 m.....Z (Example) M9NWX

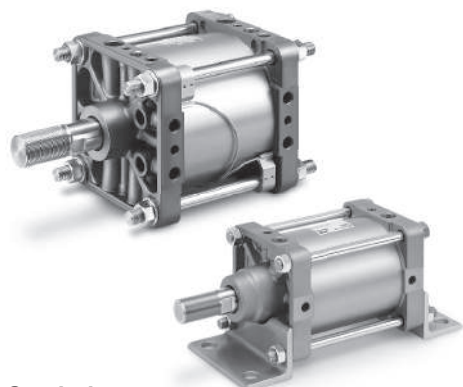
\* Solid state auto switches marked with a "O" are produced upon receipt of order.

\* Since there are applicable auto switches other than those listed above, refer to page 63 for details.

\* D-A9□/M9□/M9□W/M9□A/P3DWA□ auto switches are shipped together with the product but do not come assembled. (Only the auto switch mounting brackets are assembled before shipment.)

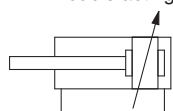
\* D-G39/K39/A3□/A44 auto switches (band mounting type) can only be mounted on Ø 125 to Ø 160.

# CS2 Series



## Symbol

Double acting, Air cushion



## Made to Order Specifications (For details, refer to pages 65 to 75.)

Symbol	Specifications
-XA□	Change of rod end shape
-XB6	Heat-resistant cylinder (0 to 150 °C)
-XC3	Special port location
-XC4	With heavy duty scraper
-XC5	Heat-resistant cylinder (0 to 110 °C)
-XC9	Adjustable stroke cylinder/Adjustable retraction type
-XC10	Dual stroke cylinder/Double rod type
-XC11	Dual stroke cylinder/Single rod type
-XC14	Change of trunnion bracket mounting position
-XC15	Change of tie-rod length
-XC22	Fluororubber seal
-XC26	With split pins for double clevis pin/double knuckle joint pin and flat washers
-XC27	Double clevis and double knuckle joint pins made of stainless steel
-XC30	Rod side trunnion
-XC35	With coil scraper
-XC68	Made of stainless steel (With hard chrome plated piston rod)
-XC86	With rod end bracket

\* Refer to page 5 for details on whether or not to use a made-to-order product with the above common specifications.

## Rod Boot Material

Symbol	Material	Max. ambient temp.
J	Nylon tarpaulin	70 °C
K	Heat-resistant tarpaulin	110 °C*1

\*1 Max. ambient temperature for rod boot itself

Refer to pages 59 to 63 for cylinders with auto switches.

- Auto Switch Proper Mounting Position (Detection at Stroke End) and Mounting Height
- Minimum Stroke for Auto Switch Mounting
- Operating Range
- Auto Switch Mounting Brackets/Part Nos.

## Specifications

Bore size [mm]		125	140	160	180	200	250	320
Action		Double acting, Single rod						
Fluid		Air						
Proof pressure		1.57 MPa			1.2 MPa			
Max. operating pressure		0.97 MPa			0.7 MPa			
Min. operating pressure		0.05 MPa						
Piston speed		50 to 500 mm/s			50 to 300 mm/s			
Cushion		Air cushion			Air cushion + Bumper cushion			
Ambient and fluid temperatures	Without auto switch	0 to 70 °C (No freezing)						
	With auto switch	0 to 60 °C (No freezing)						
Lubrication		Not required (Non-lube)						
Stroke length tolerance [mm]	250 or less	+1.0 0			+2.0 0			
	251 to 1000	+1.4 0			+2.4 0			
	1001 to 1500	+1.8 0			+2.8 0			
	1501 to 1600	+2.2 0			+3.2 0			
Mounting		Basic, Foot, Rod flange, Head flange, Single clevis, Double clevis, Centre trunnion						
Allowable kinetic energy (When air cushion is activated)		32.3 J	44.6 J	58.8 J	78.4 J	98 J	147 J	265 J

## Maximum Strokes

\* When using with auto switches, refer to the "Minimum Stroke for Auto Switch Mounting" table on page 61.

			[mm]
Bore size	Mounting bracket	Maximum stroke	
		Basic, Head flange, Single clevis, Double clevis, Centre trunnion	Foot, Rod flange
125		1000 or less	1600 or less
140			
160		1200 or less	1569 or less
180			
200		998 or less	
250		813 or less	
320		495 or less	

\* For bore sizes Ø 180 to Ø 320, cylinders whose strokes exceed the lengths shown in the table to the right are categorized as class 2 pressure vessels under the Class 2 Pressure Vessel Act. Only the long stroke specification (page 40) is selectable for class 2 pressure vessels to be used or installed in Japan. For laws and regulations, refer to the CS1 series (catalogue on <https://www.smc.eu>).

\* A bore size Ø 320 class 2 pressure vessel is available as a special product.

\* For bore size Ø 180, the 1201 to 1569 stroke range for mounting bracket types other than the foot bracket and rod flange is only selectable with the individual made-to-order specification -X1034. As this specification exceeds the stroke limit, be sure to check the operating conditions, such as buckling of the piston rod, before deciding to use the product.

Bore size [mm]	Cylinder stroke [mm]
180	1569
200	998
250	813
320	495

## Accessories

Mounting		Basic	Foot	Rod flange	Head flange	Single clevis	Double clevis	Centre trunnion
Standard equipment	Clevis pin, Split pin	—	—	—	—	—	●	—
	Rod end nut	●	●	●	●	●	●	●
	Single knuckle joint	●	●	●	●	●	●	●
	Double knuckle joint (Knuckle pin, Split pin)	●	●	●	●	●	●	●
	Rod boot	●	●	●	●	●	●	●

\* If using the rod end nut with a single knuckle joint or a double knuckle joint, use the type with a rod end bracket (-XC86) or order the accessory separately. For part numbers and dimensions of accessories, refer to page 26.

## Mounting Bracket Part Nos.

Bore size [mm]	125	140	160	180	200	250	320
Foot	CS2-L12	CS2-L14	CS2-L16	CS2-L18	CS2-L20	CS2-L25	CS2-L32
Flange	CS2-F12	CS2-F14	CS2-F16	CS2-F18	CS2-F20	CS2-F25	CS2-F32
Single clevis	CS2-C12	CS2-C14	CS2-C16	CS2-C18	CS2-C20	CS2-C25	CS2-C32
Double clevis	CS2-D12	CS2-D14	CS2-D16	CS2-D18	CS2-D20	CS2-D25	CS2-D32

\* When ordering foot brackets, order two pieces per cylinder.

\* When ordering the double clevis type, the clevis pin and 2 split pins are included as accessories.

\* Mounting nuts are included in the brackets for bore size Ø 320.