

Series Compatible with Secondary Batteries Electric Actuators CE CHUS ROHS

* Except motors, cables, controllers/drivers

Step Motor (Servo/24 VDC) Servo Motor (24 VDC) AC Servo Motor

Copper (cu) and **Zinc** (zn) **Free**^{*} **Compatible** with a low dew point –70 °C

•Using grease compatible with a low dew point

Series Variations Slider Type/Ball Screw Drive High Rigidity Slider Type/Ball Screw Drive 25A-LEFS 25A-LEJS Step Motor (Servo/24 VDC) AC Servo Motor Servo Motor (24 VDC) AC Servo Motor Bolts Bolts Material: Stainless steel Material: Stainless steel Size 16 25 Size 40 32 40 63 Motor type Motor type Step motor AC servo motor (Servo/24 VDC) Servo motor (24 VDC) AC servo motor Rod Type **Bolts** Bolts 25A-LEY Material: Stainless stee Material: Stainless steel AC Servo Motor Bushing **Bushing** Material: Steel bearing alloy Material: Steel bearing alloy Size 16 25 32 40 Size 25 32 Motor type Motor type Step motor (Servo/24 VDC) AC servo motor Servo motor (24 VDC)

* Copper and zinc materials are used for the motors, cables, controllers/drivers.

Note) Except AC servo motor



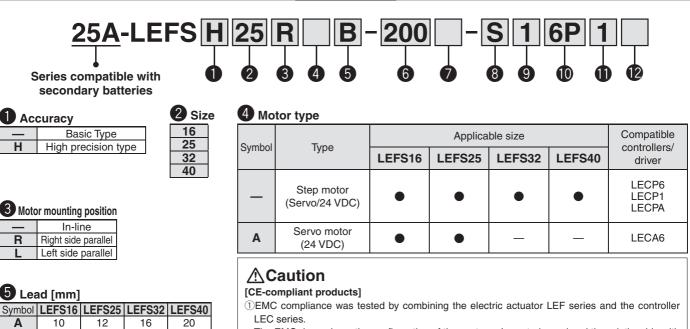
Series 25A-LEFS/LEJS/LEY

Electric Actuator/Slider Type Ball Screw Drive Step Motor (Servo/24 VDC) Servo Motor (24 VDC) Series 25A-LEFS (€ GRUSUS

RoHS

LEFS16, 25, 32, 40

How to Order



The EMC depends on the configuration of the customer's control panel and the relationship with other electrical equipment and wiring. Therefore conformity to the EMC directive cannot be certified for SMC components incorporated into the customer's equipment under actual operating conditions. As a result it is necessary for the customer to verify conformity to the EMC directive for the machinery and equipment as a whole.

(2)For the servo motor (24 VDC) specification, EMC compliance was tested by installing a noise filter set (LEC-NFA).

Refer to the LEF catalogue for the noise filter set. Refer to the LECA Operation Manual for installation.

[UL-compliant products]

When conformity to UL is required, the electric actuator and controller/driver should be used with a UL1310 Class 2 power supply.

Applicable stroke table

* Refer to the applicable stroke table.

6

8

50

to

1000

10

R

Α

B

50

to

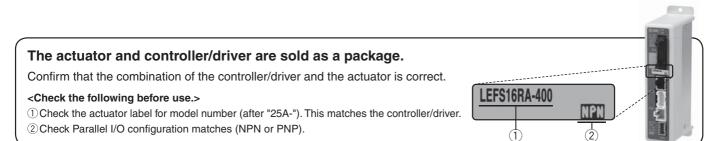
1000

5

6 Stroke [mm]

Applicable s	trok	e tab	e																		Standard
Stroke	50	100	150	200	250	200	250	100	450	500	550	600	650	700	750	200	950	000	950	1000	Manufacturable
Model	50	100	150	200	250	300	330	400	430	500	550	000	050	100	750	000	050	900	900	1000	stroke range [mm]
LEFS16														—	—	—	—	—	—	_	50 to 500
LEFS25													—	_	_	_	—		—	—	50 to 600
LEFS32																	—		—	—	50 to 800
LEFS40	_	_																			150 to 1000

* Strokes are manufacturable in 1 mm increments. Refer to the manufacturable stroke range. However, strokes other than those shown above are produced as special orders. Consult with SMC for lead times and prices.



SMC

* Refer to the operation manual for using the products. Please download it via our website, http://www.smc.eu

1

Electric Actuator/Slider Type Ball Screw Drive Series 25A-LEFS



Motor option Without option B With lock

Controller/Driver type*1

controllers/driver below.

6N

6P

1N

1P

AN

AP

motor".

separately.

Without controller/driver

NPN

PNP

NPN

PNP

NPN

PNP

LECP6/LECA6

(Step data input type)

LECP1*2

(Programless type)

LECPA*2*3

(Pulse input type)

*1 For details about controllers/driver and

*2 Only available for the motor type "Step

*3 When pulse signals are open collector, order the current limit resistor (LEC-PA-R-[])

compatible motors, refer to the compatible

8 Actuator cable type*1

	Without cable			
S	Standard cable*2			
R	Robotic cable (Flexible cable)			

*1 The standard cable should be used on fixed parts. For using on moving parts, select the robotic cable.

*2 Only available for the motor type "Step motor".

1 I/O cable length [m]*1, Communication plug

	Without cable (Without communication plug connector)
1	1.5
3	3*2
5	5* ²

- *1 When "Without controller/driver" is selected for controller/driver types, I/O cable cannot be selected. When the I/O cable is required, order it separately.
- *2 When "Pulse input type" is selected for controller/driver types, pulse input usable only with differential. Only 1.5 m cables usable with open collector.

Actuator cable length [m]

—	Without cable
1	1.5
3	3
5	5
8	8*
Α	10*
В	15*
С	20*

* Produced upon receipt of order (Robotic cable only)

Controller/Driver mounting

Screw mounting					
D DIN rail mounting*					

* DIN rail is not included. Order it separately.

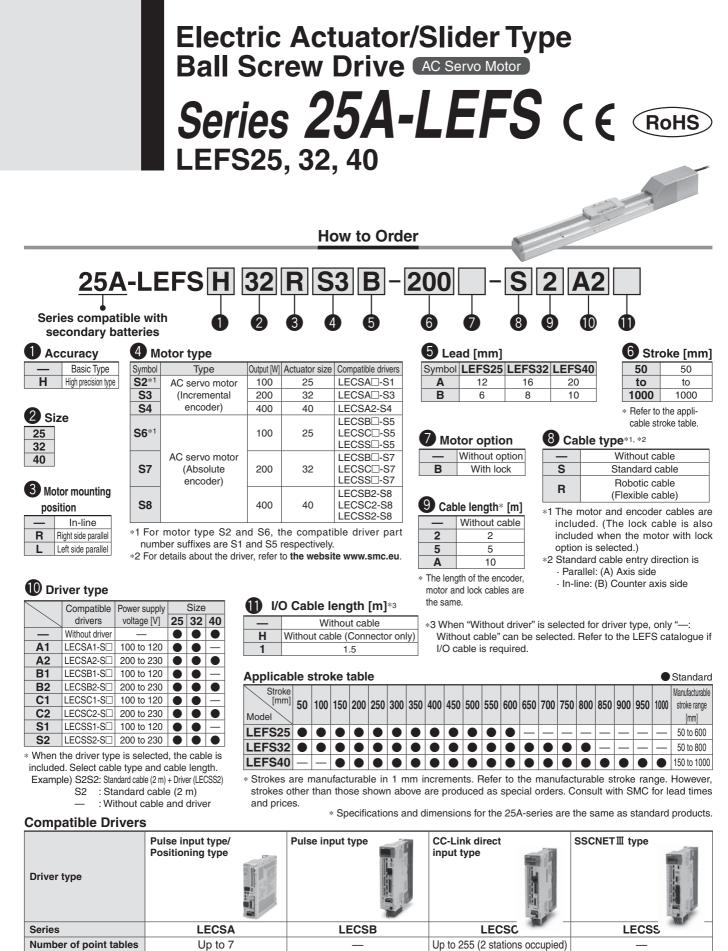
 Specifications and dimensions for the 25A-series are the same as standard products.

Туре	Step data input type	Step data input type	Programless type	Pulse input type		
Series	LECP6	LECA6	LECP1	LECPA		
Features		o data) input I controller	Capable of setting up operation (step data) without using a PC or teaching box	Operation by pulse signals		
Compatible motor	Step motor (Servo/24 VDC)			motor 24 VDC)		
Maximum number of step data	64 points		14 points	_		
Power supply voltage	24 VDC					

* Copper and zinc materials are used for the motors, cables, controllers/drivers.



Compatible Controllers/Driver



Pulse input \bigcirc Applicable network Incremental Absolute Control encoder 17-bit encoder 18-bit encoder 18-bit encoder USB communication, RS422 communication USB communication, RS422 communication **Communication function USB** communication

CC-Link

Absolute

100 to 120 VAC (50/60 Hz)

200 to 230 VAC (50/60 Hz)

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SSCNETⅢ

Absolute

18-bit encoder

USB communication

Power supply voltage [V]

* Copper and zinc materials are used for the motors, cables, controllers/drivers.

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Series $25A-LEJS \in \mathbf{C}$ RoHS LEJS40, 63

How to Order



Compatible Drivers

Driver type	Pulse input type/ Positioning type	Pulse input type	CC-Link direct input type	SSCNETI type	
Series	LECSA	LECSB	LECSC	LECSS	
Number of point tables	Up to 7	—	Up to 255	—	
Pulse input	0	0	—	—	
Applicable network	—	—	CC-Link	SSCNET III	
Control encoder	Incremental 17-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder	
Communication function	USB communication	USB communication, RS422 communication	USB communication, RS422 communication	USB communication	
Power supply voltage [V]	Power supply voltage [V] 100 to 120 VAC (50 / 60 Hz), 200 to 230 VAC (50 / 60 Hz)				

* Copper and zinc materials are used for the motors, cables, controllers/drivers.

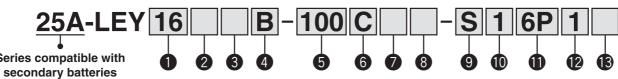


Electric Actuator/Rod Type

Step Motor (Servo/24 VDC) Servo Motor (24 VDC)

Series 25A-LEY (E GRUS LEY16, 25, 32, 40 RoHS

How to Order



5 Stroke [mm]

7 Rod end thread

30

to

500

Μ

Series compatible with
secondary batteries

1 Size	2 Mo	otor m
16	—	То
25	R	Rig
32	L	Lef
40	П	

tor mounting position					
Top mounting					
Right side parallel					
Left side parallel					

In-line

3 Motor type S

ymbol	Tuno		Size	Compatible		
ymbol	Туре	LEY16	LEY25	LEY32/40	controllers/driver	
_	Step motor (Servo/24 VDC)	•	•	•	LECP6 LECP1 LECPA	
Α	Servo motor (24 VDC)	•		—	LECA6	

Refer to the applicable stroke table.

30

to

500

Female rod end

Male rod end

(1 rod end nut is included.)

4 Lead [mm]

Symbol	LEY16	LEY25	LEY32/40
Α	10	12	16
В	5	6	8
С	2.5	3	4

6 Motor option

С	With motor cover			
W	With lock/motor cover			
14.0 (2)				

* When "With lock/motor cover" is selected for the top mounting and right/left side parallel types, the motor body will stick out of the end of the body for size 16 with strokes 30 or less. Check for interference with workpieces before selecting a model.

Mounting Bracket Part No. for Series 25A-

Applicable size	Foot *1	Flange	Double clevis
16	25-LEY-L016	25-LEY-F016	25-LEY-D016
25	25-LEY-L025	25-LEY-F025	25-LEY-D025
32, 40	25-LEY-L032	25-LEY-F032	25-LEY-D032
Surface treatment	RAYDENT®	RAYDENT®	Coating (Size 16: Electroless nickel plating)

*1 When ordering foot brackets, order 2 pieces per actuator.

*2 Parts belonging to each bracket are as follows.

Foot, Flange: Body mounting bolt, Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

* Applicable stroke table												
Stroke [mm] Model		50	100	150	200	250	300	350	400	450	500	Manufacturable stroke range [mm]
LEY16								—	—	—	—	10 to 300
LEY25										—	—	15 to 400
LEY32/40												20 to 500
· Consult with SMC for non-standard strakes as they are produced as appealed orders												

1)EMC compliance was tested by combining the electric actuator LEY series and the controller LEC

▲Caution

[CE-compliant products]

series. The EMC depends on the configuration of the customer's control panel and the relationship with other electrical equipment and wiring. Therefore conformity to the EMC directive cannot be certified for SMC components incorporated into the customer's equipment under actual operating conditions. As a result it is necessary for the customer to verify conformity to the EMC directive for the machinery and equipment as a whole.

(2)For the servo motor (24 VDC) specification, EMC compliance was tested by installing a noise filter set (LEC-NFA). Refer to the website www.smc.eu for the noise filter set. Refer to the LECA Operation Manual for installation.

[UL-compliant products]

NPN

(2)

When conformity to UL is required, the electric actuator and controller/ driver should be used with a UL1310 Class 2 power supply.

For details about auto switches, refer to "Series Compatible with Secondary Batteries".

Applicable auto switches D-M9N(V)-900, D-M9P(V)-900, D-M9B(V)-900 D-M9NW(V)-900, D-M9PW(V)-900, D-M9BW(V)-900

LEY16B-100

(1)

* Consult with SMC for non-standard strokes as they are produced as special orders.

The actuator and controller/driver are sold as a package.

Confirm that the combination of the controller/driver and the actuator is correct.

<Check the following before use.>

① Check the actuator label for model number (after "25A-"). This matches the controller/driver. ② Check Parallel I/O configuration matches (NPN or PNP)

* Refer to the operation manual for using the products. Please download it via our website, http://www.smc.eu



Electric Actuator/Rod Type Series 25A-LEY





8 Mounting*1

Symbol	Туре	Motor mounting position		
Symbol	туре	Top/Parallel	In-line	
	Ends tapped (Standard)*2			
U	Body bottom tapped			
L	Foot		—	
F	Rod flange*2			
G	Head flange*2	•*4	—	
D	Double clevis*3		_	

*1 Mounting bracket is shipped together, (but not assembled).

- *2 For horizontal cantilever mounting with the rod flange, head flange and ends tapped, use the actuator within the following stroke range.
 - · LEY25: 200 or less
 - · LEY32/40: 100 or less
- *3 For mounting with the double clevis, use the actuator within the following stroke range.
 - · LEY16: 100 or less
 - · LEY25: 200 or less
 - · LEY32/40: 200 or less
- *4 Head flange is not available for the LEY32/40.

ntroller/Driver mounting
 Screw mounting

Compatible Controllers/Driver

	Screw mounting
D	DIN rail mounting*1

*1 DIN rail is not included. Order it separately.

9 Actuator cable type*1

—	Without cable
S	Standard cable*2
R	Robotic cable (Flexible cable)

*1 The standard cable should be used on fixed parts. For using on moving parts, select the robotic cable.

*2 Only available for the motor type "Step motor".

1 Controller/Driver type*1

—	Without controller/driver				
6N	LECP6/LECA6	NPN			
6P	(Step data input type)	PNP			
1N	LECP1*2	NPN			
1P	(Programless type)	PNP			
AN	LECPA*3	NPN			
AP	(Pulse input type)	PNP			

*1 For details about controllers/driver and compatible motors, refer to the compatible controllers/driver below.

- *2 Only available for the motor type "Step motor".
- *3 When pulse signals are open collector, order the current limit resistor (LEC-PA-R-) separately.

Actuator cable length [m]

	<u> </u>
	Without cable
1	1.5
3	3
5	5
8	8*
Α	10*
В	15*
С	20*

* Produced upon receipt of order (Robotic cable only)

1/O cable length [m]*1, Communication plug

—	Without cable (Without communication plug connector)					
1	1.5					
3	3*2					
5	5 ^{*2}					

*1 When "Without controller/driver" is selected for controller/driver types, I/O cable cannot be selected. Refer LEY catalogue if I/O cable is required.

*2 When "Pulse input type" is selected for controller/driver types, pulse input usable only with differential. Only 1.5 m cables usable with open collector.

* Specifications and dimensions for the 25A-series are the same as standard products.

Туре	Step data input type	Step data input type	Programless type	Pulse input type	
Series	LECP6	LECA6	LECP1	LECPA	
Features		data) input controller	Capable of setting up operation (step data) without using a PC or teaching box	Operation by pulse signals	
Compatible motor	Step motorServo motor(Servo/24 VDC)(24 VDC)			motor 24 VDC)	
Maximum number of step data	64 p	oints	14 points	_	
Power supply voltage	24 VDC				

* Copper and zinc materials are used for the motors, cables, controllers/drivers.

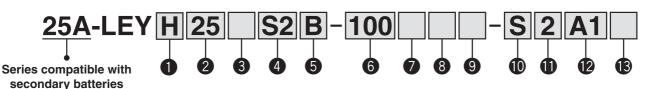


Electric Actuator/Rod Type

AC Servo Motor

Series 25A-LEY (E ROHS LEY25, 32 Size 25, 32

How to Order



Accuracy

Basic Type High precision type

3 Motor mounting position					
	Top mounting				
	R	Right side parallel			
	L	Left side parallel			
	D	In-line			

tion

5 Lead [mm]

Symb	loc	LEY25	LEY32*
Α		12	16 (20)
В		6	8 (10)
С		3	4 (5)

* The values shown in () are the lead for size 32 top mounting, right/left side parallel types. (Equivalent lead which includes the pulley ratio [1.25:1])

6 Stroke [mm]

30	30
to	to
500	500

* Refer to the table below for details.

8 Rod end thread

	Female rod end
М	Male rod end
	(1 rod end nut is included.)

Mounting Bracket Part No. for Series 25A-

Applicable size	Foot*1	Flange	Double clevis
25	25-LEY-L025	25-LEY-F025	25-LEY-D025
32	25-LEY-L032	25-LEY-F032	25-LEY-D032
Surface treatment	RAYDENT®	RAYDENT®	Coating (Size 16: Electroless nickel plating)

*1 When ordering foot brackets, order 2 pieces per actuator.

*2 Parts belonging to each bracket are as follows.

Foot, Flange: Body mounting bolt, Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

* Applicable stroke tab	ole											Standard
Model Stroke	30	50	100	150	200	250	300	350	400	450	500	Manufacturable stroke range [mm]
LEY25										—	—	15 to 400
LEY32												20 to 500

* Consult with SMC for non-standard strokes as they are produced as special orders.

Symbol	Туре	Output [W]	Actuator size	Compatible drivers*2
S2	AC servo motor (Incremental encoder)	100	25	LECSA⊡-S1
S3	AC servo motor (Incremental encoder)	200	32	LECSA□-S3
S6	AC servo motor (Absolute encoder)	100	25	LECSB□-S5 LECSC□-S5 LECSS□-S5
S7	AC servo motor (Absolute encoder)	200	32	LECSB□-S7 LECSC□-S7 LECSS□-S7

*1 For motor type S2 and S6, the compatible driver part number suffixes are S1 and S5 respectively. *2 For details about the driver, refer to the website www.smc.eu.

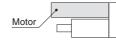
7 Mo	tor	option
_		W

4 Motor type*1

—		W	itho	out	option	1	
В			Wit	h lc	ock*		
110 (2)	 						

When "With lock" is selected for the top mounting and right/ left side parallel types, the motor body will stick out of the end of the body for size 25 with strokes 30 or less. Check for interference with workpieces before selecting a model.

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9 Mountina*1

Symbol	Tuno	Motor mounting position		
Symbol	Туре	Top/Parallel	In-line	
—	Ends tapped (Standard)*2			
U	Body bottom tapped			
L	Foot		—	
F	Rod flange*2	•*4		
G	Head flange*2	•*5	—	
D	Double clevis ^{*3}		—	

- *1 Mounting bracket is shipped together, (but not assembled).
- *2 For horizontal cantilever mounting with the rod flange, head flange and ends tapped, use the actuator within the following stroke range. · LEY25: 200 or less · LEY32: 100 or less
- *3 For mounting with the double clevis, use the actuator within the following stroke range. · LEY25: 200 or less · LEY32: 200 or less
- *4 Rod flange is not available for the LEY25 with stroke 30 and motor option "With lock".
- *5 Head flange is not available for the LEY32.

For details about auto switches, refer to "Series Compatible with Secondary Batteries".

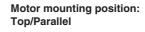
Applicable auto switches D-M9N(V)-900, D-M9P(V)-900, D-M9B(V)-900 D-M9NW(V)-900, D-M9PW(V)-900, D-M9BW(V)-900

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Electric Actuator/Rod Type Series 25A-LEY

Size 25, 32







Motor mounting position: In-line

Cable type*

—	Without cable
S	Standard cable
R	Robotic cable (Flexible cable)

* The motor and encoder cables are included. (The lock cable is also included when the motor with lock option is selected.)

* Standard cable entry direction is · Top/Parallel: (A) Axis side

· In-line: (B) Counter axis side

I/O Cable length [m]*

-	-				
Without cable					
H Without cable (Connector only)					
1	1.5				

* When "Without driver" is selected for driver type, only "-: Without cable" can be selected. Refer to the WEB LEY if I/O cable is required.

Cable length* [m]

—	Without cable
2	2
5	5
Α	10

* The length of the encoder, motor and lock cables are the same.

Driver type*

Compatible drivers Power supply voltage [V] — Without driver — A1 LECSA1-S□ 100 to 120 A2 LECSA2-S□ 200 to 230 B1 LECSB1-S□ 100 to 120 B2 LECSB2-S□ 200 to 230 C1 LECSC1-S□ 100 to 120 C2 LECSC2-S□ 200 to 230 S1 LECSS1-S□ 100 to 120 S2 LECSS2-S□ 200 to 230					
A1 LECSA1-S□ 100 to 120 A2 LECSA2-S□ 200 to 230 B1 LECSB1-S□ 100 to 120 B2 LECSB2-S□ 200 to 230 C1 LECSC1-S□ 100 to 120 C2 LECSC2-S□ 200 to 230 S1 LECSS1-S□ 100 to 120	\geq	Compatible drivers	Power supply voltage [V]		
A2 LECSA2-S□ 200 to 230 B1 LECSB1-S□ 100 to 120 B2 LECSB2-S□ 200 to 230 C1 LECSC1-S□ 100 to 120 C2 LECSC2-S□ 200 to 230 S1 LECSS1-S□ 100 to 120	—	Without driver	_		
B1 LECSB1-S□ 100 to 120 B2 LECSB2-S□ 200 to 230 C1 LECSC1-S□ 100 to 120 C2 LECSC2-S□ 200 to 230 S1 LECSS1-S□ 100 to 120	A1	LECSA1-S	100 to 120		
B2 LECSB2-S□ 200 to 230 C1 LECSC1-S□ 100 to 120 C2 LECSC2-S□ 200 to 230 S1 LECSS1-S□ 100 to 120	A2	LECSA2-S□	200 to 230		
C1 LECSC1-S□ 100 to 120 C2 LECSC2-S□ 200 to 230 S1 LECSS1-S□ 100 to 120	B1	LECSB1-S□	100 to 120		
C2 LECSC2-S□ 200 to 230 S1 LECSS1-S□ 100 to 120	B2	LECSB2-S□	200 to 230		
S1 LECSS1-S□ 100 to 120	C1	LECSC1-S	100 to 120		
	C2	LECSC2-S	200 to 230		
S2 ECSS2-S□ 200 to 230	S1	LECSS1-S	100 to 120		
	S2	LECSS2-S□	200 to 230		

* When the driver type is selected, the cable is included. Select cable type and cable length. Example)

S2S2: Standard cable (2 m) + Driver (LECSS2)

S2 : Standard cable (2 m)

: Without cable and driver

* Specifications and dimensions for the 25A-series are the same as standard products.

Driver type	Pulse input type/ Positioning type	Pulse input type	CC-Link direct input type	SSCNET II type			
Series	LECSA	LECSB	LECSC LECSS				
Number of point tables	Up to 7 — Up to 255 (2 stations occupied) —						
Pulse input	0	0	—	—			
Applicable network	_	-	CC-Link SSCNET				
Control encoder	Incremental 17-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder			
Communication function	USB communication	n USB communication, RS422 communication USB communication					
Power supply voltage [V]	100 to 120 VAC (50 / 60 Hz) 200 to 230 VAC (50 / 60 Hz)						

* Copper and zinc materials are used for the motors, cables, controllers/drivers.





Series 25A-LE

Precautions

Be sure to read before handling.

Handling

Change of material

Series 25A- are copper- and zinc-free products, however, some parts including coils for motors, cables, drivers and auto switches, and connector pins and lead wires, whose material can not be changed, are made of copper.

Chemical environment

Refrain from using the products in such environments as exposed to chemicals. Otherwise, resin parts may deteriorate. If you want SMC to test the products for the effects of chemicals attached to them, send the products back to SMC after thoroughly cleaning them. Consult your SMC sales representative for further details.

Trademark

DeviceNet[™] is a trademark of ODVA. EtherCAT[®] is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before using.



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