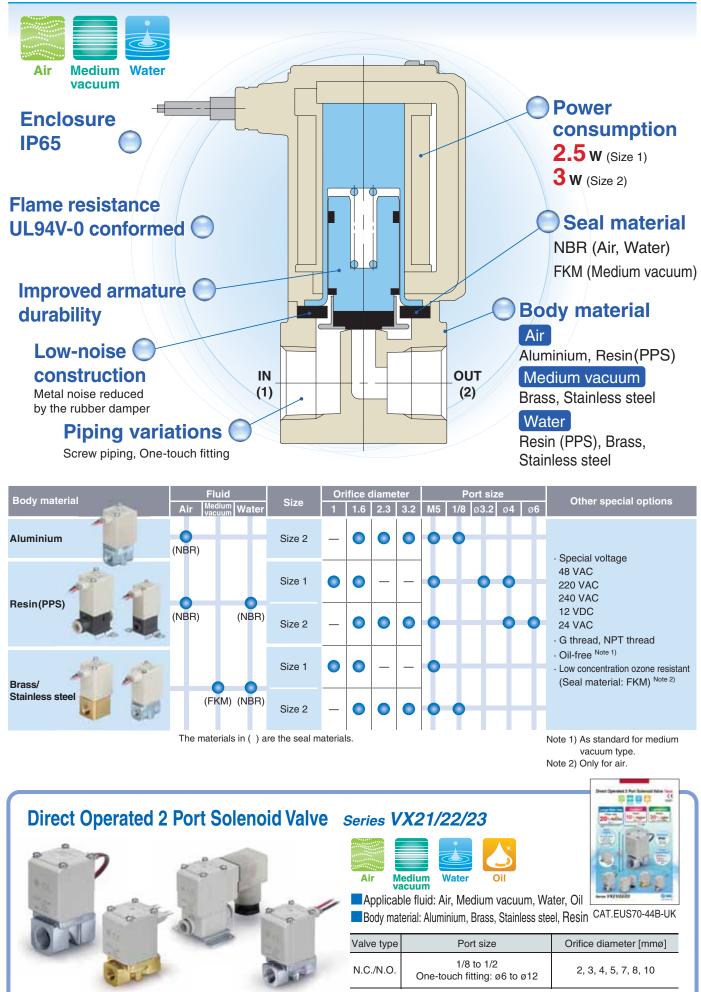


CAT.EUS70-49A-UK

Compact Direct Operated 2 Port Solenoid Valve Series VDW





Compact Direct Operated 2 Port Solenoid Valve Series VDW

For Air • Medium Vacuum • Water

Standard Specifications

| | Valve cor | struction | Direct operated poppet | | | |
|-------------------------|-------------------------------|---------------------------------|--|---|--|-------------|
| | Withstand pressure | MPa | 2.0 (resin body type 1.5) | | | |
| /alve specifications | Max. system pressure | MPa | 1.0 | | | |
| | Body material | | Aluminium, Resin, Brass, Stainless steel | | | |
| | Seal material Enclosure | | NBR, FKM Dusttight, Low jetproof (IP65) | | | |
| | | | | | | Environment |
| | | Rated voltage | AC | 100 VAC, 200 VAC, 110 VAC, 230 VAC, (220 VAC, 240 VAC, 48 VAC, 24 VAC) Note | | |
| | DC | | 24 VDC, (12 VDC) Note) | | | |
| Coil | Allowable voltage fluctuation | | ±10% of rated voltage | | | |
| specifications | Allowable leakage | AC (With a full wave rectifier) | 10% or less of rated voltage | i Ir. | | |
| | voltage DC | | 2% or less of rated voltage | | | |
| Coil insulation type | | | Class B | | | |
| , , , |) indicates special voltag | | | | | |
| Be sure to re | ead "Specific Produc | t Precautions" before | e handling. | | | |

Solenoid Coil Specifications

Normally Closed (N.C.)

DC Specification

| Size | Power consumption [W] Note 1) | Temperature rise [°C] Note 2) | | | | | | |
|--------|-------------------------------|-------------------------------|--|--|--|--|--|--|
| Size 1 | 2.5 | 60 | | | | | | |
| Size 2 | 3 | 60 | | | | | | |
| | | | | | | | | |

Power consumption, Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: $\pm 10\%$)

Note 2) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference

AC Specification (With a full wave rectifier)

| Size | Apparent power [VA] Note 1) 2) | Temperature rise [°C] Note 3) | | | |
|--------|--------------------------------|-------------------------------|--|--|--|
| Size 1 | 2.5 | 60 | | | |
| Size 2 | 3 | 60 | | | |
| | | | | | |

Note 1) Power consumption, Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%) Note 2) There is no difference in the frequency and the inrush and energised apparent

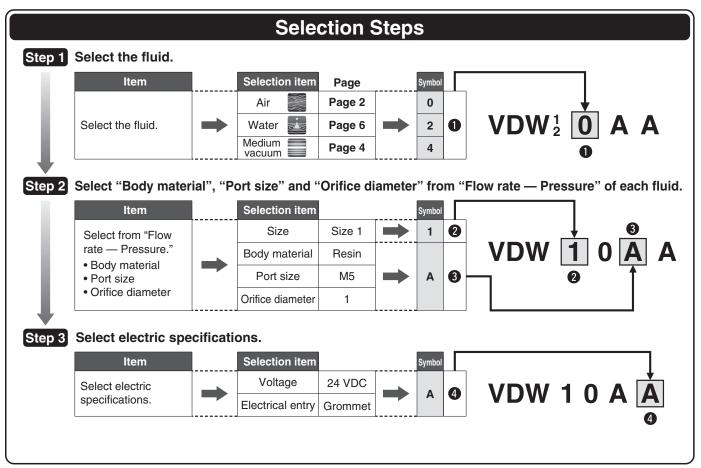
power, since a rectifying circuit is used in the AC (with a full wave rectifier). Note 3) The value at ambient temperature of 20°C and when the rated voltage is

applied. The value depends on the ambient environment. This is for reference.

Dimensions

For Water

Specifications





For Air Single Unit

Model/Valve Specifications

N.C.

Configuration symbol



Note) The configuration symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is

Normally Closed (N.C.) Aluminium Body Type

required.

| Size | Port size | Orifice diameter Model | | Flo | w-rate characterist | Maximum operating pressure differential [MPa] | Weight | |
|------|-----------|---------------------------|-------|------------------------------|---------------------|--|--------------------|-----|
| | | [mmø] | | C [dm ³ /(s·bar)] | b | Cv | Pressurized port 1 | [g] |
| | | 1.6 | | 0.30 | 0.45 | 0.07 | 0.7 | |
| 2 | M5, 1/8 | M5, 1/8 2.3 V | VDW20 | 0.58 | 0.45 | 0.18 | 0.4 | 80 |
| | | 3.2 | | 1.10 | 0.38 | 0.30 | 0.2 | |

Resin Body Type (Built-in One-touch Fittings)

| Size Port size | | Orifice diameter Model | | Flo | w-rate characterist | Maximum operating pressure differential [MPa] | Weight | |
|----------------|------------------------------|---------------------------|-------|-----------------|---------------------|--|--------------------|-----|
| | | [mmø] | | C [dm³/(s·bar)] | b | Cv | Pressurized port 1 | [g] |
| 1 | M5 ø3.2 One-touch fitting | 1.0 | VDW10 | 0.14 | 0.40 | 0.04 | 0.9 | 45 |
| | ø4 One-touch fitting | 1.6 | VDWIU | 0.30 | 0.25 | 0.07 | 0.4 | 45 |
| | M5 | 1.6 | | 0.30 | 0.45 | 0.07 | 0.7 | |
| | ø4 One-touch fitting | 2.3 | VDW20 | 0.58 | 0.45 | 0.18 | 0.4 | 80 |
| | ø6 One-touch fitting | 3.2 | | 1.10 | 0.38 | 0.30 | 0.2 | |

Refer to "Glossary of Terms" on page 11 for details on the maximum operating pressure differential.

Fluid and Ambient Temperature

| Fluid temperature [°C] | Ambient temperature [°C] |
|------------------------------|--------------------------|
| -10 ^{Note)} to 50 | -10 to 50 |
| Note) Dew point temperature: | –10°C or less |

Valve Leakage

| Internal Leakage | |
|------------------|--|
| Seal material | Leakage rate (Air) Note) |
| NBB | 1 cm ³ /min or less (Aluminium body type) |
| INDR | 15 cm ³ /min or less (Resin body type) |

External Leakage

| Seal material | Leakage rate (Air) Note) | | | | |
|---|--|--|--|--|--|
| NBB | 1 cm ³ /min or less (Aluminium body type) | | | | |
| NBR | 15 cm ³ /min or less (Resin body type) | | | | |
| Note) Leakage is the value at ambient temperature 20°C. | | | | | |



Compact Direct Operated 2 Port Solenoid Valve Series VDW





Common Specifications

Valve type

Seal material

Specifications

Air

For

For Water

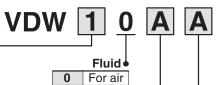
Construction

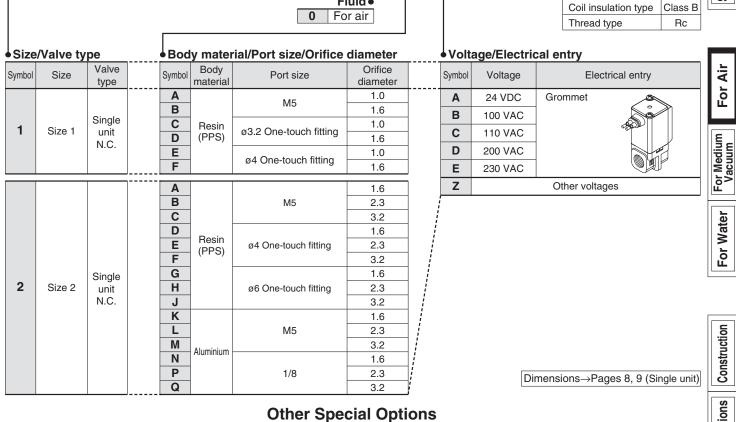
Dimensions

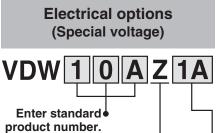
N.C.

NBR

How to Order (Single Unit)





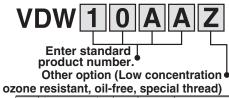


Electrical option Electrical option

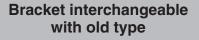
| (Special | voltage) |
|----------|----------|
| | |

| Specifi- cation | Symbol | Voltage | Electrical entry |
|--------------------|--------|---------|------------------|
| ge | 1A | 48 VAC | |
| olta | 1B | 220 VAC | |
| al < | 1C | 240 VAC | Grommet |
| Special voltage | 1D | 12 VDC | |
| Sp | 10 | 24 VAC | |

Other options (Low concentration ozone resistant, oil-free, special thread)

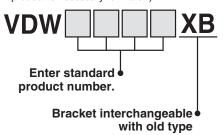


| Symbol | Low concentration ozone resistant (Seal material: FKM) | Oil- free | Special thread | Note |
|--------|--|--------------|-------------------|---------------|
| Α | | | G | Dantaina 1/0 |
| В | _ | _ | NPT | Port size 1/8 |
| С | | | M6 | Port size M5 |
| D | | | G | Dantaina 1/0 |
| Ε | | 0 | NPT | Port size 1/8 |
| F | | 0 | M6 | Port size M5 |
| G | | | Standard | |
| Н | 0 | | G | |
| J | 0 | — | NPT | Port size 1/8 |
| Κ | | | M6 | Port size M5 |
| L | | | Standard | |
| Μ | 0 | 0 | G | Dantaina 1/0 |
| Ν | | 0 | NPT | Port size 1/8 |
| Ρ | | | M6 | Port size M5 |
| Ζ | | 0 | Standard | |



The brackets are interchangeable with brackets of old VDW10/20 series. For details of exterior dimensions, please contact SMC.

Only for aluminum and stainless steel (Select stainless steel when interchangeable product is necessary for water.)



* Enter symbols in the order to the right when ordering a combination of electrical option, other options, and bracket interchangeable with old type.

Example) VDW 20 A Z1A Z XB Electrical option Bracket interchangeable with old type Other option





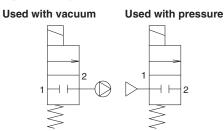
N.C.

For Medium Vacuum Single Unit

Model/Valve Specifications



Configuration symbol (Application example)



Note) The configuration symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.

Normally Closed (N.C.)

| Size | Port size | Orifice | Orifice Flow-rate characteristics | | tics | Maximum operating pressure differential [MPa] | | Weight | | |
|------|-----------|---------|-----------------------------------|------------------------------|------|--|------------------------------|--------------------|------------------------------------|--|
| 5120 | FUILSIZE | [mmø] | Woder | C [dm ³ /(s·bar)] | b | Cv | Used with vacuum [Pa⋅abs] | Pressurized port 1 | [g] | |
| 4 | M5 | 1.0 | VDW14 | 0.14 | 0.40 | 0.04 | 0.1 to | 0.9 | Brass: 65 Stainless steel: 60 | |
| | CIVI | 1.6 | | 0.30 | 0.25 | 0.07 | | 0.4 | | |
| | | 1.6 | VDW24 | 0.30 | 0.45 | 0.07 | atmospheric | 0.7 | Duran dd 5 | |
| 2 | M5, 1/8 | 2.3 | | 0.58 | 0.45 | 0.18 | pressure | 0.4 | Brass: 115 Stainless steel: 100 | |
| | | 3.2 | | 1.10 | 0.38 | 0.30 | | 0.2 | Stanness steel. 100 | |

Fluid and Ambient Temperature

| Fluid temperature [°C] | Ambient temperature [°C] |
|------------------------|--------------------------|
| 1 to 50 | -10 to 50 |
| Note) With no freezing | |

Valve Leakage

Internal Leakage

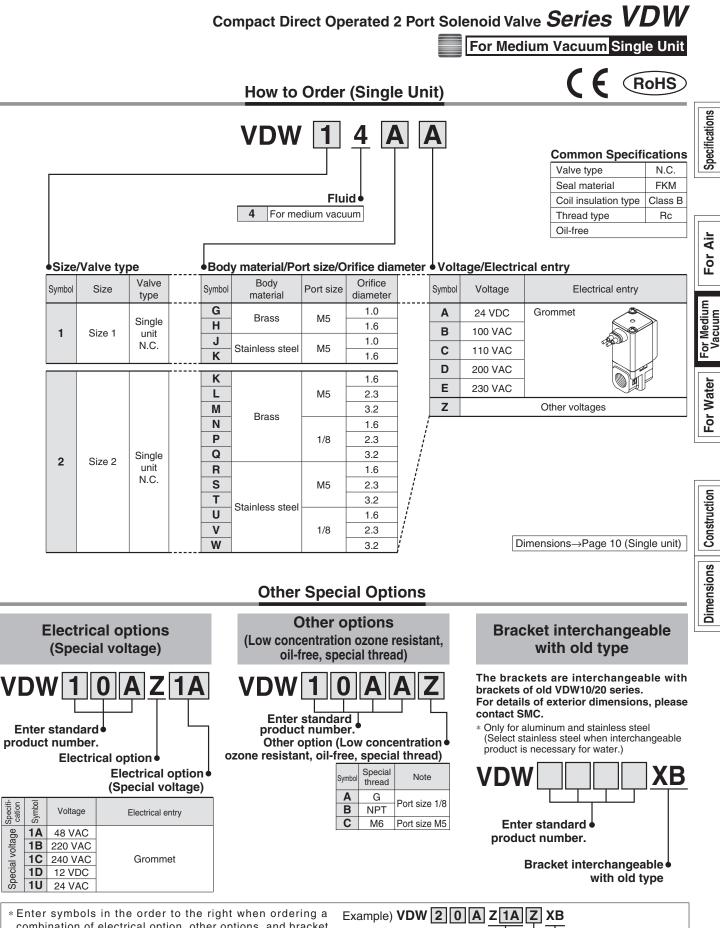
| Seal material | Leakage rate Note) |
|---------------|---|
| FKM | 10 ⁻⁶ Pa·m ³ /sec or less |

External Leakage

| Seal material | Leakage rate Note) |
|---------------|---|
| FKM | 10 ⁻⁶ Pa⋅m ³ /sec or less |
| - | |



Note) Leakage (10⁻⁶Pa·m³/sec) is the value at differential pressure 0.1 MPa and ambient temperature 20°C.



combination of electrical option, other options, and bracket Electrical option interchangeable with old type. with old type Other option

Bracket interchangeable

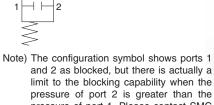


Model/Valve Specifications



Configuration symbol





limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.

Normally Closed (N.C.) Brass, Stainless Steel Body Type

| | , | | | | | | | |
|----------------|------------------|---------------------------|--|---------------|--------------------|---|----------------------|--|
| Size Port size | | Orifice diameter Model | | Flow-rate ch | naracteristics | Maximum operating pressure differential [MPa] | Weight | |
| | [mmø] | | AV (x10 ⁻⁶ m ²) | Conversion Cv | Pressurized port 1 | [g] | | |
| 4 | M5 | 1.0 | VDW12 | 0.96 | 0.04 | | Brass: 65 | |
| I III | CIVI | 1.6 | VDVVIZ | 1.70 | 0.07 | 0.4 | Stainless steel: 60 | |
| | | 1.6 | | 1.70 | 0.07 | 0.7 | Brass: 115 | |
| 2 | 2 M5, 1/8 | M5, 1/8 2.3 VDW22 | VDW22 | 4.30 | 0.18 | | Stainless steel: 100 | |
| | | 3.2 | | 7.20 | 0.30 | 0.2 | | |

Resin Body Type

| Size Port size | Orifice diameter Model | | Flow-rate ch | aracteristics | Maximum operating pressure differential [MPa] | Weight | |
|--|------------------------------|-------|--------------|---------------|--|--------------------|-----|
| | | [mmø] | | AV | Conversion Cv | Pressurized port 1 | [g] |
| 1 | M5 ø3.2 One-touch fitting | 1.0 | VDW12 | 0.96 | 0.04 | 0.9 | 45 |
| ø4 One-touch fitting | 1.6 | VDWIZ | 1.70 | 0.07 | 0.4 | 45 | |
| | M5 | 1.6 | | 1.70 | 0.07 | 0.7 | |
| 2 Ø4 One-touch fitting Ø6 One-touch fitting | 2.3 | VDW22 | 4.30 | 0.18 | 0.4 | 80 | |
| | ø6 One-touch fitting | 3.2 | | 7.20 | 0.30 | 0.2 | |

Refer to "Glossary of Terms" on page 11 for details on the maximum operating pressure differential.

Fluid and Ambient Temperature

| Fluid temperature [°C] | Ambient temperature [°C] |
|------------------------|--------------------------|
| 1 to 50 | -10 to 50 |
| Note) With no freezing | |

Valve Leakage

| Internal Leakag | Content (IN) Pressure is supplied to Port 1 (IN). |
|-----------------|---|
| Seal material | Leakage rate (Water) Note 2) |
| NBR | 0.1 cm ³ /min or less (Brass, Stainless steel body type) |
| | 1 cm ³ /min or less (Resin body type) |
| · | |

External Leakage

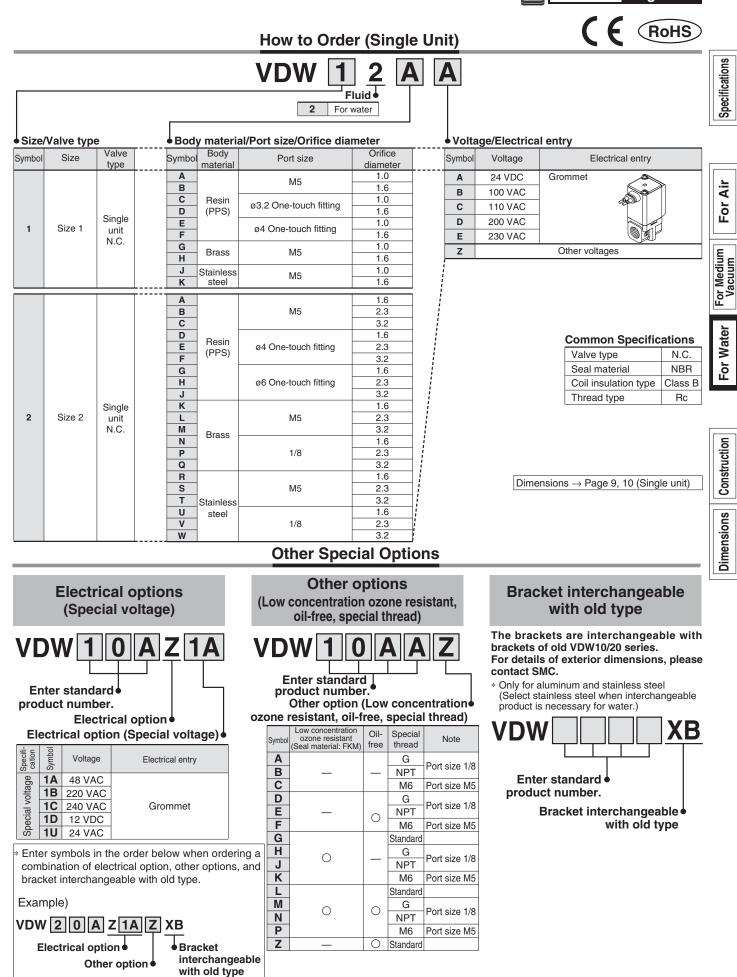
| External Leake | | | | | | | | |
|---|---|--|--|--|--|--|--|--|
| Seal material | Leakage rate (Water) Note 2) | | | | | | | |
| NBR | 0.1 cm ³ /min or less (Brass, Stainless steel body type) | | | | | | | |
| | 1 cm ³ /min or less (Resin body type) | | | | | | | |
| Note 2) Leakage is the value at ambient temperature 20°C. | | | | | | | | |



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Compact Direct Operated 2 Port Solenoid Valve Series VDW

For Water Single Unit

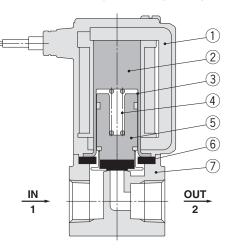




Construction

Normally closed (N.C.)

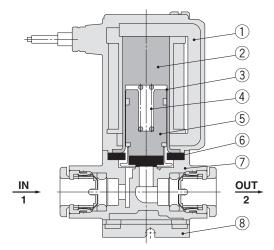
Body material: Aluminium, PPS resin, Brass, Stainless steel



Component Parts

| No. | Description | Material | | | |
|-----|-------------------------------|--|--|--|--|
| 1 | Solenoid coil | Cu + Fe + Resin | | | |
| 2 | Fixed armature | Fe | | | |
| 3 | Tube | Stainless steel | | | |
| 4 | Return spring Stainless steel | | | | |
| 5 | Armature assembly | NBR, FKM, Stainless steel, PPS resin | | | |
| 6 | Seal | NBR, FKM | | | |
| 7 | Body | Aluminium, PPS resin, Brass (C37), Stainless steel | | | |

Body material: PPS resin (One-touch fitting type)

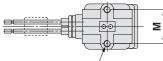


Component Parts

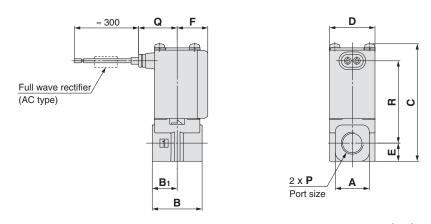
| resin |
|-------|
| |
| |
| |
| - |

Body material Aluminium

Grommet



 $\underline{2 \ x \ J}$ thread depth $\underline{K}/$ Note) Bracket interchangeable with old type (VDW $\hfill XB$) only



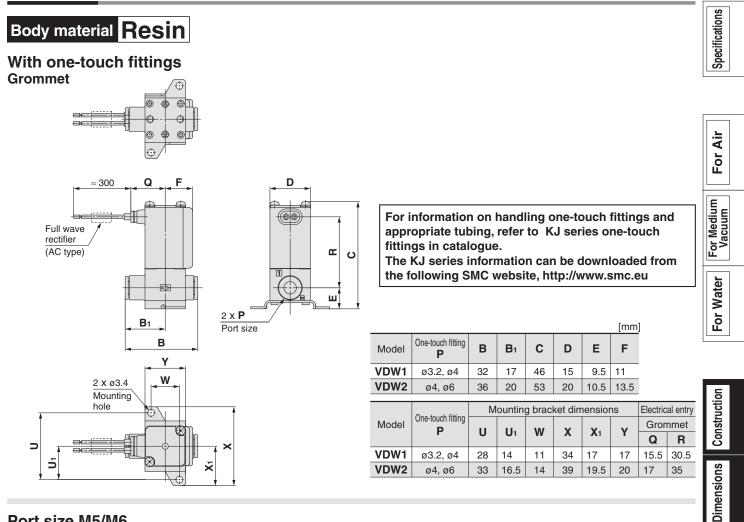
| | | | | | | | | | | | | | [mm] | | |
|-------|-----------|----|----|----|------|----------|-------|----------|----------|---|----|-----|------|---------|--|
| | Denteine | | | | Mour | nting me | ethod | Electric | al entry | | | | | | |
| Model | Port size | Α | В | B1 | С | D | E | Е | E | F | F, | K | м | Grommet | |
| | r | r | | | | | | | | J | r | IVI | Q | R | |
| VDW2 | M5, 1/8 | 15 | 22 | 11 | 52 | 20 | 8 | 13.5 | M3 | 5 | 15 | 17 | 36.5 | | |



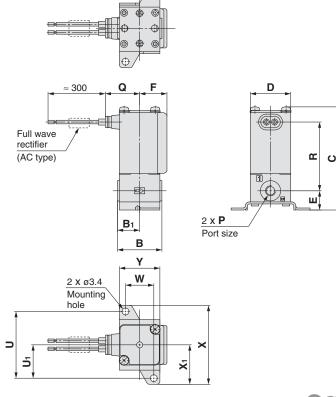
Compact Direct Operated 2 Port Solenoid Valve Series VD



Dimensions



Port size M5/M6 Grommet

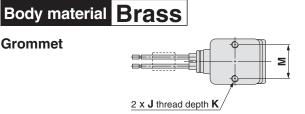


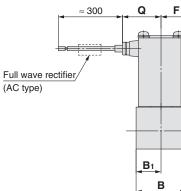
| | | | - | _ | | - | [mm |] | |
|-------|-----------------------|---------------------------------|------|----|----|------------|------|------|----------|
| Model | Port size P | в | B1 | с | D | Е | F | | |
| VDW1 | M5(M6) | 20 | 10 | 46 | 15 | 9.5 | 11 | | |
| VDW2 | M5(M6) | 22 | 11 | 51 | 20 | 9.5 | 13.5 | | |
| | | Mounting bracket dimensions Ele | | | | | | | al entry |
| Model | Port size P | U | U1 | w | x | X 1 | Y | Gror | nmet |
| | | U | 01 | vv | ^ | A 1 | T | Q | R |
| VDW1 | M5(M6) | 28 | 14 | 11 | 34 | 17 | 17 | 15.5 | 30.5 |
| VDW2 | M5(M6) | 33 | 16.5 | 14 | 39 | 19.5 | 20 | 17 | 34 |

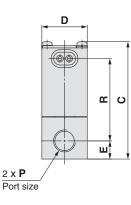


Dimensions

Grommet



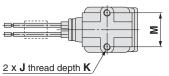




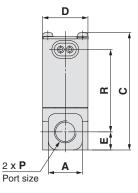
| | | | | | | | | | | | | [mm] | |
|-------|----------------|-----------|----|------|----|---|------|-----------------|----------|----|------------------|---------|--|
| | | | | | | | | Mounting method | | | Electrical entry | | |
| Model | Port size P | Port size | B | B1 | С | D | Е | F | | V | 8.4 | Grommet | |
| | | | | | | | | J | n | М | Q | R | |
| VDW1 | M5 | 20 | 10 | 42.5 | 15 | 6 | 11 | M2.5 | 4 | 11 | 15.5 | 30 | |
| VDW2 | M5, 1/8 | 22 | 11 | 52 | 20 | 8 | 13.5 | M3 | 5 | 15 | 17 | 36.5 | |

Body material Stainless Steel

Grommet



| | ≈ 300 | Q | F |
|---------------------------|----------|---|---|
| Full wave re (AC type) | ectifier | | |



| | | | | | | | | | | | | | [mm] |
|-------|-------------|----|----|----|------|----|---|------|-----------------|---|----|----------|----------|
| | Dantaina | | | | | | | | Mounting method | | | Electric | al entry |
| Model | Port size P | A | В | B1 | С | D | Е | F | J | к | м | Grommet | |
| | | | | | | | | | | | | Q | R |
| VDW1 | M5 | 12 | 20 | 10 | 42.5 | 15 | 6 | 11 | M2.5 | 4 | 11 | 15.5 | 30 |
| VDW2 | M5, 1/8 | 15 | 22 | 11 | 52 | 20 | 8 | 13.5 | M3 | 5 | 15 | 17 | 36.5 |



Series VDW Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully opened.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential in the solenoid valve portion must be less than the maximum operating pressure differential.]

4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed (static) pressure and returning to the operating pressure range. [value under the prescribed conditions]

Electrical Terminology

1. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

2. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



• First Characteristics:

Degrees of protection against solid foreign objects

| 0 | Non-protected |
|---|--|
| 1 | Protected against solid foreign objects of ø50 mm and greater |
| 2 | Protected against solid foreign objects of ø12 mm and greater |
| 3 | Protected against solid foreign objects of ø2.5 mm and greater |
| 4 | Protected against solid foreign objects of ø1.0 mm and greater |
| _ | |

5 Dust-protected

6 Dusttight

Second Characteristics: Degrees of protection against water

| 0 | Non-protected | — |
|---|---|----------------------|
| 1 | Protected against vertically falling water drops | Dripproof type 1 |
| 2 | Protected against vertically falling water drops when enclosure tilted up to 15° | Dripproof type 2 |
| 3 | Protected against rainfall when enclosure tilted up to 60° | Rainproof type |
| 4 | Protected against splashing water | Splashproof type |
| 5 | Protected against water jets | Low jetproof type |
| 6 | Protected against powerful water jets | Strong jetproof type |
| 7 | Protected against the effects of temporary immersion in water | Immersible type |
| 8 | Protected against the effects of continuous immersion in water | Submersible type |

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

•

1. Material

NBR: Nitrile rubber FKM: Fluoro rubber – Trade names: Viton[®], Dai-el[®], etc.

2. Oil-free treatment

The degreasing and washing of wetted parts

3. Configuration symbol

In the JIS symbol ($\simeq \square \Rightarrow$) IN and OUT are in a blocked condition (\Rightarrow), but actually in the case of reverse pressure (OUT> IN), there is a limit to the blocking.

Product with flow direction 2 \rightarrow 1 with pressure supplied to port 2 and universal specification product are available as specials.

Product with flow direction 2 \rightarrow 1 with pressure supplied to port 2

When operating the product with pressure supplied to port 2 and pressure in the flow direction from port 2 to 1, the pressure difference between port 2 and port 1 should be according to the values shown in the table below.

| Size | Orifice diameter [mm] | Max. operating pressure differential [ΔMPa] | |
|--------|-----------------------|---|--|
| Size 1 | ø1.0 | 0.4 | |
| Size i | ø1.6 | 0.2 | |
| | ø1.6 | 0.2 | |
| Size 2 | ø2.3 | 0.1 | |
| | ø3.2 | 0.05 | |

▲Caution

When operating the product with flow direction $2 \rightarrow 1$ with pressure supplied to port 2, there is a risk of the valve opening momentarily and fluid leaking to the downstream side due to a rapid increase of the upstream pressure.

A special product will be available when holding pressure supplied from port 2 in the flow direction 2 \rightarrow 1 with low leakage performance is required.

Universal specification

SMC

A special can be available for Universal Specification, where product operation can be both flow from port 1 to port 2 $(1 \rightarrow 2)$ and from port 2 to port 1 $(2 \rightarrow 1)$.



Specifications

Air

For

Medium

For

For Water

Vacuum



Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smcworld.com

Design

Marning

1. Cannot be used as an emergency shutoff valve, etc. The valves presented in this catalogue are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energisation

The solenoid coil will generate heat when continuously energised. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energised or right after it is energised.

3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

6. When an impact, such as water hammer, etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

Warning

1. Fluid

1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalogue. Use a fluid with a kinematic viscosity of 50 mm²/s or less. If there is something you do not know, please contact SMC.

2) Flammable oil, Gas

Confirm the specification for leakage in the interior and/or exterior area.

3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Depending on water quality, a brass body can cause corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

Selection

A Warning

2. Fluid quality

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 80 to 100 mesh.

When using tap water, since substances such as calcium and magnesium which generate hard scale and sludge are included and can cause the valve to malfunction, install water softening equipment and a filter (strainer) right before the valve to remove these substances.

3. Air quality

1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install an air filter.

Install an air filter close to the valve on the upstream side. A filtration degree of 5 μ m or less should be selected.

3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause a malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

 If excessive carbon powder is generated, eliminate it by installing a mist separator on the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to www.smcworld.com for further details on compressed air quality.

4. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

5. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

6. Low temperature operation

- The valve can be used in an ambient temperature of between -10 to -20°C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water, etc. When warming by a heater, etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.



Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smcworld.com

Selection

7. Fluid quality

Water

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 50 to 100 mesh.

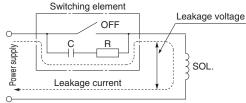
When using tap water, since substances such as calcium and magnesium which generate hard scale and sludge are included and can cause the valve to malfunction, install water softening equipment and a filter (strainer) right before the valve to remove these substances.

• Air

Use ordinary compressed air where a filter of 5 μm or less is provided on the inlet side piping. (Except dry air)

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC/Class B built-in full wave rectifier coil: 10% or less of rated voltage

DC coil: 2% or less of rated voltage

2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

Mounting

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section. When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts. Mounting

Warning

3. Mount a valve with its coil position upwards, not downwards.

When mounting a valve with its coil positioned downwards, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upwards.

- **4. Do not warm the coil assembly with a heat insulator, etc.** Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.
- 5. Secure with brackets, except in the case of steel piping and copper fittings.
- 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.
- 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

Piping

1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

▲Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- **3. Tighten threads with the proper tightening torque.** When attaching fittings to valves, tighten with the proper tightening torque shown below.

Tightening Torque for Piping

| Connection thread | Proper tightening torque (N·m) | | |
|-------------------|--------------------------------|--|--|
| M5 | 1 to 1.5 | | |
| M6 | 1 to 1.5 | | |
| Rc1/8 | 7 to 9 | | |

4. Connection of piping to products

When connecting piping to a product, refer to its operation manual to avoid mistakes regarding the supply port, etc.

5. In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.



Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smcworld.com

Recommended Piping Conditions

1. When connecting tubes using one-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands, etc. (see Fig. 2.)

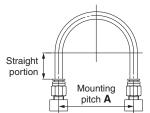


Fig. 1 Recommended piping configuration

| | | | | Unit: mm |
|------|------------|------------------|-------------------|----------------|
| Tube | 1 | Nounting pitch 🖡 | 4 | Straight |
| size | Nylon tube | Soft nylon tube | Polyurethane tube | portion length |
| ø3.2 | 44 or more | 29 or more | 25 or more | 16 or more |
| ø4 | 56 or more | 30 or more | 26 or more | 20 or more |
| ø6 | 84 or more | 39 or more | 39 or more | 30 or more |

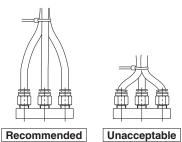


Fig. 2 Binding tubes with bands

Wiring

∆Caution

1. As a rule, use electric wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.

Furthermore, do not allow excessive force to be applied to the lines.

- 2. Use electric circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within $\pm 10\%$ of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within $\pm 5\%$ of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor, etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)

Operating Environment

🗥 Warning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

Warning

1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Remove the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use with heated water, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

4. Exhaust the drainage from an air filter periodically.

Operating Precautions

\land Warning

- 1. If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- 2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator, etc.), or use an SMC water hammer relief valve (Series VXR). For details, please consult with SMC.



Be sure to read before handling.

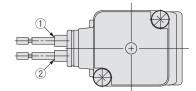
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Electric Connections

∆Caution

Grommet

Class B coil: AWG20 Outside insulator diameter of 1.8 mm



| Rated voltage | Lead wire color | | | |
|---------------|-----------------|------|--|--|
| naleu vollage | 1 | 2 | | |
| DC | Black | Red | | |
| 100 VAC | Blue | Blue | | |
| 200 VAC | Red | Red | | |
| Other AC | Grey | Grey | | |

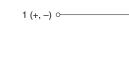
* There is no polarity.

| Electric | Circuits |
|----------|----------|
| | onouno |

ACaution

[DC circuit]

Grommet



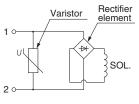
2 (-, +) 0-

[AC circuit]

* For AC (Class B), the standard product is equipped with surge voltage suppressor.

SOL





One-touch Fitting

For information on handling one-touch fittings and appropriate tubing, refer to the KJ series one-touch fittings catalogue.

The KJ series information can be downloaded from the following SMC website, http://www.smc.eu

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

٦ *1) ISO 4414: Pneumatic fluid power - General rules relating to systems. Caution indicates a hazard with a low level of risk ISO 4413: Hydraulic fluid power - General rules relating to systems. Caution: which, if not avoided, could result in minor or IEC 60204-1: Safety of machinery - Electrical equipment of machines. moderate injury (Part 1: General requirements) Warning indicates a hazard with a medium level of ISO 10218-1: Manipulating industrial robots - Safety. Warning: risk which, if not avoided, could result in death or etc. serious injury. Danger indicates a hazard with a high level of risk ▲ Danger : which, if not avoided, will result in death or serious injury. _ _ _ _ _ _ _ _ _ Caution 🗥 Warning 1. The compatibility of the product is the responsibility of the 1. The product is provided for use in manufacturing industries. person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its manufacturing industries. compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test exchange specifications or a contract if necessary. results. The expected performance and safety assurance of the equipment will be If anything is unclear, contact your nearest sales branch. the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due Limited warranty and Disclaimer/ consideration to any possibility of equipment failure when configuring the equipment. **Compliance Requirements** 2. Only personnel with appropriate training should operate The product used is subject to the following "Limited warranty and Disclaimer" machinery and equipment. The product specified here may become unsafe if handled incorrectly. The and "Compliance Requirements". assembly, operation and maintenance of machines or equipment including our Read and accept them before using the product. products must be performed by an operator who is appropriately trained and experienced. Limited warranty and Disclaimer 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed. the product is delivered, wichever is first.*2) 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects replacement parts. Please consult your nearest sales branch. have been confirmed. 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully. 3. Before machinery/equipment is restarted, take measures to prevent other damage incurred due to the failure of the product. unexpected operation and malfunction

- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

The product herein described is basically provided for peaceful use in

If considering using the product in other industries, consult SMC beforehand and

- 1. The warranty period of the product is 1 year in service or 1.5 years after
- Also, the product may have specified durability, running distance or
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using A Safety Instructions

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