

# High Pressure Coolant Valve

## SGH Series

3 MPa/7 MPa

### Corresponding to high speed grinding and long drilling processes CE

Coolant valve for high pressure coolant liquid (up to 3 MPa/7 MPa) that is ideal for lubrication, dust blowing and cooling.

Service life: **3 million cycles**  
(Based on SMC's test condition)

Power consumption: **0.35 W**  
(24 VDC)  
(With light/surge voltage suppressor: 0.58 W)

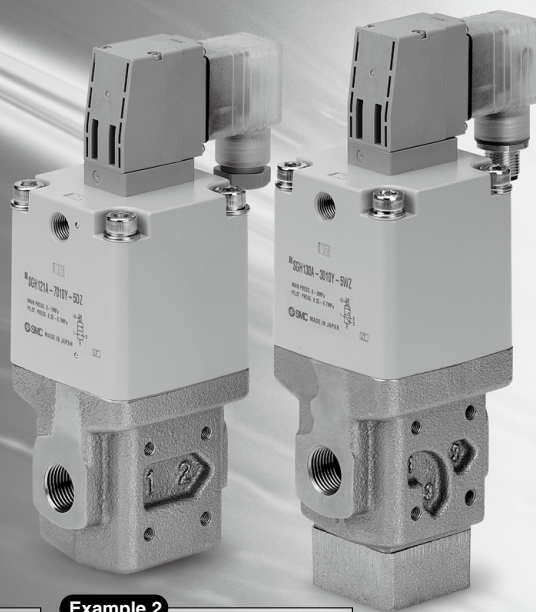
Water hammer: **Reduced by 20%**  
(2-port)  
(Compared to current model, VNH series)

3-port dual pressure type is standardized.  
(See applications 1 and 2.)

Flow rate characteristics (2-port)

Pressure	Kv
7 MPa	1.5 (1.8) to 5.5 (6.5)

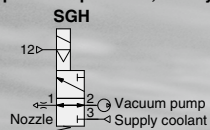
( ) : Cv factor



Application example

#### Example 1

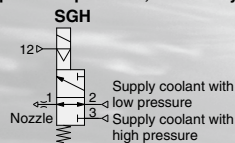
3-port dual pressure, N.C. type SGH



Fluid leakage can be avoided.

#### Example 2

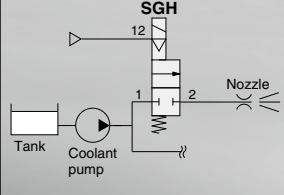
3-port dual pressure, Selector type SGH



Coolant can be supplied at different pressures.

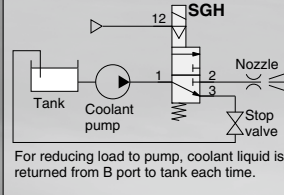
#### Example 3

2-port, Nozzle ON/OFF SGH



#### Example 4

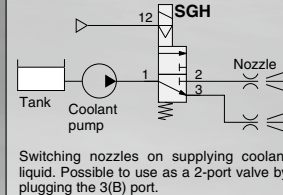
3-port, Reducing load to pump SGH



For reducing load to pump, coolant liquid is returned from B port to tank each time.

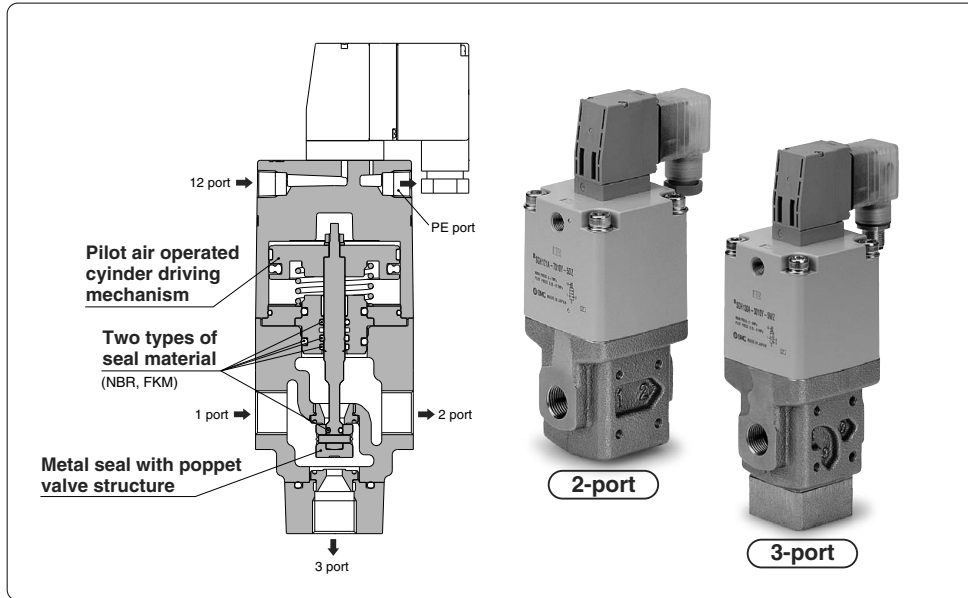
#### Example 5

3-port, Switching nozzles SGH



Switching nozzles on supplying coolant liquid. Possible to use as a 2-port valve by plugging the 3(B) port.

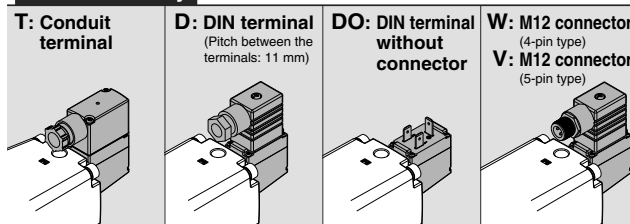
VNA  
VNB  
SGC  
SGH  
VNC  
VNH  
VND  
VCC  
TQ



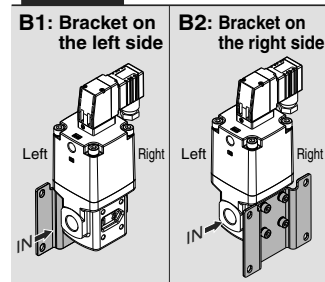
### Variations

Port	Pressure specifications	Model	Port size	Orifice diameter $\phi$ [mm]		Flow rate characteristics Kv ( ): Conversion Cv		Rated voltage
				1→2	1→3	1→2	1→3	
2-port	7 MPa	SGH(A)12□□-70□10	3/8	$\phi 7.5$	—	1.5 (1.8)	—	100 VAC 50/60 Hz 200 VAC 50/60 Hz 110 VAC [115 VAC] 50/60 Hz 220 VAC [230 VAC] 50/60 Hz 24 VDC 12 VDC
		SGH(A)22□□-70□15	1/2	$\phi 9.4$	—	2.3 (2.7)	—	
		SGH(A)32□□-70□20	3/4	$\phi 12.4$	—	4.0 (4.7)	—	
		SGH(A)42□□-70□25	1	$\phi 15.4$	—	5.5 (6.5)	—	
3-port	3 MPa	SGH(A)13□□-30□10	3/8	$\phi 9.4$	$\phi 9.4$	1.8 (2.1)	2.0 (2.3)	
		SGH(A)23□□-30□15	1/2	$\phi 10.2$ equiv.	$\phi 10.5$	2.0 (2.3)	2.6 (3.0)	
		SGH(A)33□□-30□20	3/4	$\phi 13.7$ equiv.	$\phi 12$	3.2 (3.8)	3.3 (3.8)	
	7 MPa	SGH(A)43□□-30□25	1	$\phi 15.9$ equiv.	$\phi 15.2$	4.8 (5.6)	5.0 (5.8)	
		SGH(A)13□□-70□10	3/8	$\phi 6.3$ equiv.	$\phi 6$	0.9 (1.1)	0.8 (1.0)	
		SGH(A)23□□-70□15	1/2	$\phi 8.1$ equiv.	$\phi 7.6$	1.6 (1.9)	1.8 (2.0)	
		SGH(A)33□□-70□20	3/4	$\phi 11.3$ equiv.	$\phi 10$	2.8 (3.3)	2.3 (2.7)	
		SGH(A)43□□-70□25	1	$\phi 13.2$ equiv.	$\phi 11.5$	3.6 (4.3)	3.0 (3.5)	

### Electrical entry



### Bracket



# Coolant Valve SGH Series



## How to Order 2-Port Type

External pilot solenoid

SGH 1 2 1 A - 70 G 10 Y - 1 T Z - B1

Air operated

SGHA 1 2 1 A - 70 G 10 - B1

Note) Filter is installed on PE port as standard.

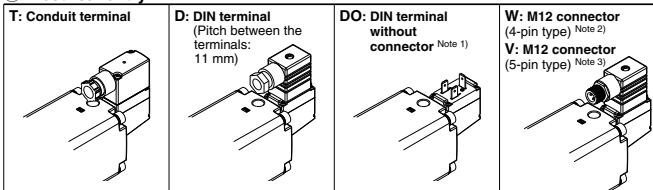
① Series	② Valve type	③ Seal material	④ Pressure range	⑤ Thread type	⑥ Port size
1 SGH100	1 N.C.	A NBR	70 Pressure range 0 to 7 MPa	Nil Rc	10 3/8 SGH100
2 SGH200	2 N.O.	B FKM		G G (ISO1179-1)	15 1/2 SGH200
3 SGH300				N NPT	20 3/4 SGH300
4 SGH400				T NPTF	25 1 SGH400

⑦ Pilot valve  
Y V116

⑧ Rated voltage

1	100 VAC 50/60 Hz
2	200 VAC 50/60 Hz
3	110 VAC [115 VAC] 50/60 Hz
4	220 VAC [230 VAC] 50/60 Hz
5	24 VDC
6	12 VDC

### ⑨ Electrical entry



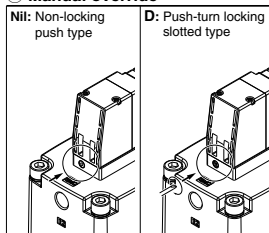
Note 1) Refer to the below table (1) for combinations with light/surge voltage suppressors.  
Note 2) Cable is not included. Order it separately after referring to the options on page 610.  
Note 3) Only DC voltage is available.

### ⑩ Light/surge voltage suppressor

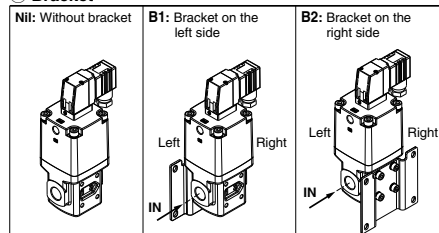
Nil	None
S	With surge voltage suppressor (Non-polar)
Z	With light/surge voltage suppressor (Non-polar)

Note) Refer to the below table (1) for combinations with electrical entry.  
\* DOS, DOZ are not available.  
\* For AC specifications, Nil is only set for electrical entry DO.

### ⑪ Manual override



### ⑫ Bracket



- VNA
- VNB
- SGC
- SGH
- VNC
- VNH
- VND
- VCC
- TQ

Table (1) Electrical Entry / Light/Surge Voltage Suppressor

Rated voltage	Electrical entry	Without light/surge voltage suppressor	With surge voltage suppressor	With light/surge voltage suppressor
		Nil	S	Z
AC	T		●	●
	D	—	●	●
	W			
	DO	● Note)	—	—
DC	T		●	●
	D	●	●	●
	W, V		—	—
	DO	●	—	—

Note) If an AC specification without DIN terminal (DO) is selected, always use a DIN connector with surge voltage suppressor as the connector.

### Options

(For details, refer to page 610.)

#### Cable for M12 connector

V100-200-1-4

Specifications

4-pin type	1	DC
	2	AC
5-pin type	3	DC

Cable length (L)

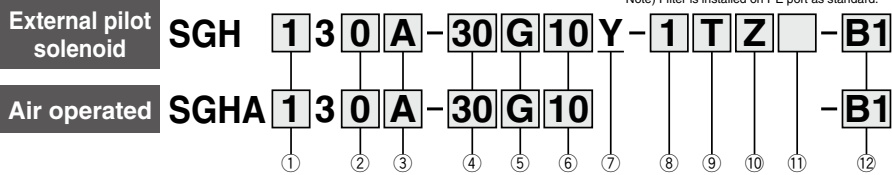
4	1000 (mm)
8	3000 (mm)
9	5000 (mm)

\* When selecting the 5-pin type, only DC voltage is available.

# SGH Series



## How to Order 3-Port Type



① Series	② Valve type	③ Seal material	④ Pressure range	⑤ Thread type	⑥ Port size
1 SGH100	0 3-port	A NBR	30 Pressure range 0 to 3 MPa	Nil Rc	10 3/8 SGH100
2 SGH200	3 3-port dual <sup>Note)</sup> pressure type	B FKM	70 Pressure range 0 to 7 MPa	G G (ISO1179-1)	15 1/2 SGH200
3 SGH300				N NPT	20 3/4 SGH300
4 SGH400				T NPTF	25 1 SGH400

Note) The flow direction of the fluid is not the same as the arrow on the body.

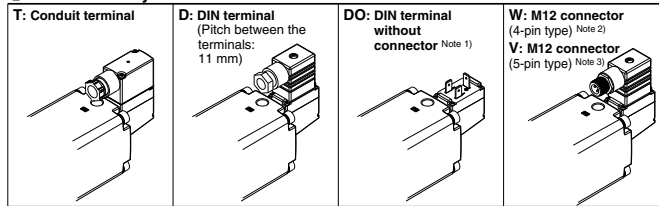
### ⑦ Pilot valve

Y V116
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### ⑧ Rated voltage

1	100 VAC 50/60 Hz
2	200 VAC 50/60 Hz
3	110 VAC [115 VAC] 50/60 Hz
4	220 VAC [230 VAC] 50/60 Hz
5	24 VDC
6	12 VDC

### ⑨ Electrical entry



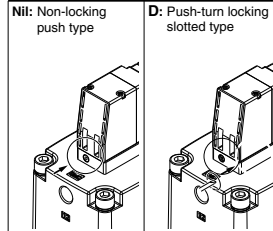
Note 1) Refer to the below table (1) for combinations with light/surge voltage suppressors.  
 Note 2) Cable is not included. Order it separately after referring to the options on page 610.  
 Note 3) Only DC voltage is available.

### ⑩ Light/surge voltage suppressor

Nil	None
S	With surge voltage suppressor (Non-polar)
Z	With light/surge voltage suppressor (Non-polar)

Note) Refer to the below table (1) for combinations with electrical entry.  
 \* DOS, DOZ are not available.  
 \* For AC specifications, Nil is only set for electrical entry DO.

### ⑪ Manual override



### ⑫ Bracket

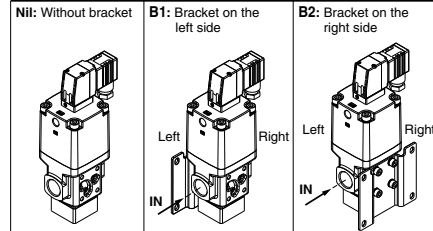


Table (1) Electrical Entry/Light/Surge Voltage Suppressor

Rated voltage	Electrical entry	Without light/surge voltage suppressor	With surge voltage suppressor	With light/surge voltage suppressor
		Nil	S	Z
AC	T	—	●	●
	D	—	●	●
	W	● <sup>Note)</sup>	—	—
	DO	—	—	—
DC	T	●	●	●
	D	●	●	●
	W, V	—	—	—
	DO	●	—	—

Note) If an AC specification without DIN terminal (DO) is selected, always use a DIN connector with surge voltage suppressor as the connector.

## Options

(For details, refer to page 610.)

### Cable for M12 connector

V100-200-1-4

Specifications	
4-pin type	1 DC
	2 AC
5-pin type	3 DC

Cable length (L)	
4	1000 [mm]
8	3000 [mm]
9	5000 [mm]

\* When selecting the 5-pin type, only DC voltage is available.

## Coolant Valve **SGH Series**

### Flow Rate Characteristics

Port	Pressure specifications	Model	Port size	Orifice diameter $\phi$ [mm]		Flow rate characteristics Kv ( ): Conversion Cv		Weight [kg]	
				1→2	1→3	1→2	1→3	Without bracket	With bracket
2-port	7 MPa	SGH(A)12□□-70□10	3/8	$\phi$ 7.5	—	1.5 (1.8)	—	1.4	1.5
		SGH(A)22□□-70□15	1/2	$\phi$ 9.4	—	2.3 (2.7)	—	2.4	2.6
		SGH(A)32□□-70□20	3/4	$\phi$ 12.4	—	4.0 (4.7)	—	4.7	5.3
		SGH(A)42□□-70□25	1	$\phi$ 15.4	—	5.5 (6.5)	—	6.6	7.2
3-port	3 MPa	SGH(A)13□□-30□10	3/8	$\phi$ 10.2 equiv.	$\phi$ 9.4	1.8 (2.1)	2.0 (2.3)	1.6	1.7
		SGH(A)23□□-30□15	1/2		$\phi$ 10.5	2.0 (2.3)	2.6 (3.0)	1.6	1.7
		SGH(A)33□□-30□20	3/4	$\phi$ 13.7 equiv.	$\phi$ 12	3.2 (3.8)	3.3 (3.8)	2.6	2.8
		SGH(A)43□□-30□25	1	$\phi$ 15.9 equiv.	$\phi$ 15.2	4.8 (5.6)	5.0 (5.8)	4.8	5.4
	7 MPa	SGH(A)13□□-70□10	3/8	$\phi$ 6.3 equiv.	$\phi$ 6	0.9 (1.1)	0.8 (1.0)	1.6	1.7
		SGH(A)23□□-70□15	1/2	$\phi$ 8.1 equiv.	$\phi$ 7.6	1.6 (1.9)	1.8 (2.0)	2.6	2.8
		SGH(A)33□□-70□20	3/4	$\phi$ 11.3 equiv.	$\phi$ 10	2.8 (3.3)	2.3 (2.7)	4.8	5.4
		SGH(A)43□□-70□25	1	$\phi$ 13.2 equiv.	$\phi$ 11.5	3.6 (4.3)	3.0 (3.5)	6.4	7.0

### Valve Specifications

Fluid	Coolant (This product cannot be used for water application.)	
Fluid temperature	-10 to 60°C*	
Ambient temperature	-10 to 50°C*	
Proof pressure	SGH(A)□□□□-30	4.5 MPa
	SGH(A)□□□□-70	10.5 MPa
Leakage from the valve seat	20 cm <sup>3</sup> /min or less (Coolant pressure)	
Operating pressure range	SGH(A)□□□□-30	0 to 3 MPa
	SGH(A)□□□□-70	0 to 7 MPa
Pilot air	Pressure	0.25 to 0.7 MPa
	Lubrication	Not required (Use turbine oil Class 1 (ISO VG32), if lubricated.)
	Temperature	-10 to 50°C*

\* No freezing

### Symbol

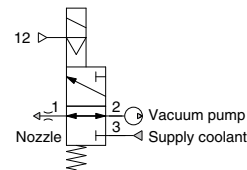
Valve type Type of actuation	2-port		3-port	3-port dual pressure type
	N.C.	N.O.		
Air operated type				
External pilot solenoid type				

\* For the 3-port dual pressure type, it is not possible to pressurize from 1 port.

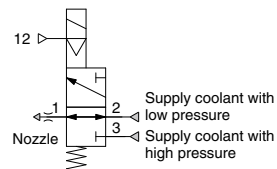
### 3-Port Dual Pressure Type

Note) The flow direction of the fluid is not the same as the arrow on the body.

#### ① Application example, N.C. type



#### ② Application example, Selector type



VNA

VNB

SGC

**SGH**

VNC

VNH

VND

VCC

TQ

# SGH Series

## How to Order Pilot Valve

V116-**5****T****Z**-1

①      ②      ③

### ① Rated voltage

1	100 VAC 50/60 Hz
2	200 VAC 50/60 Hz
3	110 VAC [115 VAC] 50/60 Hz
4	220 VAC [230 VAC] 50/60 Hz
5	24 VDC
6	12 VDC

### ② Electrical entry

T	Conduit terminal
D	DIN terminal (with connector)
DO	DIN terminal (without connector)
W	M12 connector (4-pin type)
V	M12 connector (5-pin type) <small>Note)</small>

Note) Only DC voltage is available.

### ③ Light/surge voltage suppressor

Nil	None
S	With surge voltage suppressor (Non-polar)
Z	With light/surge voltage suppressor (Non-polar)

Note) Refer to the table (1) on pages 599 and 600 for combinations with electrical entry.  
\* DOS, DOZ are not available.  
\* For AC specifications, Nil is only set for electrical entry DO.

## Pilot Valve Specifications

Pilot valve specifications		V116-□□□-1	
Electrical entry		Conduit terminal, DIN terminal, M12 connector	
Coil rated voltage	DC	12 V, 24 V	
	AC (50/60 Hz)	100 V, 110 V, 200 V, 220 V	
Allowable voltage range		±10% of rated voltage*	
Power consumption		0.35 W (With indicator light: 0.58 W)	
Apparent voltage	DC	100 V	0.78 VA (With indicator light: 0.87 VA)
		110 V [115 V]	0.86 VA (With indicator light: 0.97 VA) [0.94 VA (With indicator light: 1.07 VA)]
		200 V	1.15 VA (With indicator light: 1.30 VA)
		220 V [230 V]	1.27 VA (With indicator light: 1.46 VA) [1.39 VA (With indicator light: 1.60 VA)]
Surge voltage suppressor		ZNR (Varistor)	
Indicator light		LED (Neon bulb when AC with DIN terminal and M12 connector)	
Enclosure		IEC60529 standard IP65, JIS C0920	

\* In common between 110 VAC and 115 VAC, and between 220 VAC and 230 VAC.  
\* For 115 VAC and 230 VAC, the allowable voltage range is -15% to +5% of rated voltage.

## Bracket Part No.

Series	Port	Pressure specifications	Part no.
SGH100	2-port	7 MPa	SGH1-16-1A
	3-port	3 MPa	
SGH200	2-port	7 MPa	SGH2-16-1A
	3-port	3 MPa	SGH1-16-1A
SGH300	2-port	7 MPa	SGH3-16-1A
	3-port	3 MPa	SGH2-16-1A
SGH400	2-port	7 MPa	SGH4-16-1A
	3-port	3 MPa	SGH3-16-1A

## Filter Part No.

Series	Pressure specifications	Thread type	
		Nil/G	N/T
SGH100	3 MPa	EBKX-W4005	EBKY-D8006
	7 MPa		
SGH200	3 MPa	EBKX-Z2003	EBKY-D8007
	7 MPa		
SGH300	3 MPa	EBKX-Z2003	EBKY-D8007
	7 MPa		
SGH400	3 MPa	EBKX-Z2003	EBKY-D8007
	7 MPa		

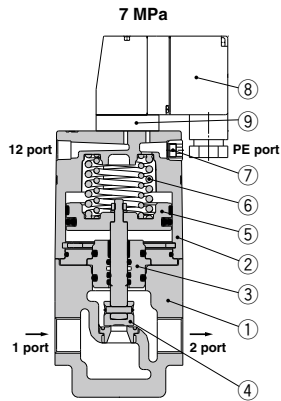
## Adapter Plate Assembly Part No.

Manual override	Part no.
Non-locking push type	SGC2-13-1A
Push-turn locking slotted type	SGC2-13-1DA

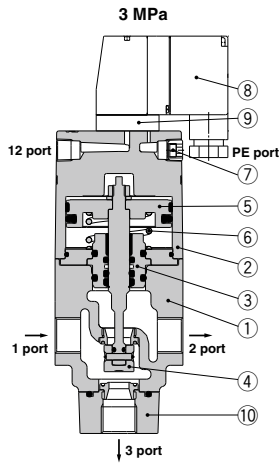
## Coolant Valve **SGH Series**

### Construction

2-port valve (N.C.)

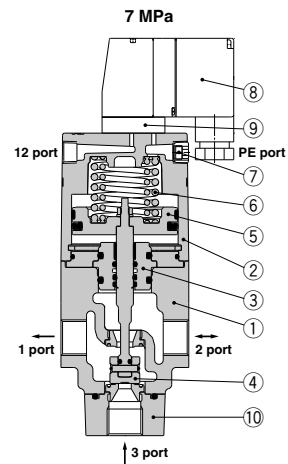
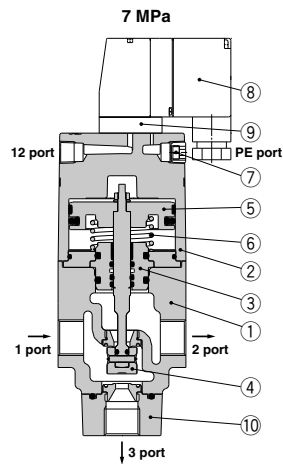
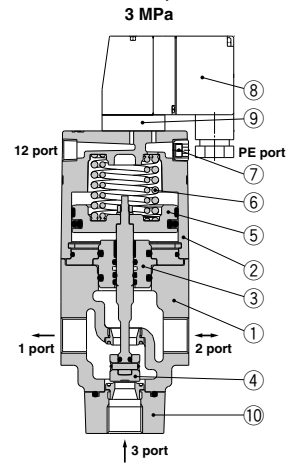


3-port valve



3-port valve (Dual pressure type)

Note) The flow direction of the fluid is not the same as the arrow on the body.



#### Component Parts

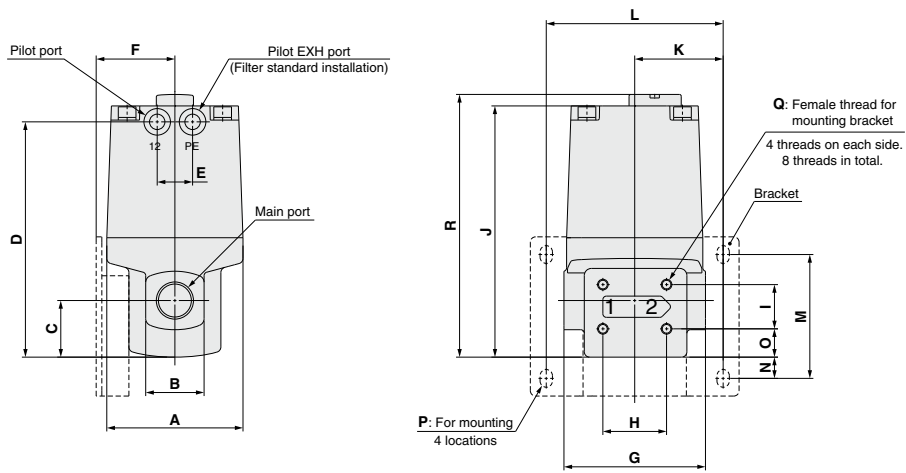
No.	Description	Material	Note
1	Body assembly	Cast iron	Plated
2	Cover	Aluminum die-casted	White
3	Plate assembly	Iron	Valve component, NBR, FKM
4	Valve body	Stainless steel	—
5	Piston assembly	Stainless steel, Aluminum	—
6	Return spring	Stainless steel	—
7	Filter	BC	Replaceable part (Refer to page 602.)
8	Pilot solenoid valve	—	Replaceable part (Refer to page 602.)
9	Adapter plate assembly	—	Replaceable part (Refer to page 602.)
10	Undercover assembly	Cast iron	Plated, only for 3-port valve
—	Bracket	Iron	Replaceable part (Refer to page 602.)

VNA  
VNB  
SGC  
**SGH**  
VNC  
VNH  
VND  
VCC  
TQ

# SGH Series

## Dimensions: 2-Port, 7 MPa

Air operated type



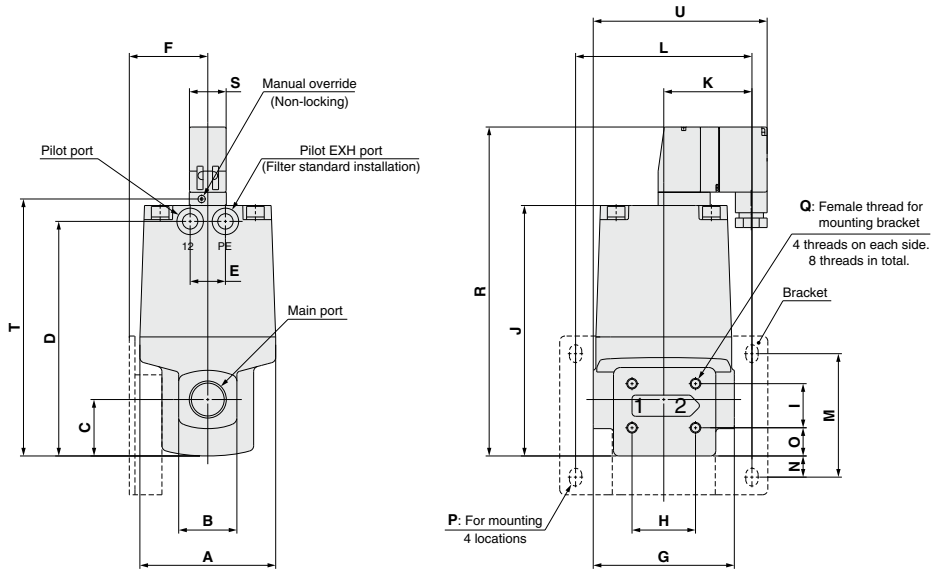
### Air Operated Type

Model	Main port	Pilot port	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
SGHA12□-7010	2 x 3/8	1/8	60	28	29	116	—	34	60	24	29	125	37.5	75	62	10.5	16
SGHA22□-7015	2 x 1/2	1/8	77	33	32	133	20	44.5	80	36	25	142	50	100	70	12	16
SGHA321-7020	2 x 3/4	1/4	96	43	39	157	24	60.5	100	49	34	169	63	126	92	20.5	19
SGHA322-7020	2 x 3/4	1/4	96	43	39	142	24	60.5	100	49	34	154	63	126	92	20.5	19
SGHA421-7025	2 x 1	1/4	113	48	43	173	24	66.5	115	56	38	185	70.5	141	109	31.3	19
SGHA422-7025	2 x 1	1/4	113	48	43	149	24	66.5	115	56	38	161	70.5	141	109	31.3	19

Model	P	Q	R
SGHA12□-7010	For M5	M5	131.5
SGHA22□-7015	For M6	M6	148.5
SGHA321-7020	For M8	M8	175.5
SGHA322-7020	For M8	M8	160.5
SGHA421-7025	For M8	M8	191.5
SGHA422-7025	For M8	M8	167.5



**External pilot solenoid type**



\* Drawing indicates conduit terminal type.

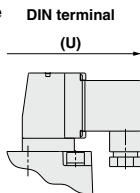
**External Pilot Solenoid Type (Conduit terminal)**

Model	Main port	Pilot port	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
SGH12□-7010	2 x 3/8	1/8	60	28	29	116	—	34	60	24	29	125	37.5	75	62	10.5	16
SGH22□-7015	2 x 1/2	1/8	77	33	32	133	20	44.5	80	36	25	142	50	100	70	12	16
SGH321-7020	2 x 3/4	1/4	96	43	39	157	24	60.5	100	49	34	169	63	126	92	20.5	19
SGH322-7020	2 x 3/4	1/4	96	43	39	142	24	60.5	100	49	34	154	63	126	92	20.5	19
SGH421-7025	2 x 1	1/4	113	48	43	173	24	66.5	115	56	38	185	70.5	141	109	31.3	19
SGH422-7025	2 x 1	1/4	113	48	43	149	24	66.5	115	56	38	161	70.5	141	109	31.3	19

Model	P	Q	R	S	T	U
SGH12□-7010	For M5	M5	169.5	20.8	128.7	81.1
SGH22□-7015	For M6	M6	186.5	20.8	145.7	98.6
SGH321-7020	For M8	M8	213.5	20.8	172.7	117.6
SGH322-7020	For M8	M8	198.5	20.8	157.7	117.6
SGH421-7025	For M8	M8	229.5	20.8	188.7	133.6
SGH422-7025	For M8	M8	205.5	20.8	164.7	133.6

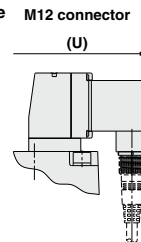
**External Pilot Solenoid Type (DIN terminal)**

Model	U
SGH12□-7010	86.8
SGH22□-7015	104.3
SGH321-7020	123.3
SGH322-7020	123.3
SGH421-7025	139.3
SGH422-7025	139.3



**External Pilot Solenoid Type (M12 connector)**

Model	U
SGH12□-7010	86.8
SGH22□-7015	104.3
SGH321-7020	123.3
SGH322-7020	123.3
SGH421-7025	139.3
SGH422-7025	139.3

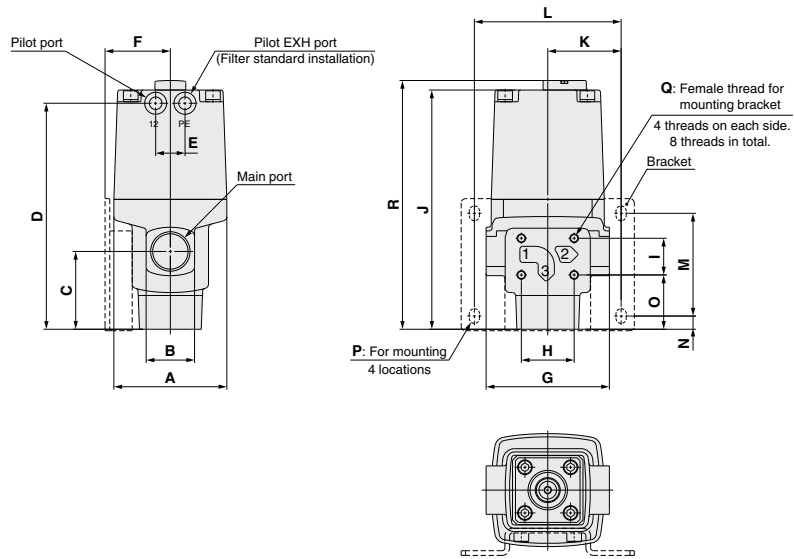


- VNA
- VNB
- SGC
- SGH**
- VNC
- VNH
- VND
- VCC
- TQ

# SGH Series

## Dimensions: 3-Port, 3 MPa/7 MPa

Air operated type



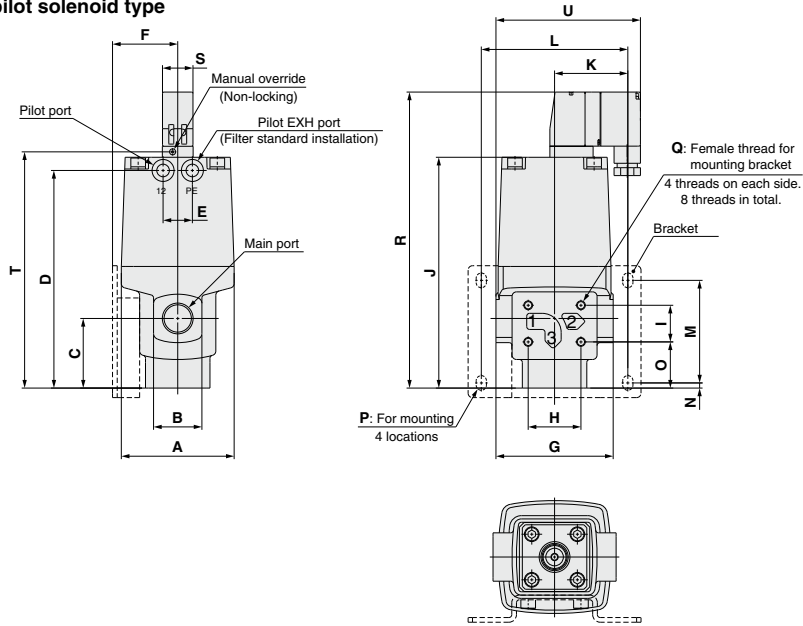
### Air Operated Type

Model	Main port	Pilot port	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
SGHA130-□□10	3 x 3/8	1/8	60	28	46	133	—	34	60	24	29	142	37.5	75	62	6.5	33
SGHA230-3015	3 x 1/2	1/8	60	28	48	135	—	34	65	24	29	144	37.5	75	62	8.5	35
SGHA230-7015	3 x 1/2	1/8	77	36	49	150	20	44.5	80	36	25	159	50	100	70	5	33
SGHA330-3020	3 x 3/4	1/8	77	36	53	154	20	44.5	84	36	25	163	50	100	70	9	37
SGHA330-7020	3 x 3/4	1/4	96	43	60	163	24	60.5	100	49	34	175	63	126	92	0.5	40
SGHA430-3025	3 x 1	1/4	96	43	64.5	167.5	24	60.5	104	49	34	179.5	63	126	92	5	44.5
SGHA430-7025	3 x 1	1/4	113	48	65.5	171.5	24	66.5	115	56	38	183.5	70.5	141	109	—	41.5

Model	P	Q	R
SGHA130-□□10	For M5	M5	148.5
SGHA230-3015	For M5	M5	150.5
SGHA230-7015	For M6	M6	165.5
SGHA330-3020	For M6	M6	169.5
SGHA330-7020	For M8	M8	181.5
SGHA430-3025	For M8	M8	186
SGHA430-7025	For M8	M8	190

# Coolant Valve **SGH Series**

## External pilot solenoid type



\* Drawing indicates conduit terminal type.

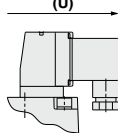
### External Pilot Solenoid Type (Conduit terminal)

Model	Main port	Pilot port	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
SGH130-□□10	3 x 3/8	1/8	60	28	46	133	—	34	60	24	29	142	37.5	75	62	6.5	33
SGH230-3015	3 x 1/2	1/8	60	28	48	135	—	34	65	24	29	144	37.5	75	62	8.5	35
SGH230-7015	3 x 1/2	1/8	77	36	49	150	20	44.5	80	36	25	159	50	100	70	5	33
SGH330-3020	3 x 3/4	1/8	77	36	53	154	20	44.5	84	36	25	163	50	100	70	9	37
SGH330-7020	3 x 3/4	1/4	96	43	60	163	24	60.5	100	49	34	175	63	126	92	0.5	40
SGH430-3025	3 x 1	1/4	96	43	64.5	167.5	24	60.5	104	49	34	179.5	63	126	92	5	44.5
SGH430-7025	3 x 1	1/4	113	48	65.5	171.5	24	66.5	115	56	38	183.5	70.5	141	109	—	41.5

Model	P	Q	R	S	T	U
SGH130-□□10	For M5	M5	186.5	20.8	145.7	81.1
SGH230-3015	For M5	M5	188.5	20.8	147.7	83.6
SGH230-7015	For M6	M6	203.5	20.8	162.7	98.6
SGH330-3020	For M6	M6	207.5	20.8	166.7	100.6
SGH330-7020	For M8	M8	219.5	20.8	178.7	117.6
SGH430-3025	For M8	M8	224	20.8	183.2	119.6
SGH430-7025	For M8	M8	228	20.8	187.2	133.6

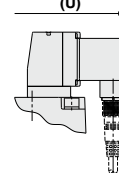
### External Pilot Solenoid Type (DIN terminal)

Model	U
SGH130-□□10	86.8
SGH230-3015	89.3
SGH230-7015	104.3
SGH330-3020	106.3
SGH330-7020	123.3
SGH430-3025	125.3
SGH430-7025	139.3



### External Pilot Solenoid Type (M12 connector)

Model	U
SGH130-□□10	86.8
SGH230-3015	89.3
SGH230-7015	104.3
SGH330-3020	106.3
SGH330-7020	123.3
SGH430-3025	125.3
SGH430-7025	139.3

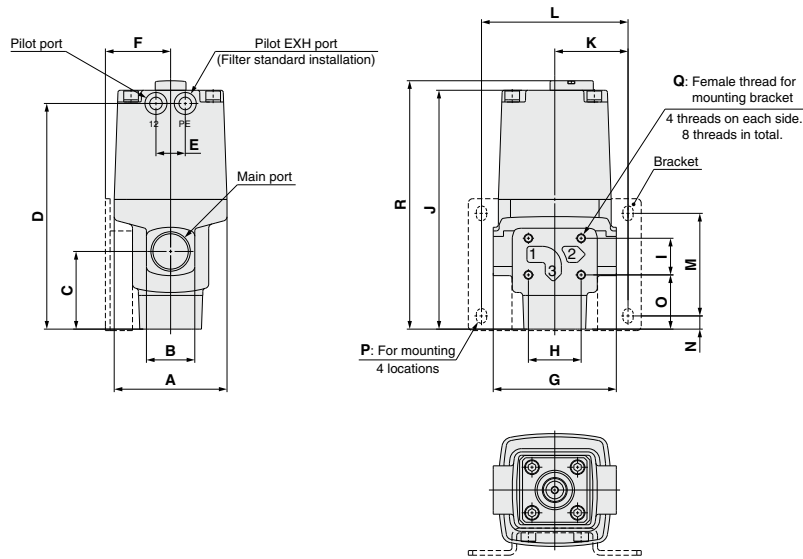


- VNA
- VNB
- SGC
- SGH**
- VNC
- VNH
- VND
- VCC
- TQ

# SGH Series

## Dimensions: 3-Port, 3 MPa/7 MPa, Dual Pressure Type

**Air operated type** Note) The flow direction of the fluid is not the same as the arrow on the body.



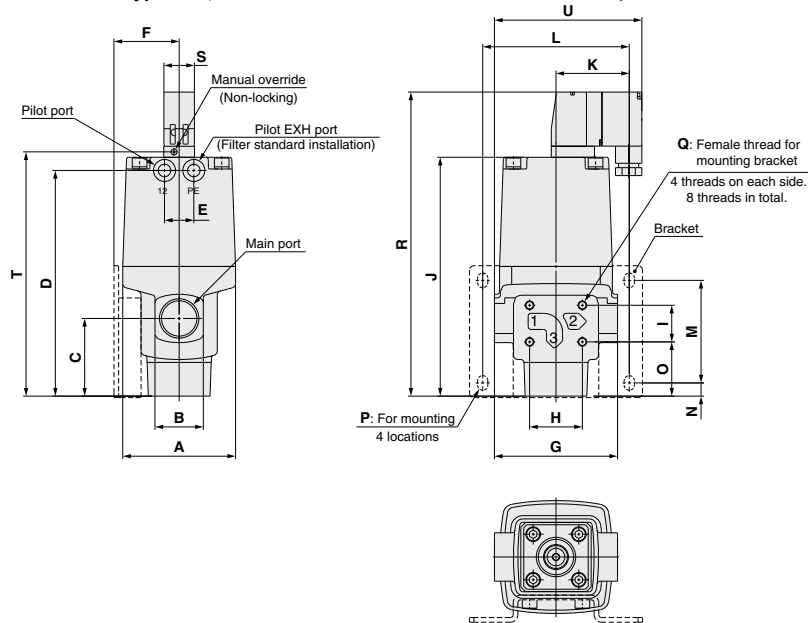
### Air Operated Type

Model	Main port	Pilot port	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
SGHA133-□□10	3 x 3/8	1/8	60	28	46	133	—	34	60	24	29	142	37.5	75	62	6.5	33
SGHA233-3015	3 x 1/2	1/8	60	28	48	135	—	34	65	24	29	144	37.5	75	62	8.5	35
SGHA233-7015	3 x 1/2	1/8	77	36	49	150	20	44.5	80	36	25	159	50	100	70	5	33
SGHA333-3020	3 x 3/4	1/8	77	36	53	154	20	44.5	84	36	25	163	50	100	70	9	37
SGHA333-7020	3 x 3/4	1/4	96	43	60	178	24	60.5	100	49	34	190	63	126	92	0.5	40
SGHA433-3025	3 x 1	1/4	96	43	64.5	182.5	24	60.5	104	49	34	194.5	63	126	92	5	44.5
SGHA433-7025	3 x 1	1/4	113	48	65.5	195.5	24	66.5	115	56	38	207.5	70.5	141	109	—	41.5

Model	P	Q	R
SGHA133-□□10	For M5	M5	148.5
SGHA233-3015	For M5	M5	150.5
SGHA233-7015	For M6	M6	165.5
SGHA333-3020	For M6	M6	169.5
SGHA333-7020	For M8	M8	196.5
SGHA433-3025	For M8	M8	201
SGHA433-7025	For M8	M8	214

## Coolant Valve **SGH Series**

**External pilot solenoid type** Note) The flow direction of the fluid is not the same as the arrow on the body.



\* Drawing indicates conduit terminal type.

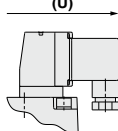
### External Pilot Solenoid Type (Conduit terminal)

Model	Main port	Pilot port	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
SGH133-□□10	3 x 3/8	1/8	60	28	46	133	—	34	60	24	29	142	37.5	75	62	6.5	33
SGH233-3015	3 x 1/2	1/8	60	28	48	135	—	34	65	24	29	144	37.5	75	62	8.5	35
SGH233-7015	3 x 1/2	1/8	77	36	49	150	20	44.5	80	36	25	159	50	100	70	5	33
SGH333-3020	3 x 3/4	1/8	77	36	53	154	20	44.5	84	36	25	163	50	100	70	9	37
SGH333-7020	3 x 3/4	1/4	96	43	60	178	24	60.5	100	49	34	190	63	126	92	0.5	40
SGH433-3025	3 x 1	1/4	96	43	64.5	182.5	24	60.5	104	49	34	194.5	63	126	92	5	44.5
SGH433-7025	3 x 1	1/4	113	48	65.5	195.5	24	66.5	115	56	38	207.5	70.5	141	109	—	41.5

Model	P	Q	R	S	T	U
SGH133-□□10	For M5	M5	186.5	20.8	145.7	81.1
SGH233-3015	For M5	M5	188.5	20.8	147.7	83.6
SGH233-7015	For M6	M6	203.5	20.8	162.7	98.6
SGH333-3020	For M6	M6	207.5	20.8	166.7	100.6
SGH333-7020	For M8	M8	234.5	20.8	193.7	117.6
SGH433-3025	For M8	M8	239	20.8	198.2	119.6
SGH433-7025	For M8	M8	252	20.8	211.2	133.6

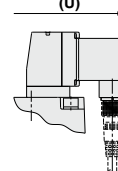
### External Pilot Solenoid Type (DIN terminal)

Model	U
SGH133-□□10	86.8
SGH233-3015	89.3
SGH233-7015	104.3
SGH333-3020	106.3
SGH333-7020	123.3
SGH433-3025	125.3
SGH433-7025	139.3



### External Pilot Solenoid Type (M12 connector)

Model	U
SGH133-□□10	86.8
SGH233-3015	89.3
SGH233-7015	104.3
SGH333-3020	106.3
SGH333-7020	123.3
SGH433-3025	125.3
SGH433-7025	139.3



VNA

VNB

SGC

SGH

VNC

VNH

VND

VCC

TQ

# SGH Series

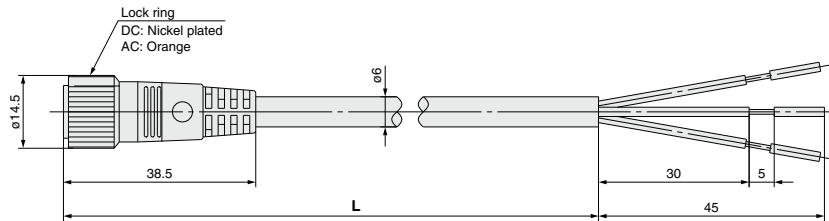
## Options

Cable for M12 connector (Female connector with cable)

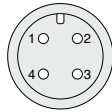
V100-200-1-4

Specifications			Cable length (L)	
4-pin type	1	DC	4	1000 [mm]
	2	AC	8	3000 [mm]
5-pin type	3	DC	9	5000 [mm]

\* When selecting the 5-pin type, only DC voltage is available.

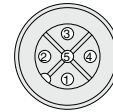


■ 4-pin type

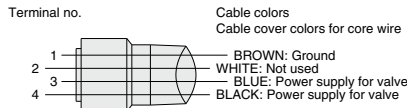


Socket pin connector pin arrangement

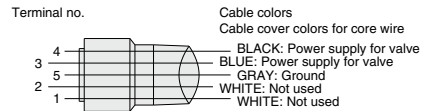
■ 5-pin type



Socket pin connector pin arrangement



Connections



Connections

## How to Order

Include the part number of the female connector with cable together with the part number for the solenoid valve.  
Example) In case of lead wire length, 1000 mm

- W: M12 connector (4-pin type)
  - DC
    - SGH221A-7015Y-5WZ
    - V100-200-1-4
  - AC
    - SGH221A-7015Y-1WZ
    - V100-200-2-4

- V: M12 connector (5-pin type)
  - SGH221A-7015Y-5VZ
  - V100-200-3-4

\* When selecting the 5-pin type, only DC voltage is available.

# Common for 2-Port and 3-Port Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



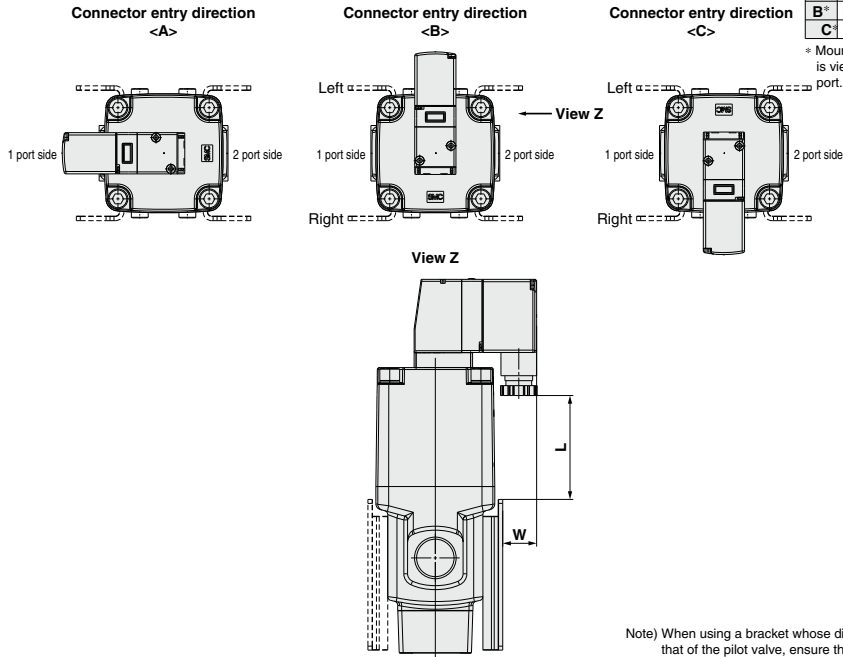
Connector entry direction **SGH** <sup>1</sup><sub>2</sub><sup>3</sup> **1** **A** - **70** **G** **10** **Y** - **1** **T** **Z** - **B1** -

① to ⑫ are the same as standard. Refer to pages 599 and 600.

Connector entry direction <sup>Note)</sup>

<b>A</b>	1 port side
<b>B*</b>	Left side mounting
<b>C*</b>	Right side mounting

\* Mounting direction (R or L) is viewed from the inlet (1) port.



Note) When using a bracket whose direction is the same as that of the pilot valve, ensure that the installation surface does not get in the way of the pilot valve.

Series	Product specifications			T: Conduit terminal		D/DO: DIN terminal		W/V: M12 connector	
				L	W	L	W	L	W
SGH100	2-port	7 MPa	N.C.	52	17	56	22	54	22
			N.O.						
	3-port	3 MPa							
		7 MPa							
3-port dual pressure type	3 MPa								
	7 MPa								
SGH200	2-port	7 MPa	N.C.	59	14	63	19	61	19
			N.O.						
	3-port	3 MPa							
		7 MPa							
	3-port dual pressure type	3 MPa							
		7 MPa							
SGH300	2-port	7 MPa	N.C.	71	7	75	12	73	12
			N.O.						
	3-port	3 MPa							
		7 MPa							
	3-port dual pressure type	3 MPa							
		7 MPa							
SGH400	2-port	7 MPa	N.C.	79	9	83	15	81	15
			N.O.						
	3-port	3 MPa							
		7 MPa							
	3-port dual pressure type	3 MPa							
		7 MPa							

- VNA
- VNB
- SGC
- SGH**
- VNC
- VNH
- VND
- VCC
- TQ



# SGH Series Specific Product Precautions 1

Be sure to read this before handling the products.  
Refer to back page 50 for Safety Instructions and pages 17 to 19  
for 2 Port Solenoid Valve for Fluid Control Precautions.

## Design

### ⚠ Warning

#### Extended periods of continuous energization

If a valve is continuously energized for long periods of time, heat generation of the coil may result in reduced performance and shorter service life. This may also have an adverse effect on the peripheral equipment in proximity. Should a valve be continuously energized for long periods of time, or its daily energized state exceeds its non-energized state, please use a valve with DC specifications. Additionally, when using with AC, energizing for long periods of time continuously, select the air-operated valve and use the continuous duty type of the VT307 for a pilot valve.

## Fluid Quality

### ⚠ Warning

Although the product has a scraper to prevent foreign matter from entering into the product, fluid containing fine foreign matter such as abrasive powder may cause sealing failure by the foreign matter adhering to the rod sliding part.

Perform periodic maintenance or take countermeasures. Sealing failure of the rod sliding surface will allow reverse flow of the fluid in the pilot air piping, entering into the pilot valve or circuit connected to the pilot air piping, causing adverse effects such as operation failure or leakage.

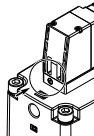
## Manual Override

### ⚠ Warning

Since connected equipment will be actuated when the manual override is operated, first confirm that conditions are safe.

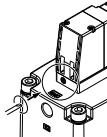
#### ■ Non-locking push type

Press in the direction of the arrow.



#### ■ Push-turn locking slotted type [D type]

While pressing, turn in the direction of the arrow (90° clockwise). If it is not turned, it can be operated the same way as the non-locking type.



### ⚠ Caution

When operating the push-turn locking slotted type (D) with a screwdriver, turn it gently using a flat head watchmaker's screwdriver. [Torque: Less than 0.1 N·m]

When locking the manual override on the push-turn locking slotted type (D), be sure to push it down before turning. Turning without first pushing it down can cause damage to the manual override and trouble such as air leakage, etc.

## Mounting

### ⚠ Warning

Avoid mounting the valve vertically facing downwards, otherwise, foreign matter in the coolant will accumulate in the plate assembly which may shorten the product's life.

## Wiring

### ⚠ Caution

#### 1. Applied voltage

When electric power is connected to a solenoid valve, be careful to apply the proper voltage. Improper voltage may cause malfunction or coil damage.

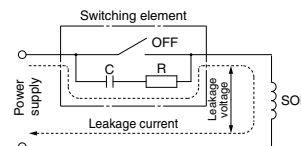
#### 2. Confirm the connections.

After completing the wiring, confirm that the connections are correct.

## Leakage Voltage

### ⚠ Caution

Take note that the leakage voltage will increase when a resistor is used in parallel with switching element or a C-R element (surge voltage suppressor) is used for protecting a switching device because of the passing leakage voltage through the C-R element. The suppressor residual leakage voltage should be as follows.



DC coil

3% or less of the rated voltage

AC coil

8% or less of the rated voltage

## Operating Environment

### ⚠ Caution

Products with IP65 enclosure (based on IEC60529) are protected against dust and water, however, these products cannot be used in water.





# SGH Series Specific Product Precautions 2

Be sure to read this before handling the products.  
Refer to back page 50 for Safety Instructions and pages 17 to 19  
or 2 Port Solenoid Valve for Fluid Control Precautions.

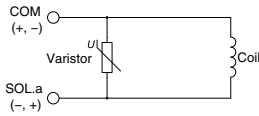
## Light/Surge Voltage Suppressor

### ⚠ Caution

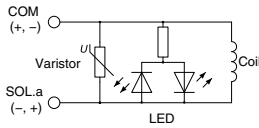
<DC>

**Conduit terminal (Non-polar)**

**Surge voltage suppressor (TS)**

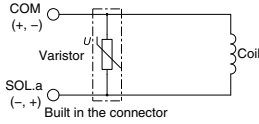


**Light/surge voltage suppressor (TZ)**

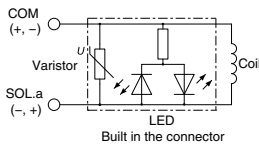


**DIN terminal (Non-polar)**

**Surge voltage suppressor (DS)**

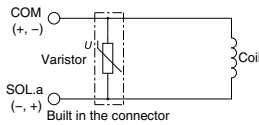


**Light/surge voltage suppressor (DZ)**

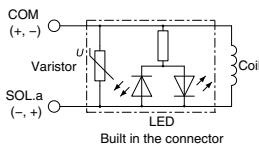


**M12 connector (Non-polar)**

**Surge voltage suppressor (WS/VS)**



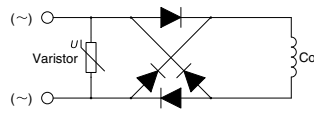
**Light/surge voltage suppressor (WZ/VZ)**



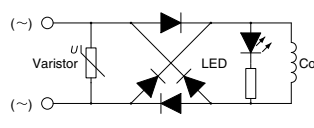
<AC>

**Conduit terminal**

**Surge voltage suppressor (TS)**

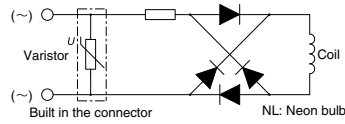


**Light/surge voltage suppressor (TZ)**

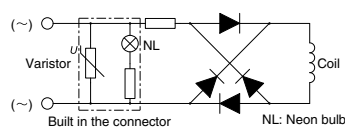


**DIN terminal**

**Surge voltage suppressor (DS)**

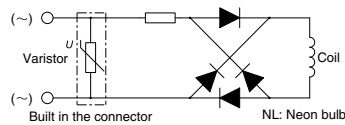


**Light/surge voltage suppressor (DZ)**

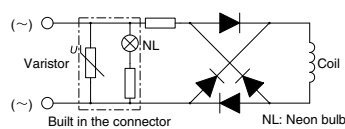


**M12 connector**

**Surge voltage suppressor (WS/VS)**



**Light/surge voltage suppressor (WZ/VZ)**



VNA
VNB
SGC
<b>SGH</b>
VNC
VNH
VND
VCC
TQ



# SGH Series Specific Product Precautions 3

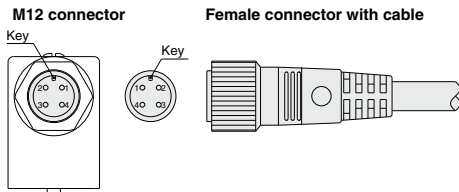
Be sure to read this before handling the products.  
Refer to back page 50 for Safety Instructions and pages 17 to 19  
for 2 Port Solenoid Valve for Fluid Control Precautions.

## M12 Connector

### ⚠ Caution

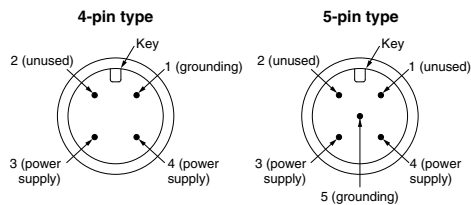
1. M12 connector types have an IP65 (enclosure) rating, offering protection from dust and water. However, please note: these products are not intended for use in water.
2. Do not use a tool to mount the connector, as this may cause damage. Only tighten by hand. (0.4 to 0.6 N·m)
3. The excessive stress on the cable connector will not be able to satisfy the IP65 rating. Please use caution and do not apply a stress of 30 N or greater.

Take note that if a connector other than the one stated above is used or if the connector is not tight enough, the IP65 rating will not be satisfied.



Note) For connecting a female connector with cable, adjust the connector key to the M12 connector key in the valve side since there is an orientation. Be careful not to squeeze it in the wrong direction, as problems such as pin damage may occur.

### ■ Pin assignment of M12 connector on valve side



Series	4-pin type		5-pin type	
	DC	AC	DC	AC
SGC	●	● (Note)	●	—
SGH	●	● (Note)	●	—

Note) For AC, surge voltage suppressor or light/surge voltage suppressor is available.

## How to Use Conduit Terminal

### ⚠ Caution

#### Connection procedure

1. Loosen the holding screw and remove the cover from the terminal block.
2. Loosen the terminal screw in the terminal block. Insert the lead core wires or crimped terminals to the terminals, and secure the wires by re-tightening the terminal screw.
3. Secure the cord by fastening the ground nut.

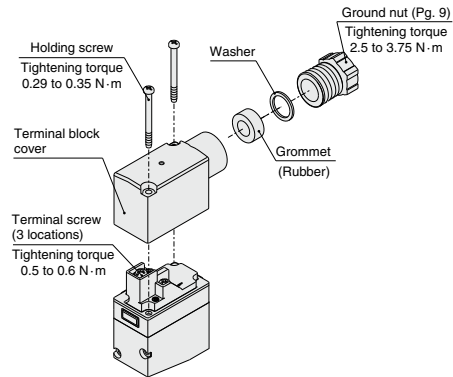
When making connections, take note that using other than the supported size (ø4.5 to ø7) heavy-duty cord will not satisfy IP65 (enclosure) standards. Also, be sure to tighten the ground nut and holding screw within their specified torque ranges.

#### Compatible cable

Cord O.D.: ø4.5 to ø7  
(Reference) 0.5 to 1.5 mm<sup>2</sup>, 2-core or 3-core, equivalent to JIS C 3306

#### Applicable crimped terminals

O-terminals: Equivalent to R1.25-3 defined in the JIS C2805  
Y-terminals: Equivalent to 1.25-3 manufactured by J.S.T. Mfg. Co., Ltd.





# SGH Series Specific Product Precautions 4

Be sure to read this before handling the products.  
Refer to back page 50 for Safety Instructions and pages 17 to 19  
for 2 Port Solenoid Valve for Fluid Control Precautions.

## How to Use DIN Terminal

### Caution

#### Connection procedure

- Loosen the holding screw and pull the connector out of the solenoid valve terminal block.
- After removing the holding screw, insert a flat head screwdriver, etc. into the notch on the bottom of the terminal block and pry it open, separating the terminal block and the housing.
- Loosen the terminal screw (slotted screws) in the terminal block. Insert the lead core wires or crimped terminals to the terminals according to the connection method, and secure the wires by re-tightening the terminal screw.
- Secure the cord by fastening the ground nut.

When making connections, take note that using other than the supported size (ø4.5 to ø7) heavy-duty cord will not satisfy IP65 (enclosure) standards. Also, be sure to tighten the ground nut and holding screw within their specified torque ranges.

#### Changing the entry direction

After separating the terminal block and housing, the cord entry can be changed by attaching the housing in the opposite direction 180°.

\* Be careful not to damage the element, etc. with the cord's lead wires.

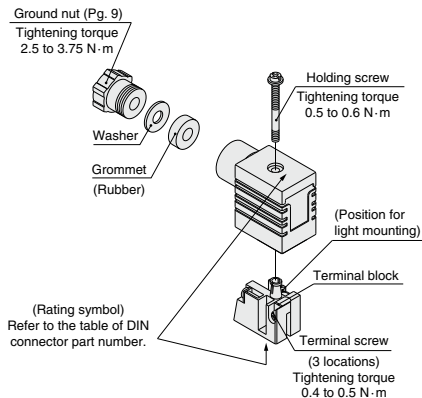
Plug in and pull out the connector vertically without tilting to one side.

#### Compatible cable

Cord O.D.: ø4.5 to ø7  
(Reference) 0.5 to 1.5 mm<sup>2</sup>, 2-core or 3-core, equivalent to JIS C 3306

#### Applicable crimped terminals

O-terminals: Up to R1.25-4M defined in the JIS C2805  
Y-terminals: Up to R1.25-3L manufactured by J.S.T. Mfg. Co., Ltd.  
Rod-terminals: Up to size 1.5



## DIN Terminal Connector Part No.

### DIN Connector Part No.

Without light	DC only	V100-61-1
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### With Surge Voltage Suppressor

Rated voltage	Rating symbol	Part no.
24 VDC	DC 24 VS	V100-61-5-05
12 VDC	DC 12 VS	V100-61-5-06
100 VAC	100/110 VS	V100-61-4-01
200 VAC	200/220 VS	V100-61-4-02
110 VAC	100/110 VS	V100-61-4-01
220 VAC	200/220 VS	V100-61-4-02
240 VAC	240 VS	V100-61-4-07

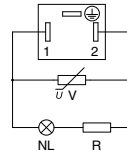
### With Light/Surge Voltage Suppressor

Rated voltage	Rating symbol	Part no.
24 VDC	DC 24 VZ	V100-61-3-05
12 VDC	DC 12 VZ	V100-61-3-06
100 VAC	100/110 VZ	V100-61-2-01
200 VAC	200/220 VZ	V100-61-2-02
110 VAC	100/110 VZ	V100-61-2-01
220 VAC	200/220 VZ	V100-61-2-02
240 VAC	240 VZ	V100-61-2-07

\* If an AC specification without DIN terminal (DO) is selected, use a DIN connector with surge voltage suppressor as the connector.

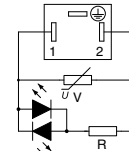
## Circuit Diagram with Light/Surge Voltage Suppressor

### AC circuit diagram



NL: Neon light, R: Resistor  
V: Varistor

### DC circuit diagram



LED: Light emitting diode, R: Resistor  
V: Varistor

- VNA
- VNB
- SGC
- SGH
- VNC
- VNH
- VND
- VCC
- TQ