

Circulating Fluid Temperature Controller

# Thermo-chiller Standard Type

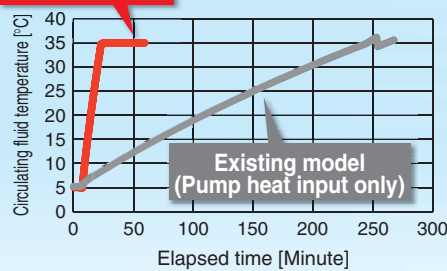
New



**No heater required, circulating fluid is heated using heat exhausted by refrigerating circuit.**

■ Heating-up time: 1/10

HRS150-A-40

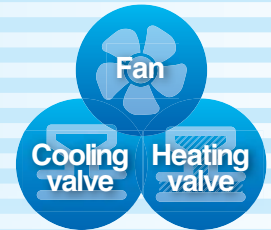


[Test conditions]  
 Circulating fluid temperature: 5→35 °C  
 Ambient temperature: 32 °C  
 Power supply: 380 to 415 V (50 / 60 Hz)  
 Circulating fluid flow rate: Rated flow  
 Circulating fluid: Water  
 External piping: Bypass piping

Cooling valve control

Air-cooled condenser fan

Heating valve control



Cooling capacity **10 kW/15 kW**

Temperature stability **±1.0 °C**

Set temperature range **5 °C to 35 °C**

Low-noise design **70 dB(A)**

Max. ambient temperature **45 °C**

Outdoor installation **IPX4**

Compact, Space-saving



**Added Variations!**

**Option**

- With fluid fill port

**Optional accessories**

- Electric conductivity control set
- Relief valve set
- Snow protection hood (Air-cooled only)

Compatible power supplies in Europe, Asia, Oceania, North, Central and South America

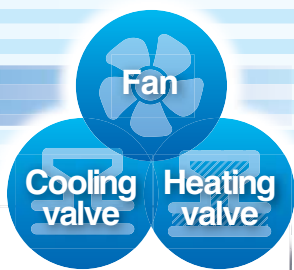
**New** • 3-phase 400 V AC

## Series HRS100/150

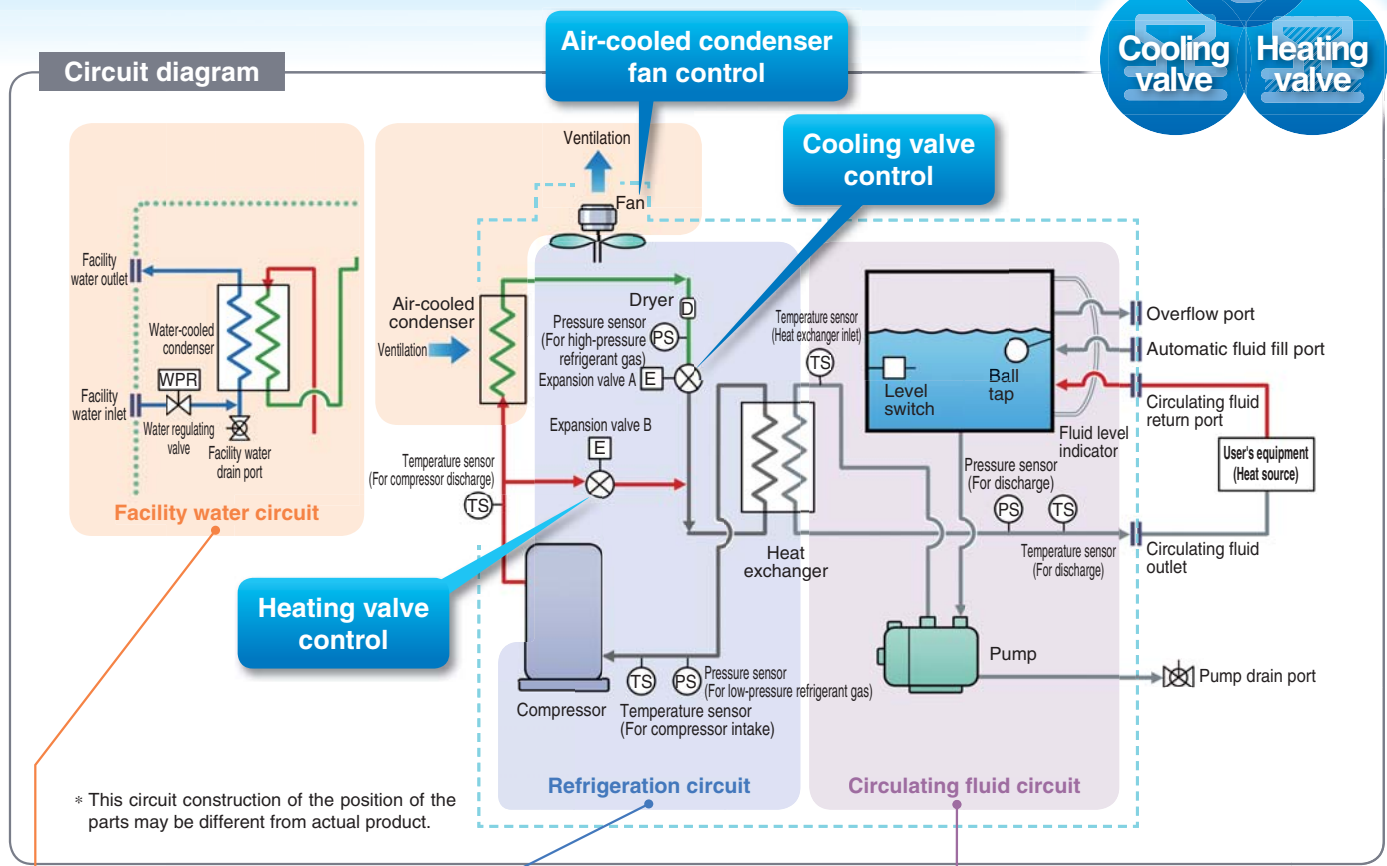
Environmental friendly  
R410A as refrigerant



CAT.EUS40-62B-UK



# Triple controller



\* This circuit construction of the position of the parts may be different from actual product.

**Facility water circuit**

**For water-cooled refrigeration HRS□-W-□**

- The water regulating valve opens and closes to keep the refrigerant gas pressure consistent. The facility water flow rate is controlled by the water regulating valve.

**Refrigeration circuit**

- The compressor compresses the refrigerant gas, and discharges the high temperature and high pressure refrigerant gas.
- In the case of air-cooled refrigeration, the high temperature and high pressure refrigerant gas is cooled down by an air-cooled condenser with the ventilation of the fan, and becomes a liquid. In the case of water-cooled refrigeration, the refrigerant gas is cooled by a water-cooled condenser with the facility water in the facility water circuit, and becomes a liquid.
- The liquefied high pressure refrigerant gas expands and its temperature lowers when it passes through expansion valve A and vaporises by taking heat from the circulating fluid in the evaporator.
- The vaporised refrigerant gas is sucked into the compressor and compressed again.
- When heating the circulating fluid, the high pressure and high temperature refrigerant gas is bypassed into the evaporator by expansion valve B, to heat the circulating fluid.

**Point** The combination of precise control of **expansion valve A** for cooling, and **expansion valve B** for heating realised high temperature stability.

**Circulating fluid circuit**

- The circulating fluid discharged from the pump, is heated or cooled by the user's equipment and returns to the thermo-chiller.
- The circulating fluid is controlled to a set temperature by the refrigeration circuit, to be discharged to the user's equipment side again by the thermo-chiller.

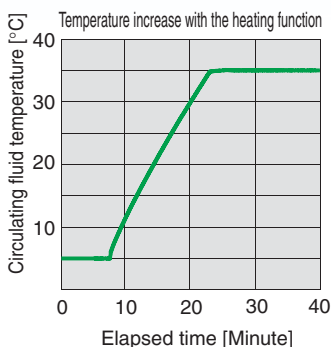
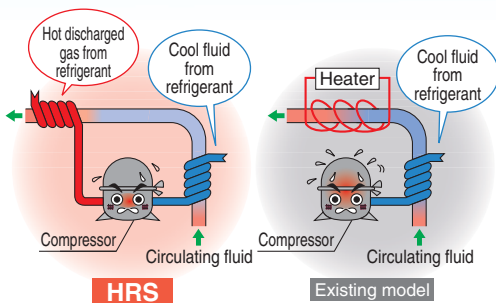
**Point** Since the refrigeration circuit is controlled by the signal from **2 temperature sensors (for return and discharge)**, precise temperature control of the circulating fluid can be performed. Therefore, there is no necessity of absorbing the temperature difference in the circulating fluid with a large tank capacity, and realises high temperature stability even with a **small-size tank**. Also, contributes to space-saving.

## Variations

Model		Cooling method	Cooling capacity [kW] (50/60 Hz)	Power supply	Option Page 16	Optional accessories Pages 17 to 20
	HRS100	Air-cooled refrigeration	9.0/9.5	• 3-phase 380 to 415 V AC (50 Hz/60 Hz)	<ul style="list-style-type: none"> <li>With caster adjuster-foot</li> <li>With fluid fill port</li> </ul>	<ul style="list-style-type: none"> <li>Piping conversion fitting</li> <li>Caster adjuster-foot kit</li> <li>Electric conductivity control set</li> <li>Bypass piping set</li> <li>Relief valve set</li> <li>Snow protection hood (Air-cooled only)</li> </ul>
	HRS150		13.0/14.5			
	HRS100	Water-cooled refrigeration	10.0/11.0			
	HRS150		14.5/16.5			

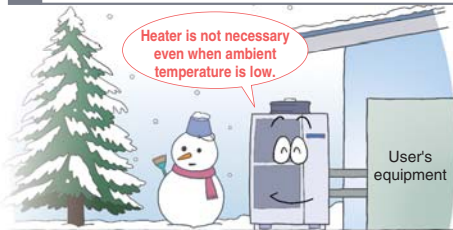
## Circulating fluid can be heated without a heater.

Heating method using discharged heat makes a heater unnecessary.



\* For HRS150-A-40

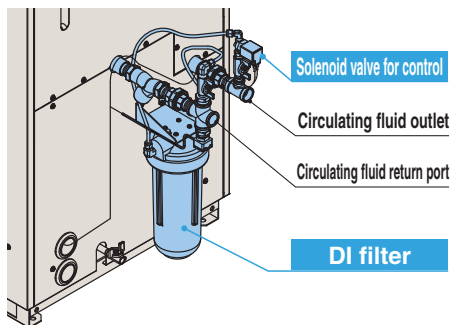
- Conditions**
- Circulating fluid temperature: 5→35 °C
  - Ambient temperature: 32 °C
  - Power supply: 380 to 410 V (50 / 60 Hz)
  - Circulating fluid flow rate: Rated flow
  - Circulating fluid: Water
  - External piping: Bypass piping



\* This is just an example diagram.

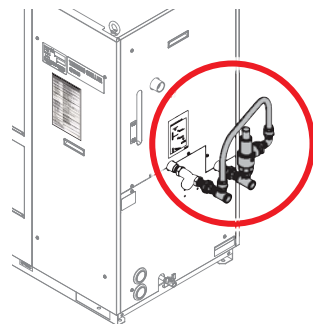
### Electric conductivity control set (Optional accessories) (With DI filter + Solenoid valve kit for control)

The electric conductivity of the circulating fluid can be set with the controller monitor arbitrarily.  
**Set control range: 5.0 to 45.0 μS/cm**

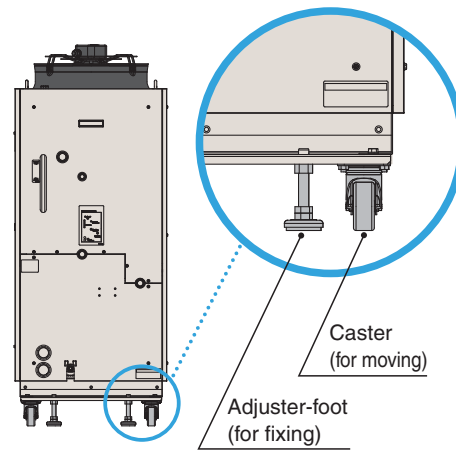


### Relief valve set (Optional accessories)

Prevents increase in circulating fluid discharge pressure.  
**(Relief pressure: 0.32 MPa)**



### With caster adjuster-foot (Option)



## Improved maintenance performance

### Circulating fluid fill port (Option)

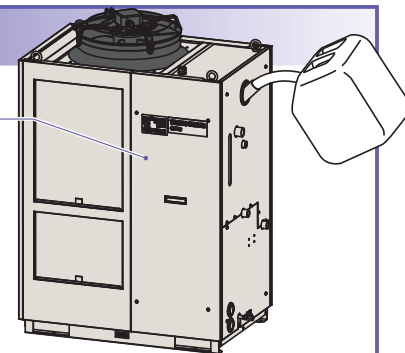
Fluid fill port is equipped in the upper part of the tank in addition to the automatic fluid fill port for a tap water piping connection.

### Front side access

All the electrical components can be checked from the front side for the easier maintenance work.

### Alarm code list

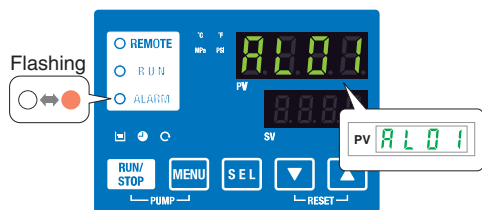
Alarm code list stickers are included. This can be put under the operation panel for reference.  
 (Alarm ▶ Page 14)



### Operation display panel Easy maintenance with the check display

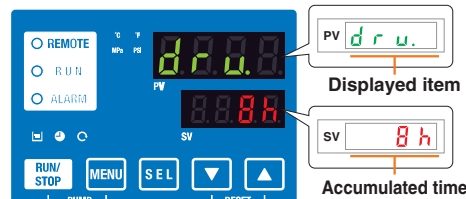
**Alarm codes notify of checking times.**  
 Notifies when to check the pump and fan motor. Helpful for facility maintenance.

Ex. AL01 "Low level in tank"



**Check display**  
 The internal temperature, pressure and operating time of the product are displayed.

Ex. drv. "Accumulated operating time"



	Displayed item
Temperature	Circulating fluid outlet temperature
	Circulating fluid return temperature
	Compressor gas temperature
Flow rate	Circulating fluid flow rate*1
	Circulating fluid outlet pressure
Pressure	Compressor gas discharge pressure
	Compressor gas return pressure
Operating time	Accumulated operating time
	Accumulated operating time of pump
	Accumulated operating time of fan *2
	Accumulated operating time of compressor
	Accumulated operation time of dustproof filter *2

\*1 This is not measurement value. Use it for reference. \*2 These are displayed only for air-cooled refrigeration.

Convenient functions Details ▶ Page 14

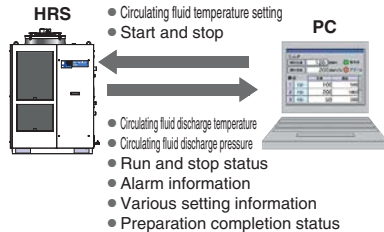
Timer function, Anti-freezing function, Power failure auto-restart function, Warming-up function, Key-lock function, etc.

## Communication function

The serial communication (RS232C/RS485) and contact I/Os (2 inputs and 3 outputs) are equipped as standard. Communication with the user's equipment and system construction are possible, depending on the application. A 24 V DC output can be also provided, and is available for a flow switch (SMC's PF3W, etc.).

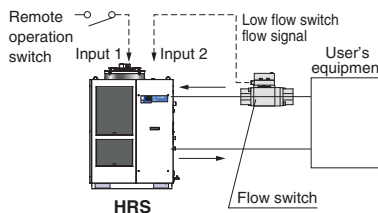
### Ex.1 Remote signal I/O through serial communication

The remote operation is enabled (to start and stop) through serial communication.



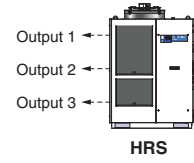
### Ex.2 Remote operation signal input

One of the contact inputs is used for remote operation and the other is used for a flow switch to monitor the flow, and their warning outputs are taken in.



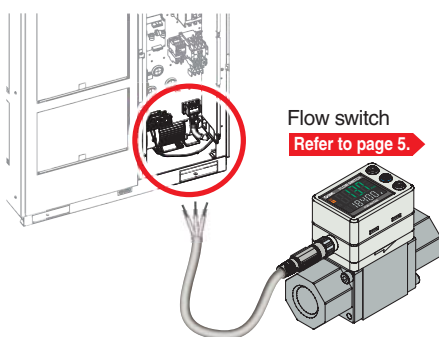
### Ex.3 Alarm and operation status (start, stop, etc.) signal output

The alarm and status generated in the product are assigned to 3 output signals based on their contents, and can be output.



- HRS**
- **Output setting example**
  - Output 1: Temperature rise
  - Output 2: Pressure rise
  - Output 3: Operation status (start, stop, etc.)

## Power supply (24 V DC) available



Power can be supplied from the terminal block of the thermo-chiller to external switches etc.

## IPX4

IP (International Protection) is the industrial standard for "Degrees of protection provided by outer defensive enclosures of electric equipment (IP Code)" according to IEC 60529 and JIS C 0920.

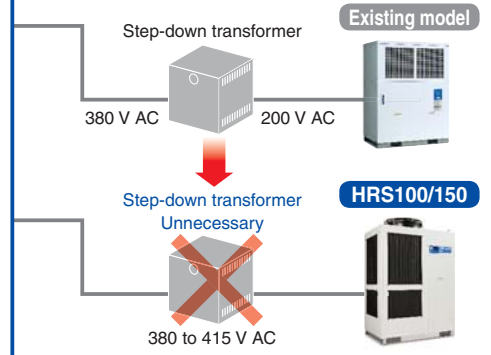
**IPX4: No harmful influence by water splash is acceptable from every direction.**

**Can be installed outdoors.**



## Globally compatible power supplies

(Europe, Asia, Oceania, Central and South America)



**Transformer unnecessary**

**Power supply** Applicable to 380 to 415 V AC

Transformers are unnecessary even when used overseas.

## Makes cooling water easily available, anytime, anywhere.

When...

There is no cooling tower.  
Tap water is being used.



Even without a cooling tower, an air-cooled refrigerated chiller can be used to easily supply cooling water.



When...

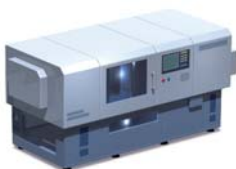
There is a cooling tower, but high temperatures in summer or low (freezing) temperatures in winter make cooling water temperatures unstable.



Cooling water at a consistent temperature can be supplied regardless of the season.



## Applications



**Laser beam machine/  
Laser welding machine**

Cooling of the laser oscillation part and power source



**Printing machine**

Temperature control of the roller



**Cleaning machine**

Temperature control of cleaning solution



## Global Supply Network






SMC has a comprehensive network in the global market.

We now have a presence of more than 400 branch offices and distributors in 78 countries world wide such as Asia, Oceania, North/Central/South America, and Europe. With this global network, we are able to provide a global supply of our substantial range of products with the best service. We also provide full support to local factories, foreign manufacturing companies and Japanese companies in each country.



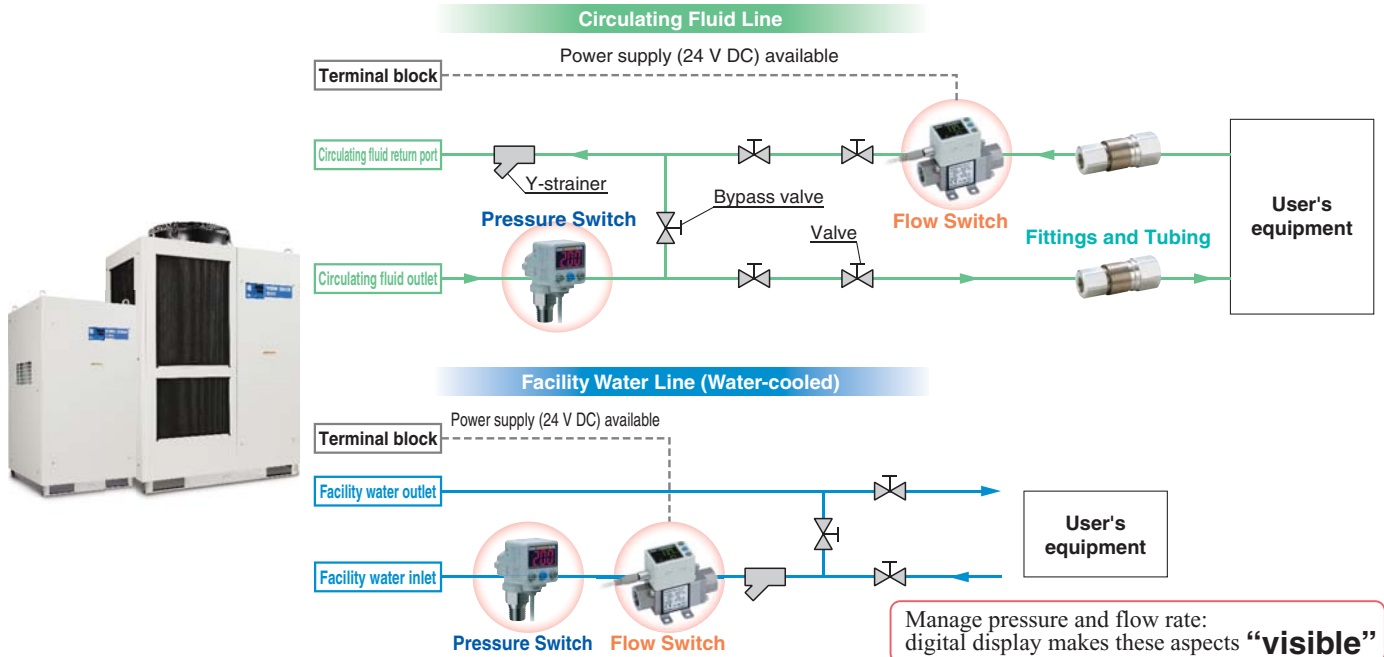
## SMC Thermo-chiller Variations

Lots of variations are available in response to the users' requirements.

Series	Temperature stability [°C]	Set temperature range [°C]	Approximate cooling capacity [kW]												Environment	Power Supply	
			1.2	1.8	2.4	3	5	6	9	10	15	20	25				
 <b>HRSE Basic type</b>	±2.0	10 to 30	●	●	●											Indoor use	Single-phase 230 V AC (50 / 60 Hz)
 <b>HRS Standard type</b>	±0.1	5 to 40	●	●	●	●	●	●								Indoor use	Single-phase 100 to 115 V AC (50 / 60 Hz)* Single-phase 200 to 230 V AC (50 / 60 Hz)
 <b>HRS100/150 Standard type</b>	±1.0	5 to 35								●	●					Outdoor installation IPX4	3-phase 380 to 415 V AC (50 / 60 Hz)
 <b>HRSH090 Inverter type</b>	±0.1	5 to 40							●							Indoor use	3-phase 380 to 415 V AC (50 / 60 Hz)
 <b>HRSH Inverter type</b>	±0.1	5 to 35								●	●	●	●			Outdoor installation IPX4	3-phase 200 V AC (50 / 60 Hz) 3-phase 200 to 230 V AC (50 / 60 Hz) 3-phase 380 to 415 V AC (50 / 60 Hz)

\* Only available for lower cooling capacities.

## Circulating Fluid/Facility Water Line Equipment



**Flow Switch:** Monitors the flow rate and temperature of the circulating fluid and facility water. Refer to the catalogues on [www.smc.eu](http://www.smc.eu).

**3-Colour Display Digital Flow Switch for Water** **PF3W**

Integrated flow adjustment valve and temperature sensor

**3-Colour Display Electromagnetic Type Digital Flow Switch** **LFE**

PVC Piping

**Digital Flow Switch for Deionised Water and Chemical Liquids** **PF2D**

**4-Channel Flow Monitor** **PF2□200**

**Pressure Switch:** Monitors pressure of the circulating fluid and facility water. Refer to the catalogues on [www.smc.eu](http://www.smc.eu).

**2-Colour Display High-Precision Digital Pressure Switch** **ISE80**

**Pressure Sensor for General Fluids** **PSE56□**

**Pressure Sensor Controller** **PSE200,300**

**Fittings and Tubing** Refer to the catalogues on [www.smc.eu](http://www.smc.eu).

<p><b>S Coupler</b> <b>KK</b></p>	<p><b>S Coupler/Stainless Steel (Stainless Steel 304)</b> <b>KKA</b></p>	<p><b>Tubing</b> <b>T□</b></p>														
<p><b>Metal One-touch Fittings</b> <b>KQB2</b></p>	<p><b>Stainless Steel 316 One-touch Fittings</b> <b>KQG2</b></p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Series</th> <th>Material</th> </tr> </thead> <tbody> <tr> <td>T</td> <td>Nylon</td> </tr> <tr> <td>TU</td> <td>Polyurethane</td> </tr> <tr> <td>TH</td> <td>FEP (Fluoropolymer)</td> </tr> <tr> <td>TD</td> <td>Modified PTFE (Soft fluoropolymer)</td> </tr> <tr> <td>TL</td> <td>Super PFA</td> </tr> <tr> <td>TLM</td> <td>PFA</td> </tr> </tbody> </table>	Series	Material	T	Nylon	TU	Polyurethane	TH	FEP (Fluoropolymer)	TD	Modified PTFE (Soft fluoropolymer)	TL	Super PFA	TLM	PFA
Series	Material															
T	Nylon															
TU	Polyurethane															
TH	FEP (Fluoropolymer)															
TD	Modified PTFE (Soft fluoropolymer)															
TL	Super PFA															
TLM	PFA															
<p><b>Stainless Steel 316 Insert Fittings</b> <b>KFG2</b></p>	<p><b>Fluoropolymer Fittings</b> <b>LQ</b></p>															

# CONTENTS

## Series *HRS100/150* **Standard Type**



### ● **Thermo-chiller Series *HRS100/150***

How to Order/Specifications <b>Air-cooled 400 V</b> .....	Page 7
How to Order/Specifications <b>Water-cooled 400 V</b> .....	Page 8
Cooling Capacity .....	Page 9
Pump Capacity .....	Page 10
Dimensions .....	Page 11
Recommended External Piping Flow .....	Page 13
Cable Specifications .....	Page 13
Operation Display Panel .....	Page 14
List of Function .....	Page 14
Alarm .....	Page 14
Communication Function .....	Page 15

### ● **Options**

With Caster Adjuster-Foot .....	Page 16
With Fluid Fill Port .....	Page 16

### ● **Optional Accessories**

① Piping Conversion Fitting .....	Page 17
② Caster Adjuster-foot Kit .....	Page 17
③ Electric Conductivity Control Set .....	Page 18
④ Bypass Piping Set .....	Page 18
⑤ Relief Valve Set .....	Page 19
⑥ Snow Protection Hood .....	Page 20

### ● **Cooling Capacity Calculation**

Required Cooling Capacity Calculation .....	Page 21
Precautions on Cooling Capacity Calculation .....	Page 22
Circulating Fluid Typical Physical Property Values .....	Page 22

Specific Product Precautions .....	Page 23
------------------------------------	---------

# Thermo-chiller Standard Type

## Air-cooled 400 V Type

### Series HRS100/150



### How to Order

**HRS 100 - A □ - 40 - □**

**Cooling capacity**

100	10 kW
150	15 kW

**Cooling method**

<b>A</b>	Air-cooled refrigeration
----------	--------------------------

**Pipe thread type**

—	Rc
<b>F</b>	G (with Rc-G conversion fitting)
<b>N</b>	NPT (with Rc-NPT conversion fitting)

**Power supply**

<b>40</b>	3-phase 380 to 415 V AC (50 / 60 Hz)
-----------	--------------------------------------

**Option**

— (Note 1)	None
<b>A</b>	With caster adjuster-foot
<b>K</b> (Note 2)	With fluid fill port

Note 1) 400 V type is provided with an earth leakage breaker (-B) as standard.  
 Note 2) This is a manual fluid fill port that is different from the automatic fluid fill port. Fluid can be supplied manually into the tank without removing the side panel. (Fluid can be supplied manually for models without option -K if the side panel is removed.)

### Specifications

Model		HRS100-A□-40-□	HRS150-A□-40-□	
<b>Cooling method</b>		Air-cooled refrigeration		
<b>Refrigerant</b>		R410A (HFC)		
<b>Control method</b>		PID control		
<b>Ambient temperature</b> <small>Note 1)</small>		°C -5 to 45		
<b>Circulating fluid system</b>	<b>Circulating fluid</b> <small>Note 2)</small>	Tap water, 15 % ethylene glycol aqueous solution, Deionised water		
	<b>Set temperature range</b> <small>Note 1)</small>	°C 5 to 35		
	<b>Cooling capacity 50 / 60 Hz</b> <small>Note 3)</small>	kW 9.0/9.5	13.0/14.5	
	<b>Heating capacity 50 / 60 Hz</b> <small>Note 4)</small>	kW 1.7/2.2	2.5/3.0	
	<b>Temperature stability</b> <small>Note 5)</small>	°C ±1.0		
	<b>Pump capacity</b>	<b>Rated flow 50 / 60 Hz (Outlet)</b> <small>Note 6)</small>	l/min 42/56	
		<b>Maximum flow rate 50 / 60 Hz</b>	l/min 55/68	
		<b>Maximum pump head</b>	m 50	
	<b>Minimum operating flow rate 50 / 60 Hz</b> <small>Note 7)</small>	l/min 28/42		
	<b>Tank capacity</b>	L 18		
	<b>Circulating fluid outlet, circulating fluid return port</b>		Rc 3/4 (Symbol F: G 3/4, Symbol N: NPT 3/4)	
	<b>Pump drain port</b>		Rc 1/4 (Symbol F: G 1/4, Symbol N: NPT 1/4)	
	<b>Automatic fluid fill system (Standard)</b>	<b>Supply side pressure range</b>	MPa 0.2 to 0.5	
<b>Supply side fluid temperature</b>		°C 5 to 35		
<b>Automatic fluid fill port</b>		Rc 1/2 (Symbol F: G 1/2, Symbol N: NPT 1/2)		
<b>Overflow port</b>	Rc 1 (Symbol F: G1, Symbol N: NPT 1)			
<b>Fluid contact material</b>		Stainless steel, Copper (Heat exchanger brazing), Brass, Bronze, PTFE, PU, EPDM, PVC, NBR, PE, NR, PBT, PP, POM, Carbon, Ceramic		
<b>Electrical system</b>	<b>Power supply</b>		3-phase 380 to 415 V AC (50 / 60 Hz) Allowable voltage range ±10 % (No continuous voltage fluctuation)	
	<b>Earth leakage breaker (Standard/With handle)</b>	<b>Rated current</b>	A 20	
		<b>Sensitivity of leak current</b>	mA 30	
	<b>Rated operating current 50 / 60 Hz</b> <small>Note 5)</small>	A 6.9/7.5	8.1/9.6	
	<b>Rated power consumption 50 / 60 Hz</b> <small>Note 5)</small>	kW (kVA) 3.7/4.7 (4.7/5.3)	4.8/6.1 (5.7/6.6)	
<b>Noise level (Front 1 m/Height 1 m)</b> <small>Note 5)</small>	dB (A) 70 72			
<b>Waterproof specification</b>		IPX4		
<b>Accessories</b>		Alarm code list stickers 1 pcs., Operation Manual (for installation/operation) 1 pcs., Y-strainer 20A 1 pc., Barrel nipple 20A 1 pc., Drain pan for the pump 1 pc.		
<b>Weight (dry state)</b>		kg 171 177		
<b>Compliant standards</b>	CE marking	<b>EMC Directive</b>	2004/108/EC	
		<b>Machinery Directive</b>	2006/42/EC	

Note 1) Use a 15 % ethylene glycol aqueous solution if operating in a place where the ambient temperature and/or circulating fluid temperature is 10 °C or less.  
 Note 2) Use fluid in condition below as the circulating fluid.  
 Tap water: Standard of The Japan Refrigeration And Air Conditioning Industry Association (JRA GL-02-1994)  
 15 % ethylene glycol aqueous solution: diluted by tap water in condition above without any additives such as antiseptics.  
 Deionised water: Electric conductivity 1 μS/cm or higher (Electric resistivity 1 MΩ·cm or lower)  
 Note 3) ① Ambient temperature: 32 °C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20 °C, ④ Circulating fluid flow rate: Rated flow, ⑤ Power supply: 400 V AC  
 Note 4) ① Ambient temperature: 32 °C, ② Circulating fluid: Tap water, ③ Circulating fluid flow rate: Rated flow, ④ Power supply: 400 V AC  
 Note 5) ① Ambient temperature: 32 °C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20 °C, ④ Load: Same as the cooling capacity, ⑤ Circulating fluid flow rate: Rated flow, ⑥ Power supply: 400 V AC, ⑦ Piping length: Shortest  
 Note 6) When circulating fluid outlet port pressure – return port pressure = 0.25 MPa.  
 Note 7) Fluid flow rate to maintain the cooling capacity and to keep the circulating fluid discharge pressure to 0.5 MPa or less. If the actual flow rate is lower than this, install a bypass piping.



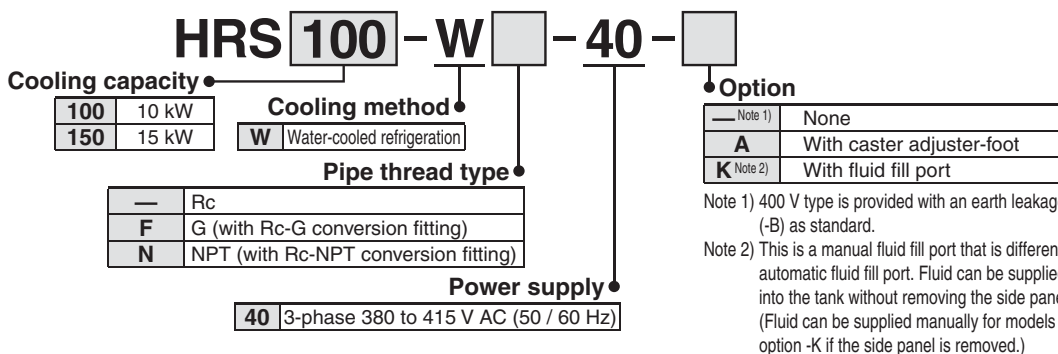
# Thermo-chiller Standard Type

## Water-cooled 400 V Type

### Series HRS100/150



### How to Order



### Specifications

Model		HRS100-W□-40-□	HRS150-W□-40-□	
<b>Cooling method</b>		Water-cooled refrigeration		
<b>Refrigerant</b>		R410A (HFC)		
<b>Control method</b>		PID control		
<b>Ambient temperature</b> (Note 1)		°C		
		2 to 45		
<b>Circulating fluid system</b>	<b>Circulating fluid</b> (Note 2)	Tap water, 15 % ethylene glycol aqueous solution, Deionised water		
	<b>Set temperature range</b> (Note 1)	°C		
		5 to 35		
	<b>Cooling capacity 50 / 60 Hz</b> (Note 3)	kW		
		10.0/11.0	14.5/16.5	
	<b>Heating capacity 50 / 60 Hz</b> (Note 4)	kW		
		1.7/2.2	2.5/3.0	
	<b>Temperature stability</b> (Note 5)	°C		
		±1.0		
	<b>Pump capacity</b>	<b>Rated flow 50 / 60 Hz (Outlet)</b> (Note 6) (When circulating fluid outlet port pressure - return port pressure = 0.25 MPa.)	l/min	
			42/56	
		<b>Maximum flow rate 50 / 60 Hz</b>	l/min	
			55/68	
	<b>Maximum pump head</b>	m		
	50			
<b>Minimum operating flow rate 50 / 60 Hz</b> (Note 7)	l/min			
	28/42			
<b>Tank capacity</b>	L			
	18			
<b>Circulating fluid outlet, circulating fluid return port</b>		Rc 3/4 (Symbol F: G 3/4, Symbol N: NPT 3/4)		
<b>Pump drain port</b>		Rc 1/4 (Symbol F: G 1/4, Symbol N: NPT 1/4)		
<b>Automatic fluid fill system (Standard)</b>	<b>Supply side pressure range</b>	MPa		
		0.2 to 0.5		
	<b>Supply side fluid temperature</b>	°C		
		5 to 35		
<b>Automatic fluid fill port</b>		Rc 1/2 (Symbol F: G 1/2, Symbol N: NPT 1/2)		
<b>Overflow port</b>		Rc 1 (Symbol F: G 1, Symbol N: NPT 1)		
<b>Fluid contact material</b>		Stainless steel, Copper (Heat exchanger brazing), Brass, Bronze, PTFE, PU, EPDM, PVC, NBR, PE, NR, PBT, PP, POM, Carbon, Ceramic		
<b>Facility water system</b>	<b>Temperature range</b>	°C		
		5 to 40		
	<b>Pressure range</b>	MPa		
		0.3 to 0.5		
	<b>Required flow 50 / 60 Hz</b>	l/min		
		33/34	38/40	
<b>Facility water pressure differential</b>	MPa			
	0.3 or more			
<b>Facility water inlet/outlet</b>		Rc 3/4 (Symbol F: G 3/4, Symbol N: NPT 3/4)		
<b>Fluid contact material</b>		Stainless steel, Copper (Heat exchanger brazing), Bronze, Brass, PTFE, NBR, EPDM		
<b>Electrical system</b>	<b>Power supply</b>		3-phase 380 to 415 V AC (50 / 60 Hz), Allowable voltage range ±10 % (No continuous voltage fluctuation)	
	<b>Earth leakage breaker (Standard/With handle)</b>	<b>Rated current</b>	A	
			20	
		<b>Sensitivity of leak current</b>	mA	
			30	
	<b>Rated operating current 50 / 60 Hz</b> (Note 5)	A		
	6.4/7.2	7.7/9.5		
<b>Rated power consumption 50 / 60 Hz</b> (Note 5)	kW (kVA)			
	3.4/4.4 (4.5/5.0)	4.5/6.0 (5.4/6.6)		
<b>Noise level (Front 1 m/Height 1 m)</b> (Note 5)		dB (A)		
		70		
<b>Waterproof specification</b>		IPX4		
<b>Accessories</b>		Alarm code list stickers 1 pcs., Operation Manual (for installation/operation) 1 pcs., Y-strainer 20A 1 pc., Barrel nipple 20A 1 pc., Drain pan for the pump 1 pc.		
<b>Weight (dry state)</b>		kg		
		151	154	
<b>Compliant standards</b>	<b>CE marking</b>	<b>EMC Directive</b>		
		2004/108/EC		
		<b>Machinery Directive</b>		
		2006/42/EC		

Note 1) Use a 15 % ethylene glycol aqueous solution if operating in a place where the ambient temperature and/or circulating fluid temperature is 10 °C or less. Also, when there is a possibility of the facility water being frozen, make sure to discharge all the facility water from the facility water circuit.

Note 2) Use fluid in condition below as the circulating fluid. Also, when there is a possibility of the facility water being frozen, make sure to discharge all the facility water from the facility water circuit.  
 Tap water: Standard of The Japan Refrigeration And Air Conditioning Industry Association (JRA GL-02-1994)  
 15 % ethylene glycol aqueous solution: diluted by tap water in condition above without any additives such as antiseptics.  
 Deionised water: Electric conductivity 1 μS/cm or higher (Electric resistivity 1 MΩ·cm or lower)

Note 3) ① Facility water temperature: 32 °C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20 °C, ④ Circulating fluid flow rate: Rated flow, ⑤ Power supply: 400 V AC

Note 4) ① Facility water temperature: 32 °C, ② Circulating fluid: Tap water, ③ Circulating fluid flow rate: Rated flow, ④ Power supply: 400 V AC

Note 5) ① Facility water temperature: 32 °C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20 °C, ④ Load: Same as the cooling capacity, ⑤ Circulating fluid flow rate: Rated flow, ⑥ Power supply: 400 V AC, ⑦ Piping length: Shortest

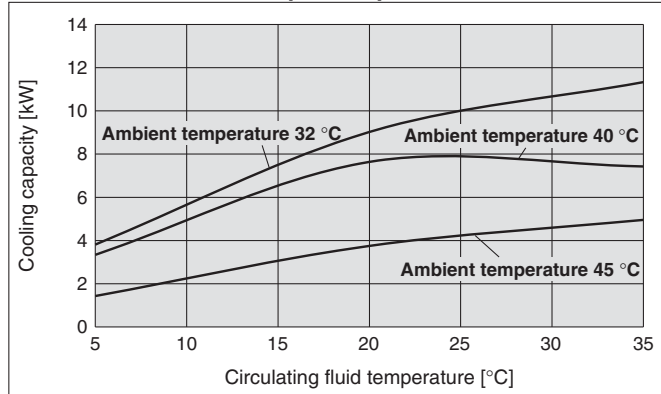
Note 6) When circulating fluid outlet port pressure - return port pressure = 0.25 MPa.

Note 7) Fluid flow rate to maintain the cooling capacity and to keep the circulating fluid discharge pressure to 0.5 MPa or less. If the actual flow rate is lower than this, install a bypass piping.

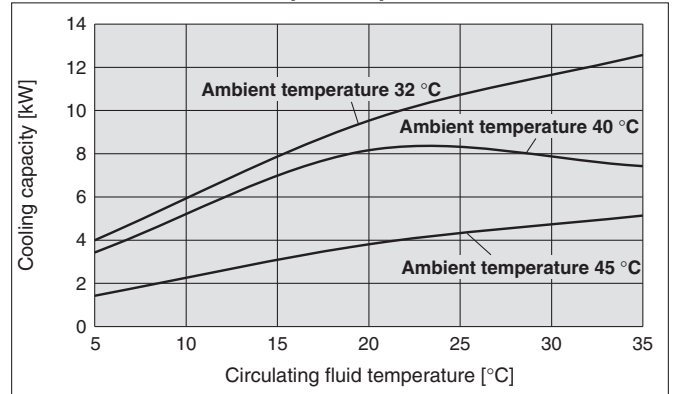
\* If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 23) Item 13 \* For altitude of 1000 m or higher".

## Cooling Capacity

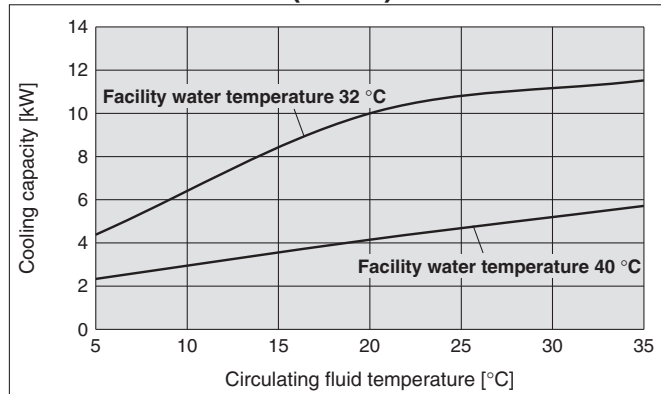
### HRS100-A□-40-□ (50 Hz)



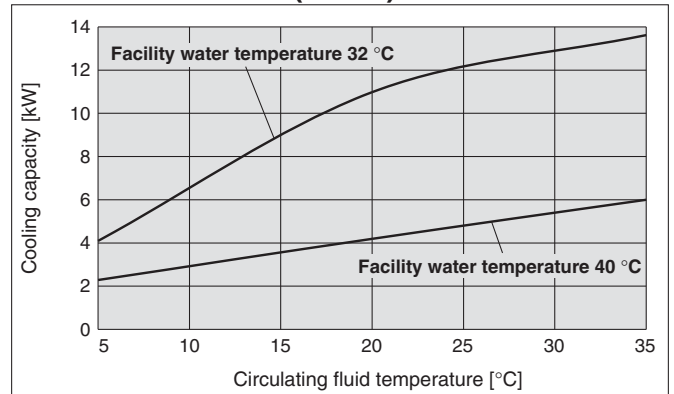
### HRS100-A□-40-□ (60 Hz)



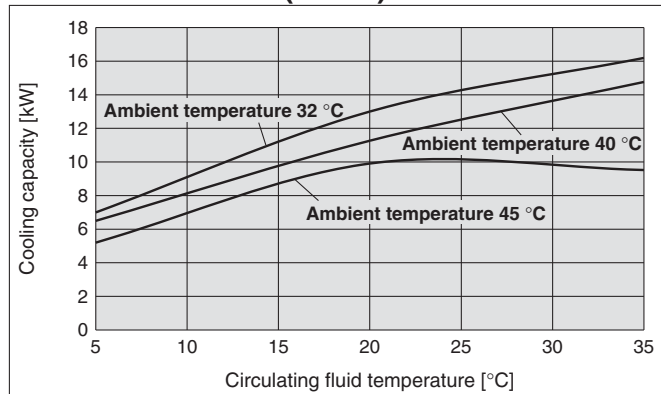
### HRS100-W□-40-□ (50 Hz)



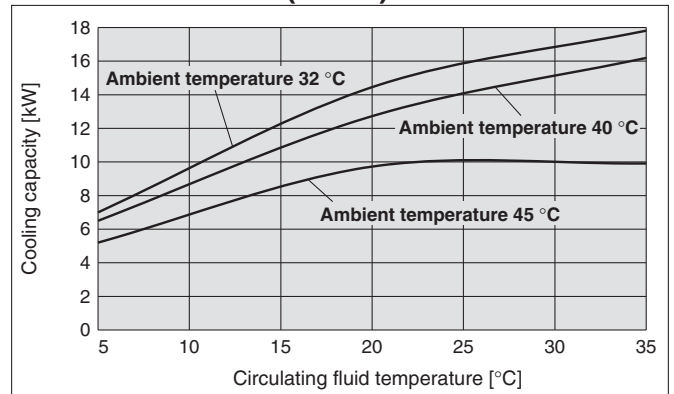
### HRS100-W□-40-□ (60 Hz)



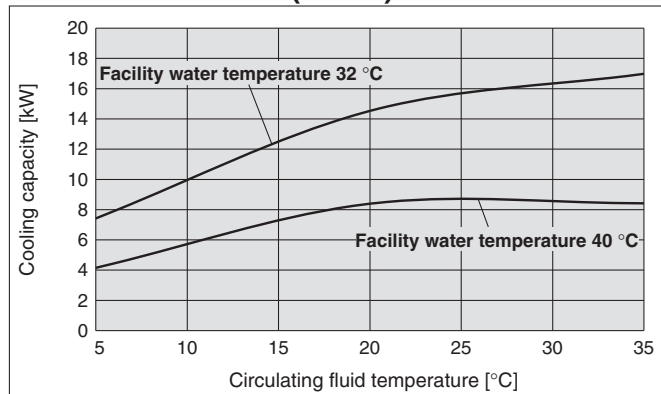
### HRS150-A□-40-□ (50 Hz)



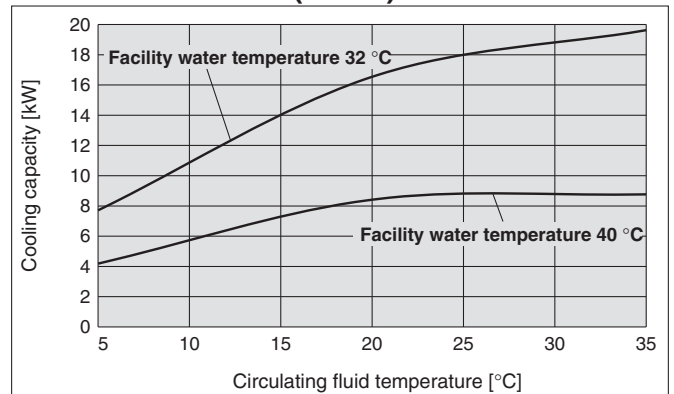
### HRS150-A□-40-□ (60 Hz)



### HRS150-W□-40-□ (50 Hz)



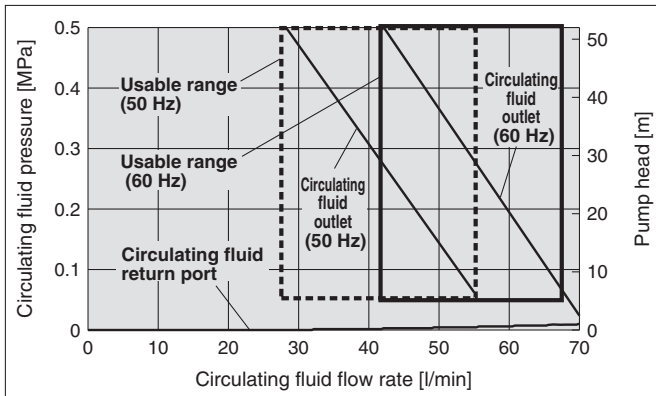
### HRS150-W□-40-□ (60 Hz)



## Pump Capacity

HRS100/150-A□-40-□

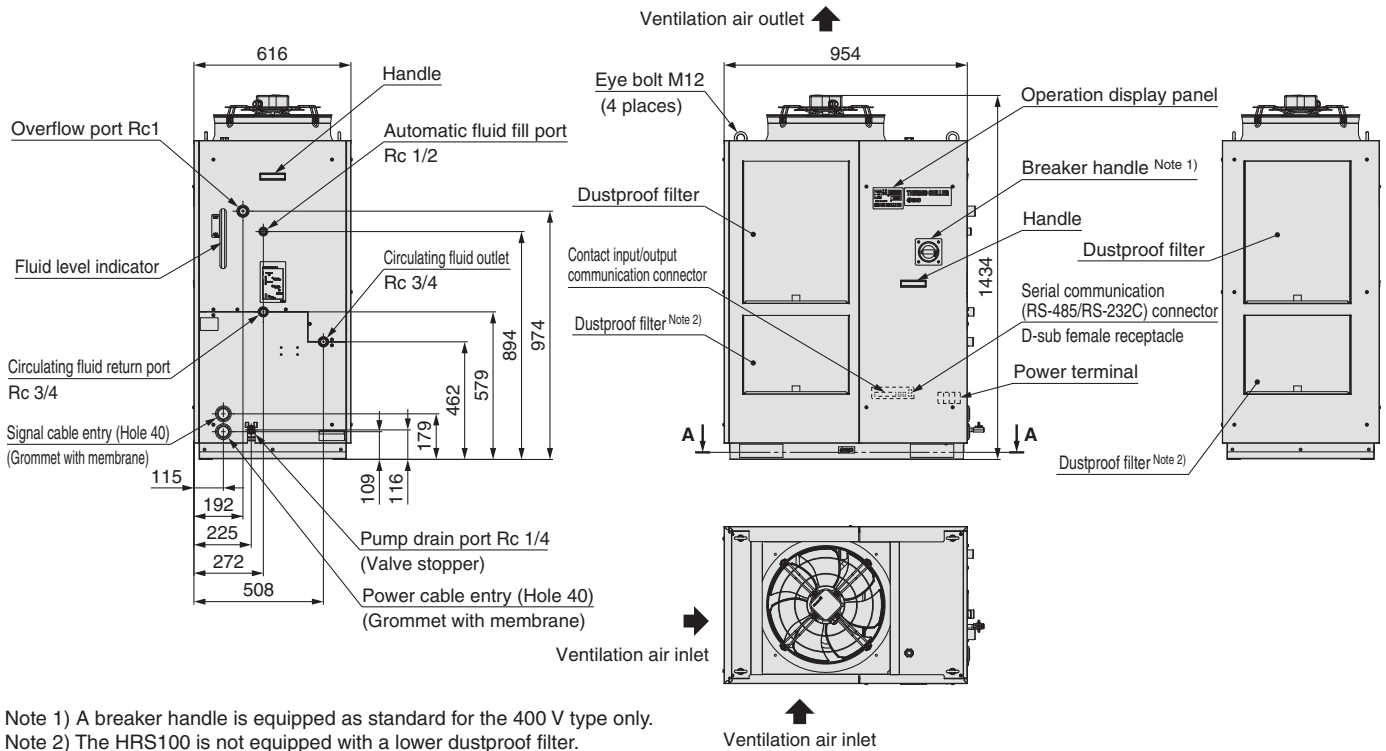
HRS100/150-W□-40-□



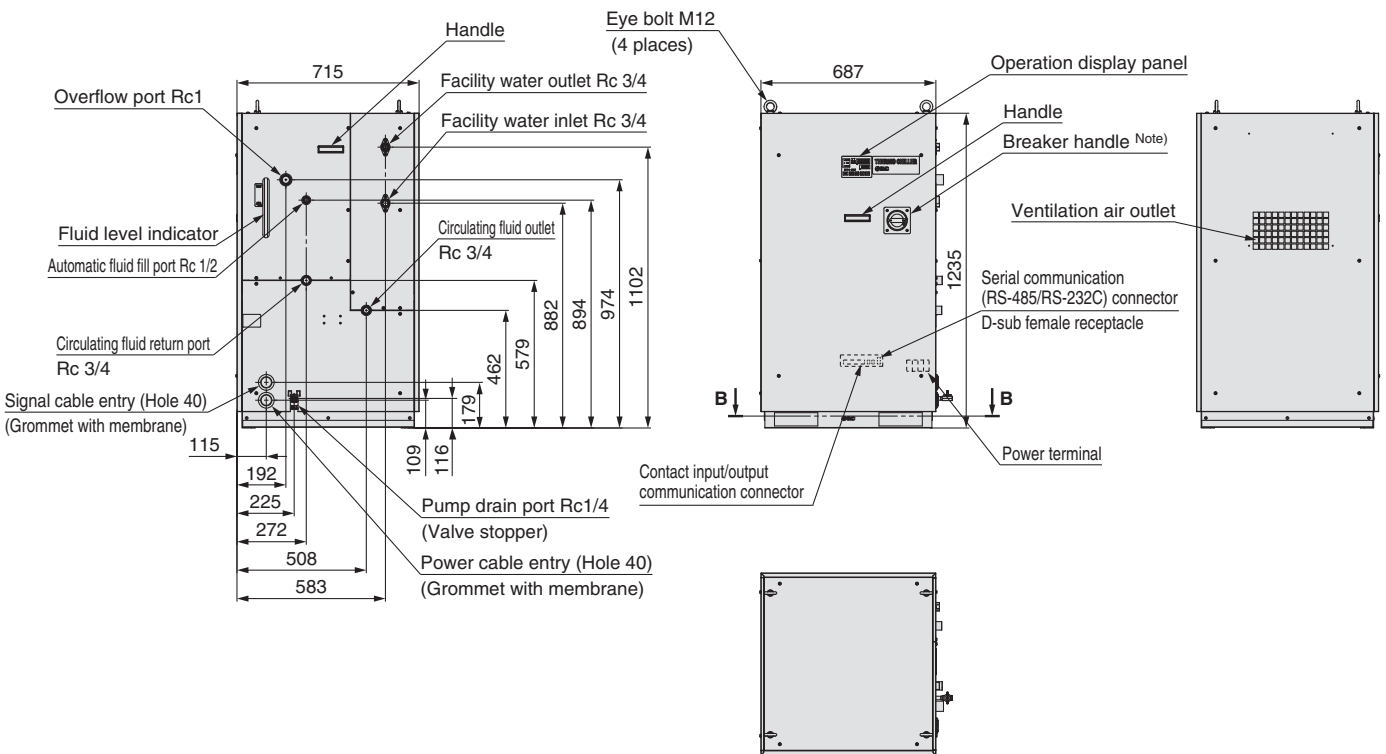
# Series HRS100/150 **Standard Type**

## Dimensions

### HRS100/150-A-40 (Air-cooled 400 V type)



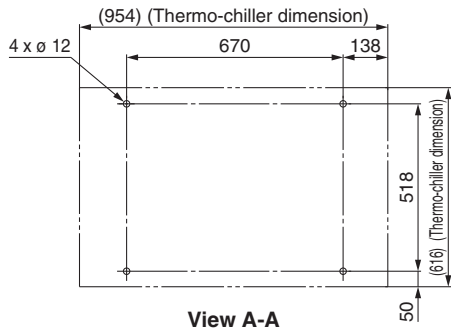
### HRS100/150-W-40 (Water-cooled 400 V type)



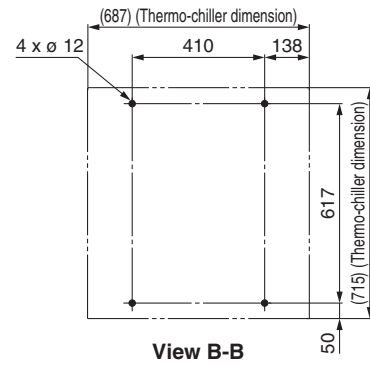
Note) A breaker handle is equipped as standard for the 400 V type only.

## Dimensions

**HRS100/150-A-40 (Air-cooled 400 V type)**  
Anchor bolt fixing position A

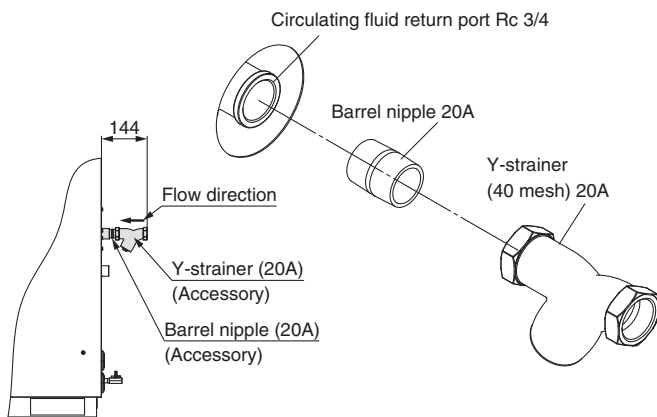


**HRS100/150-W-40 (Water-cooled 400 V type)**  
Anchor bolt fixing position B



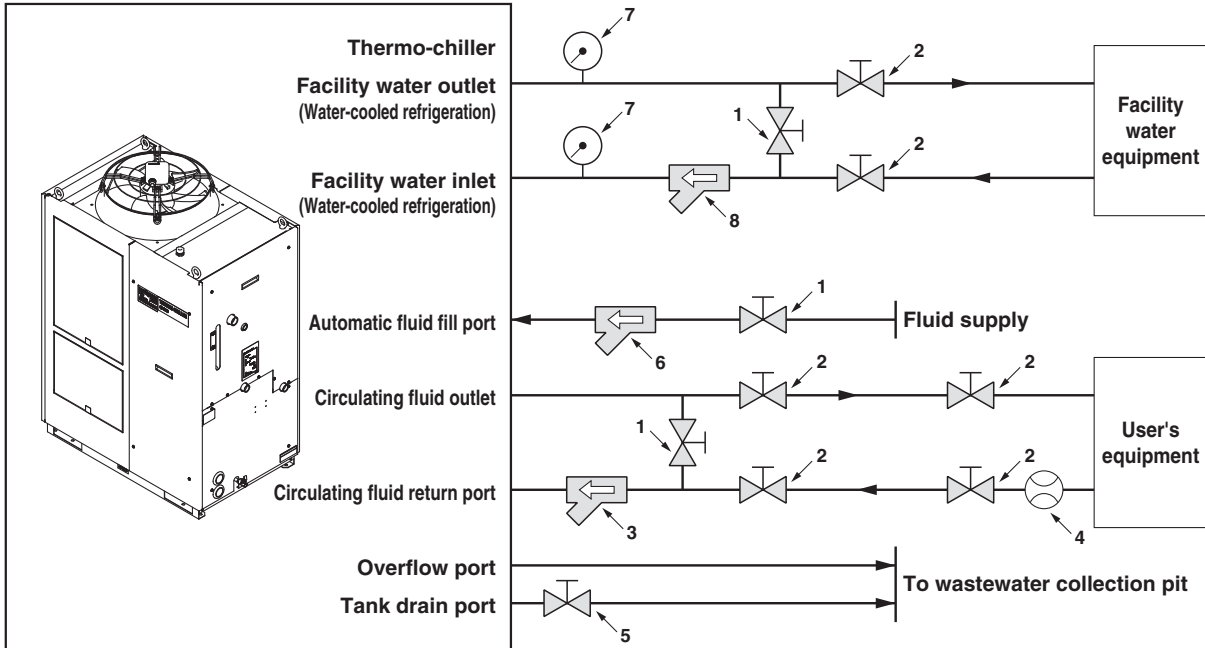
## Accessory: Y-strainer mounting view

\* Mount it by yourself on the circulating fluid return port.



## Recommended External Piping Flow

External piping circuit is recommended as shown below.



\* Ensure that the overflow port is connected to the wastewater collection pit in order to avoid damage to the tank of the thermo-chiller.

No.	Description	Size
1	Valve	Rc 1/2
2	Valve	Rc 3/4
3	Y-strainer (#40) (Accessory)	Rc 3/4
4	Flow meter	Prepare a flow meter with an appropriate flow range.
5	Valve (Part of thermo-chiller)	Rc 1/4
6	Y-strainer (#40)	Rc 1/2
7	Pressure gauge	0 to 1 MPa
8	Y-strainer (#40) or filter	Rc 3/4

## Cable Specifications

Power supply and signal cable should be prepared by user.

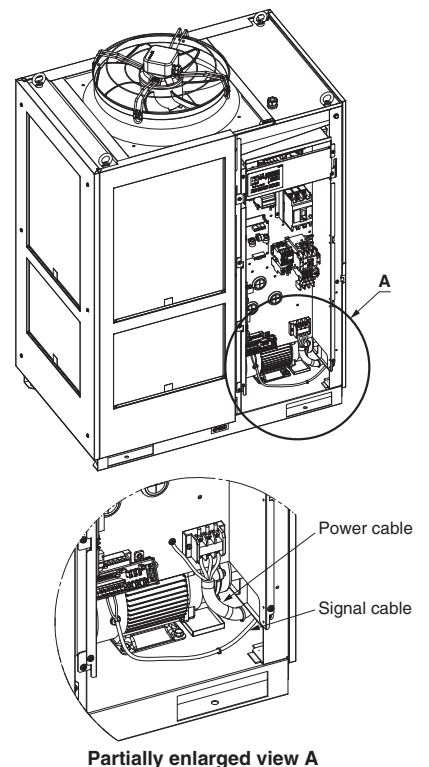
### Power Cable Specifications

Applicable model	Rated value for thermo-chiller			Power cable examples	
	Power supply	Applicable breaker rated current	Terminal block screw dia.	Cable size	Crimped terminal on the thermo-chiller side
HRS100-A□-40-□ HRS100-W□-40-□ HRS150-A□-40-□ HRS150-W□-40-□	3-phase 380 to 415 V AC (50 / 60 Hz)	20 A	M5	4 cores x 5.5 mm <sup>2</sup> (4 cores x AWG10) (Including grounding cable R5.5-5)	R5.5-5

Note) An example of the cable specifications is when two kinds of vinyl insulated wires with a continuous allowable operating temperature of 70 °C at 600 V, are used at an ambient temperature of 30 °C. Select the proper size of cable according to an actual condition.

### Signal Cable Specifications

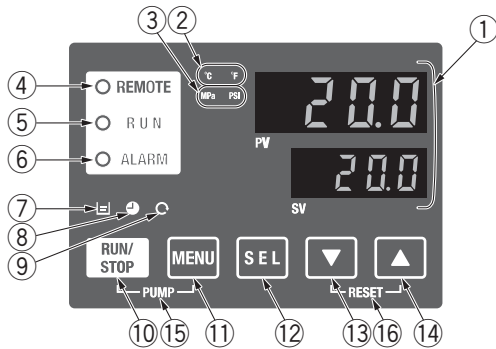
Terminal specifications		Cable specifications
Terminal block screw diameter	Recommended crimped terminal	0.75 mm <sup>2</sup> (AWG18) Shielded cable
M3	Y-shape crimped terminal 1.25Y-3	



Partially enlarged view A

## Operation Display Panel

The basic operation of this unit is controlled through the operation display panel on the front of the product.



No.	Description	Function
①	<b>Digital display (7 segment, 4 digits)</b>	PV Displays the circulating fluid current discharge temperature and pressure and alarm codes and other menu items (codes). SV Displays the circulating fluid discharge temperature and the set values of other menus.
②	<b>[°C] [°F] lamp</b>	Equipped with a unit conversion function. Displays the unit of displayed temperature (default setting: °C).
③	<b>[MPa] [PSI] lamp</b>	Equipped with a unit conversion function. Displays the unit of displayed pressure (default setting: MPa).
④	<b>[REMOTE] lamp</b>	Enables remote operation (start and stop) by communication. Lights up during remote operation.
⑤	<b>[RUN] lamp</b>	Lights up when the product is started, and goes off when it is stopped. Flashes during stand-by for stop or anti-freezing function, or independent operation of the pump.
⑥	<b>[ALARM] lamp</b>	Flashes with buzzer when alarm occurs.
⑦	<b>[L] lamp</b>	Lights up when the surface of the fluid level indicator falls below the L level.
⑧	<b>[⏰] lamp</b>	Equipped with a timer for start and stop. Lights up when this function is operated.
⑨	<b>[⏻] lamp</b>	Equipped with a power failure auto-restart function, which restarts the product automatically after stopped due to a power failure. Lights up when this function is operated.
⑩	<b>[RUN/STOP] key</b>	Makes the product start or stop.
⑪	<b>[MENU] key</b>	Shifts the main menu (display screen of circulating fluid discharge temperature and pressure) and other menus (for monitoring and entry of set values).
⑫	<b>[SEL] key</b>	Changes the item in menu and enters the set value.
⑬	<b>[▼] key</b>	Decreases the set value.
⑭	<b>[▲] key</b>	Increases the set value.
⑮	<b>[PUMP] key</b>	Press the [MENU] and [RUN/STOP] keys simultaneously. The pump starts running independently to make the product ready for start-up (release the air).
⑯	<b>[RESET] key</b>	Press the [▼] and [▲] keys simultaneously. The alarm buzzer is stopped and the [ALARM] lamp is reset.

## List of Function

No.	Function	Outline
1	<b>Main display</b>	Displays the current and set temperature of the circulating fluid, discharge pressure of the circulating fluid. Changes the circulating fluid set temperature.
2	<b>Alarm display menu</b>	Indicates alarm number when an alarm occurs.
3	<b>Inspection monitor menu</b>	Product temperature, pressure and accumulated operating time can be checked as daily inspection. Use these for daily inspection.
4	<b>Key-lock</b>	Keys can be locked so that set values cannot be changed by operator error.
5	<b>Timer for operation start/stop</b>	Timer is used to set the operation start/stop.
6	<b>Signal for the completion of preparation</b>	A signal is output when the circulating fluid temperature reaches the set temperature, when using contact input/output and serial communication.
7	<b>Offset function</b>	Use this function when there is a temperature offset between the discharge temperature of the thermo-chiller and user's equipment.
8	<b>Reset after power failure</b>	Start operation automatically after the power supply is turned on.
9	<b>Key click sound setting</b>	Operation panel key sound can be set on/off.
10	<b>Changing temp. unit</b>	Temperature unit can be changed. Centigrade (°C) ↔ Fahrenheit (°F)
11	<b>Changing pressure unit</b>	Pressure unit can be changed. MPa ↔ PSI
12	<b>Data reset</b>	Functions can be reset to the default settings (settings when shipped from the factory).
13	<b>Accumulation time reset</b>	Reset function when the pump, the fan or the compressor is replaced. Reset the accumulated time here.
14	<b>Anti-freezing function</b>	Circulating fluid is protected from freezing during winter or at night. Set beforehand if there is a risk of freezing.
15	<b>Warming-up function</b>	When circulating fluid temperature rising time at starting needs shortening during winter or at night, set beforehand.
16	<b>Anti-snow coverage function</b>	If there will be a possibility of the snow coverage due to the change of the installation environment (season, weather), set beforehand.
17	<b>Alarm buzzer sound setting</b>	Alarm sound can be set to on/off.
18	<b>Alarm customising</b>	Operation during alarm condition and threshold values can be changed depending on the alarm type.
19	<b>Communication</b>	This function is used for contact input/output or serial communication.

## Alarm

This unit has alarms as standard, and displays each of them by its alarm code on the PV screen with the [ALARM] lamp ([LOW LEVEL] lamp) lit up on the operation display panel. The alarm can be read out through communication.

Code	Alarm message
AL01	Low level in tank
AL02	High circulating fluid discharge temp.
AL03	Circulating fluid discharge temp. rise
AL04	Circulating fluid discharge temp. drop
AL05	High circulating fluid return temp.
AL06	High circulating fluid discharge pressure
AL07	Abnormal pump operation
AL08	Circulating fluid discharge pressure rise
AL09	Circulating fluid discharge pressure drop
AL10	High compressor intake temp.
AL11	Low compressor intake temp.
AL12	Low super heat temp.
AL13	High compressor discharge pressure
AL15	Refrigeration circuit pressure (high pressure side) drop
AL16	Refrigeration circuit pressure (low pressure side) rise

Code	Alarm message
AL17	Refrigeration circuit pressure (low pressure side) drop
AL18	Compressor running failure
AL19	Communication error
AL20	Memory error
AL21	DC line fuse cut
AL22	Circulating fluid discharge temp. sensor failure
AL23	Circulating fluid return temp. sensor failure
AL24	Compressor intake temp. sensor failure
AL25	Circulating fluid discharge pressure sensor failure
AL26	Compressor discharge pressure sensor failure
AL27	Compressor intake pressure sensor failure
AL28	Pump maintenance
AL29	Fan maintenance
AL30	Compressor maintenance
AL31	Contact input 1 signal detection

Code	Alarm message
AL32	Contact input 2 signal detection
AL37	Compressor discharge temp. sensor failure
AL38	Compressor discharge temp. rise
AL40	Dustproof filter maintenance <sup>Note 1)</sup>
AL41	Power stoppage
AL42	Compressor waiting
AL43	Fan failure <sup>Note 1)</sup>
AL45	Compressor over current
AL47	Pump over current
AL49	Air exhaust fan stoppage <sup>Note 2)</sup>
AL50	Incorrect phase error
AL51	Phase board over current

Note 1) Does not occur on the product of water-cooled refrigeration type.

Note 2) Does not occur on the product of air-cooled refrigeration type.

\* For details, read the Operation Manual.

For details, refer to the Operation Manual. Please download it via our website, <http://www.smc.eu>

## Communication Function

### Contact Input/Output

Item	Specifications												
<b>Connector type</b>	M3 terminal block												
<b>Input signal</b>	<b>Insulation method</b>	Photocoupler											
	<b>Rated input voltage</b>	24 V DC											
	<b>Operating voltage range</b>	21.6 to 26.4 V DC											
	<b>Rated input current</b>	5 mA TYP											
	<b>Input impedance</b>	4.7 kΩ											
<b>Contact output signal</b>	<b>Rated load voltage</b>	48 V AC or less/30 V DC or less											
	<b>Maximum load current</b>	500 mA AC/DC (resistance load)											
	<b>Minimum load current</b>	5 V DC 10 mA											
<b>Output voltage</b>	24 V DC ±10 % 500 mA MAX (No inductive load)												
<b>Circuit diagram</b>	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Signal description</th> <th>Default setting</th> </tr> </thead> <tbody> <tr> <td>Contact input signal 2</td> <td>—</td> </tr> <tr> <td>Contact input signal 1</td> <td>Run/stop signal input</td> </tr> <tr> <td>Contact output signal 3</td> <td>Alarm status signal output</td> </tr> <tr> <td>Contact output signal 2</td> <td>Remote status signal output</td> </tr> <tr> <td>Contact output signal 1</td> <td>Operation status signal output</td> </tr> </tbody> </table>	Signal description	Default setting	Contact input signal 2	—	Contact input signal 1	Run/stop signal input	Contact output signal 3	Alarm status signal output	Contact output signal 2	Remote status signal output	Contact output signal 1	Operation status signal output
Signal description	Default setting												
Contact input signal 2	—												
Contact input signal 1	Run/stop signal input												
Contact output signal 3	Alarm status signal output												
Contact output signal 2	Remote status signal output												
Contact output signal 1	Operation status signal output												

\* The pin numbers and output signals can be set by user. For details, refer to the Operation Manual for communication.

### Serial Communication

The serial communication (RS-485/RS-232C) enables the following items to be written and read out. For details, refer to the Operation Manual for communication.

Writing
Run/Stop Circulating fluid temperature setting (SV)

Readout
Circulating fluid present temperature Circulating fluid discharge pressure Status information Alarm occurrence information

Item	Specifications	
<b>Connector type</b>	D-sub 9-pin, Female connector	
<b>Protocol</b>	Modicon Modbus compliant/Simple communication protocol	
<b>Standards</b>	EIA standard RS-485	EIA standard RS-232C
<b>Circuit diagram</b>		

\* The terminal resistance of RS-485 (120 Ω) can be switched by the operation display panel. For details, refer to the Operation Manual for communication. Do not connect other than in the way shown above, as it can result in failure.

**Please download the Operation Manual via our website, <http://www.smc.eu>**



# Series HRS100/150 Options

Note) Options have to be selected when ordering the thermo-chiller. It is not possible to add them after purchasing the unit.

**A** Option symbol

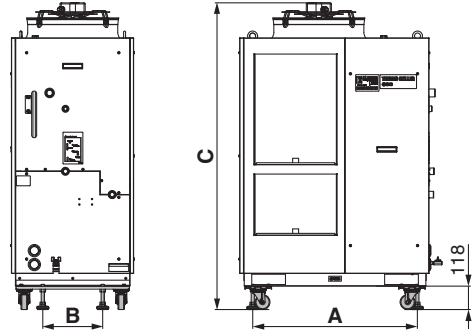
## With Caster Adjuster-Foot

HRS□-□-□-□-**A**

With caster adjuster-foot

Unfixed casters and adjuster feet stops are mounted.

Applicable model	Dimension [mm]		
	A	B	C
HRS100/150-A-40-A	830	302	1552
HRS100/150-W-40-A	570	401	1353



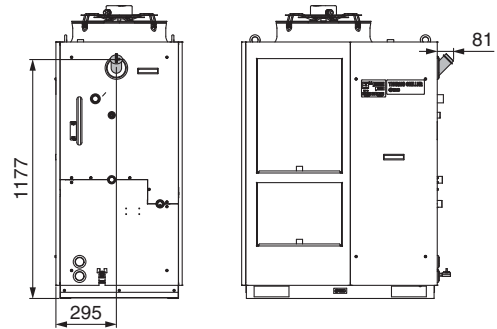
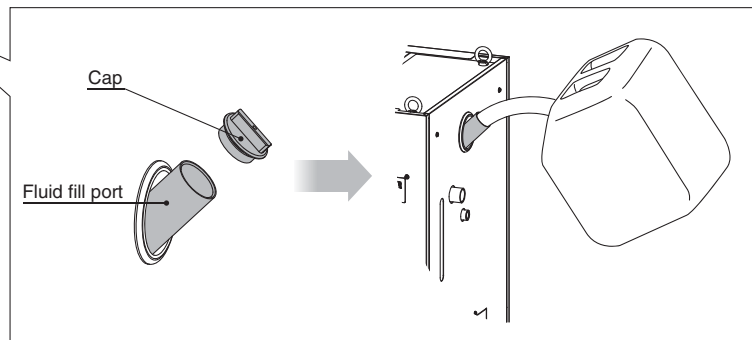
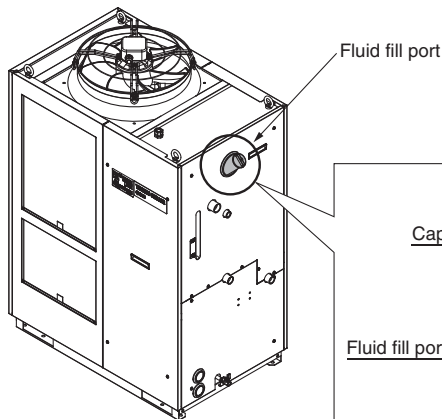
**K** Option symbol

## With Fluid Fill Port

HRS□-□-□-□-**K**

With fluid fill port

When the automatic fluid fill port is not used, fluid can be supplied manually without removing the panel.



\* Dimensions are common to all models.

# Series HRS100/150 Optional Accessories

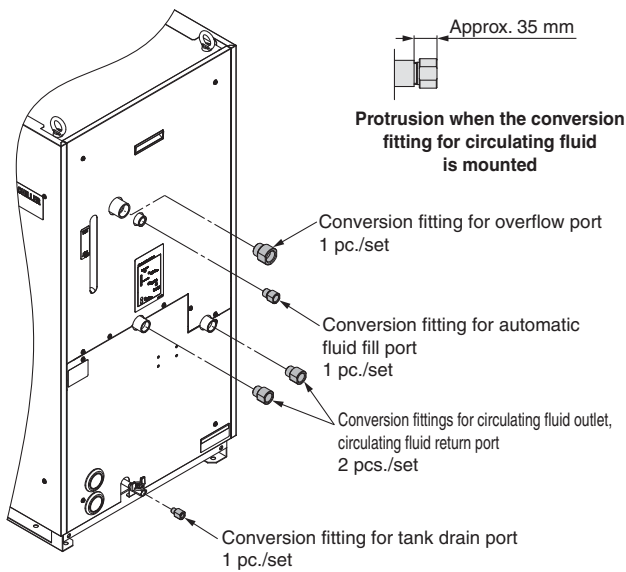
## ① Piping Conversion Fitting

This is a fitting to change the port from Rc to G or NPT.

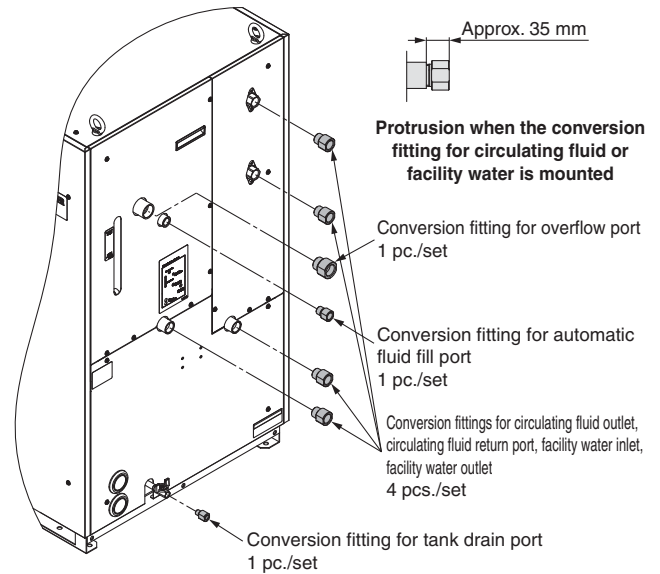
- Circulating fluid outlet, Circulating fluid return port Rc 3/4 → NPT 3/4 or G 3/4
- Overflow port Rc 1 → NPT 1 or G 1
- Automatic fluid fill port Rc 1/2 → NPT 1/2 or G 1/2
- Facility water inlet, Facility water outlet Rc 3/4 → NPT 3/4 or G 3/4 (for HRS-EP029 or HRS-EP030)

(It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.)

Part no.	Contents	Applicable model	Material
HRS-EP027	NPT thread conversion fitting set	HRS100/150-A-□	Stainless steel
HRS-EP028	G thread conversion fitting set		
HRS-EP029	NPT thread conversion fitting set	HRS100/150-W-□	
HRS-EP030	G thread conversion fitting set		



HRS-EP027, HRS-EP028



HRS-EP029, HRS-EP030

## ② Caster Adjuster-foot Kit

This is a set of unfixed casters and adjuster feet stop.

When installed by user, it is necessary to lift the thermo-chiller by a forklift or sling work.

Carefully read the procedure manual included with this kit before performing the installation.

Part no.	Applicable model	Dimension [mm]	
		A	B
HRS-KS003	HRS100/150-A-□-□	830	302
HRS-KS002	HRS100/150-W-□-□	570	401

### Parts List

Description
Procedure manual
Caster adjuster-foot bracket (2 pcs.)
Fixing bolt (M8) (8 pcs.)

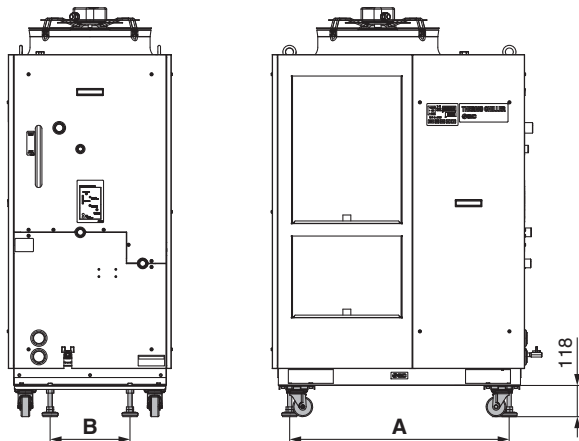


Fig. 1 Mounting view

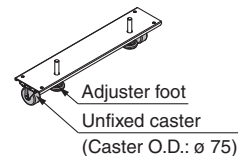


Fig. 2 Caster adjuster-foot bracket (2 pcs.)

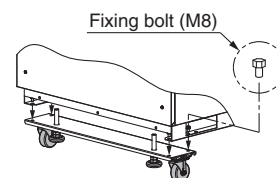


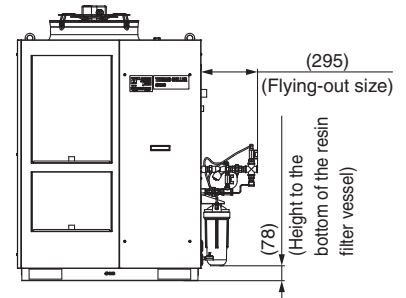
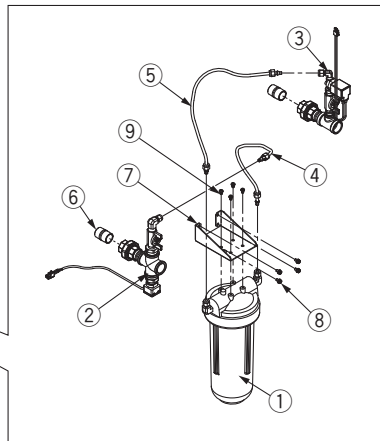
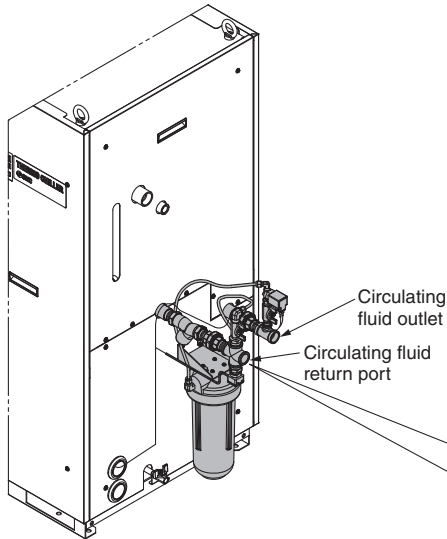
Fig. 3 Fixing bolt (8 pcs.)

## ③ Electric Conductivity Control Set

The set indicates and controls the electric conductivity of the circulating fluid. Refer to the Operation Manual for details.

Part no.	Applicable model
<b>HRS-DI010</b>	<b>HRS100-□□-□</b>
	<b>HRS150-□□-□</b>

Measurement range of electric conductivity	2.0 to 48.0 $\mu\text{S/cm}$
Set range of electric conductivity target	5.0 to 45.0 $\mu\text{S/cm}$
Set range of electric conductivity hysteresis	2.0 to 10.0 $\mu\text{S/cm}$
Operating temperature range (Circulating fluid temperature)	5 to 60 °C
Power consumption	400 mA or less
Installation environment	Indoors



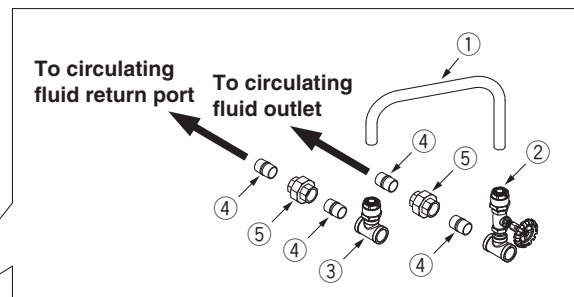
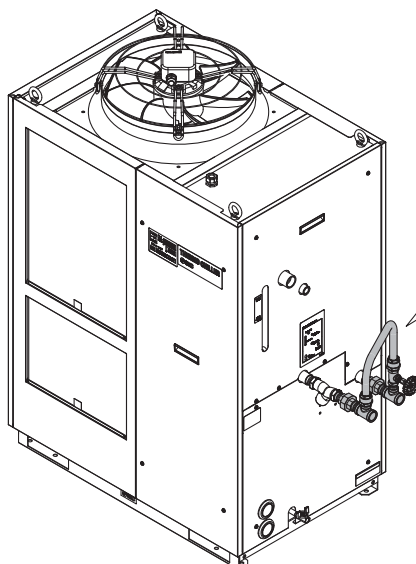
### Parts List

No.	Description
①	DI filter vessel (resin)
②	DI sensor assembly
③	DI control piping assembly
④	DI filter outlet tube
⑤	DI filter inlet tube
⑥	Nipple (2 pcs.)
⑦	Mounting bracket
⑧	Mounting screw (4 pcs.)
⑨	Tapping screw (4 pcs.)

## ④ Bypass Piping Set

Ensure that the circulating fluid flow rate will be more than the minimum required flow rate using a bypass piping set so that the circulating fluid discharge pressure would be 0.5 MPa or less. Otherwise, an alarm due to circulating fluid discharge pressure or pump over current may occur.

Part no.	Applicable model	Minimum operating flow rate [l/min] (50 / 60 Hz)
<b>HRS-BP007</b>	<b>HRS100-□□-□</b>	28/42
	<b>HRS150-□□-□</b>	



### Parts List

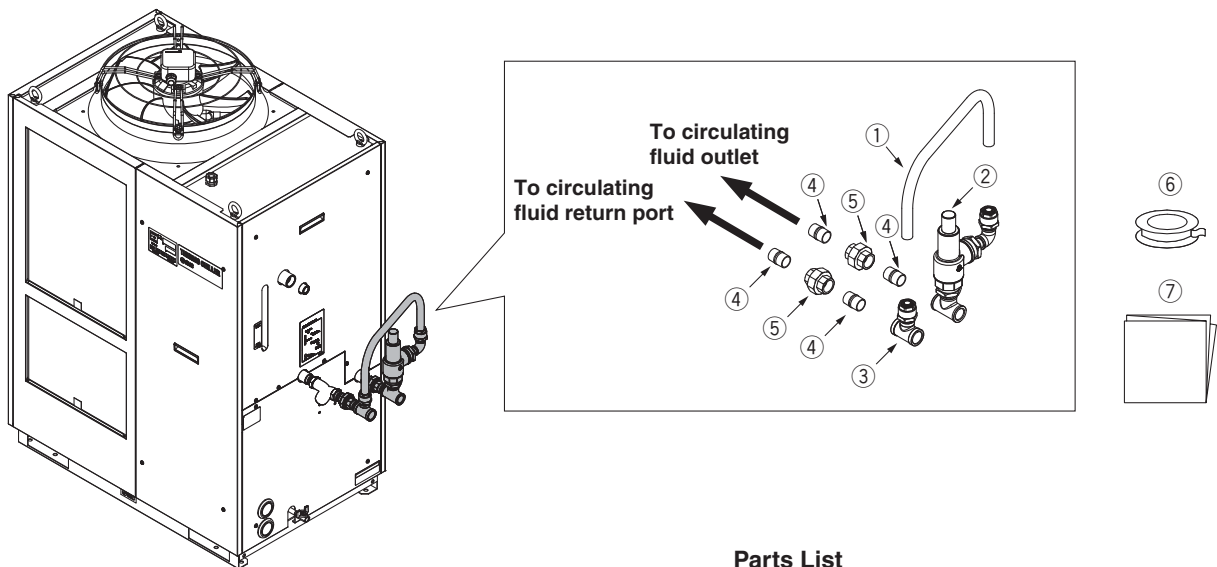
No.	Description
①	Hose (I.D.: 15 mm, Length: 700 mm)
②	Outlet piping assembly (With globe valve)
③	Return piping assembly
④	Barrel nipple (Size: 3/4 inch) (2 pcs.)
⑤	Union (Size: 3/4 inch) (2 pcs.)
⑥	Sealant tape
⑦	Operation Manual

# Series HRS100/150

## ⑤ Relief Valve Set

If a solenoid valve is installed in the user's system and the circulating fluid supply stops or decreases during thermo-chiller operation, the circulating fluid discharge pressure of the thermo-chiller increases and an alarm may occur. The relief valve set opens the valve when the pressure exceeds the set pressure level, which prevents pressure increase.

Part no.	Applicable model
HRS-BP008	HRS100-□□-□
	HRS150-□□-□



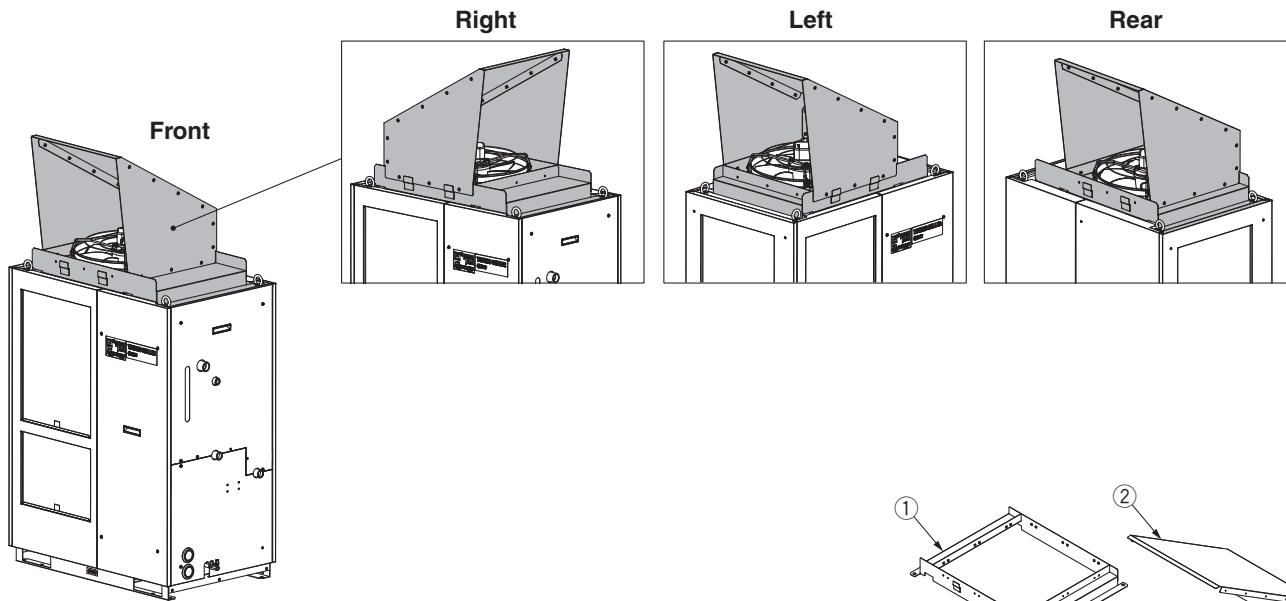
- Relief valve set pressure: 0.32 MPa (The relief valve starts to open when the circulating fluid discharge pressure reaches 0.32 MPa.)
- The setting is made so that the circulating fluid discharge pressure of the thermo-chiller does not exceed 0.5 MPa even when the thermo-chiller is operated at 60 Hz and the water is no longer supplied to the user's system.
- The set pressure of the relief valve should not be adjusted (or changed) by the user. If the set pressure needs to be adjusted, it should be conducted by authorised engineers.

### Parts List

No.	Description
①	Hose (I.D.: 15 mm, Length: 700 mm)
②	Outlet piping assembly (With globe valve)
③	Return piping assembly
④	Barrel nipple (Size: 3/4 inch) (4 pcs.)
⑤	Union (Size: 3/4 inch) (4 pcs.)
⑥	Sealant tape
⑦	Operation Manual

## ⑥ Snow Protection Hood

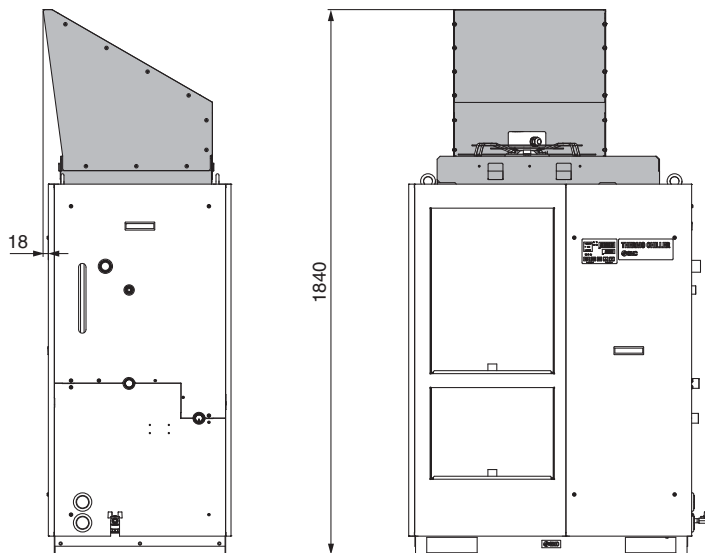
Snow protection hood for air-cooled chiller. According to the mounting direction of the snow protection hood, the ventilation from the fan can be selected from four directions, front, rear, left and right.



Part no.	Applicable model
<b>HRS-BK005</b>	<b>HRS100-A</b> □-□ <b>HRS150-A</b> □-□

### Parts List

No.	Description	Q'ty
①	Snow protection hood base	1
②	Snow protection hood A	1
③	Snow protection hood B	2
④	Assembly/Mounting screw	18



Mounting condition for HRS-BK005

\* This hood does not completely prevent snow from entering the inside of the chiller.

# Series HRS100/150 Cooling Capacity Calculation

## Required Cooling Capacity Calculation

**Example 1: When the heat generation amount in the user's equipment is known.**

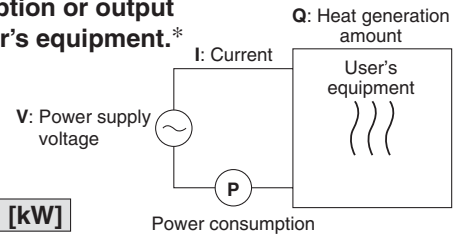
The heat generation amount can be determined based on the power consumption or output of the heat generating area — i.e. the area requiring cooling — within the user's equipment.\*

- ① Derive the heat generation amount from the power consumption.

Power consumption **P**: 7 [kW]

$$Q = P = 7 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20 %,  $7 \text{ [kW]} \times 1.2 = \mathbf{8.4 \text{ [kW]}}$



- ② Derive the heat generation amount from the power supply output.

Power supply output **VI**: 8.8 [kVA]

$$Q = P = V \times I \times \text{Power factor}$$

In this example, using a power factor of 0.85:

$$= 8.8 \text{ [kVA]} \times 0.85 = 7.5 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20 %,  $7.5 \text{ [kW]} \times 1.2 = \mathbf{9.0 \text{ [kW]}}$

- ③ Derive the heat generation amount from the output.

Output (shaft power etc.) **W**: 5.1 [kW]

$$Q = P = \frac{W}{\text{Efficiency}}$$

In this example, using an efficiency of 0.7:

$$= \frac{5.1}{0.7} = 7.3 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20 %,  $7.3 \text{ [kW]} \times 1.2 = \mathbf{8.8 \text{ [kW]}}$

\* The above examples calculate the heat generation amount based on the power consumption. The actual heat generation amount may differ due to the structure of the user's equipment. Be sure to check it carefully.

**Example 2: When the heat generation amount in the user's equipment is not known.**

Obtain the temperature difference between inlet and outlet by circulating the circulating fluid inside the user's equipment.

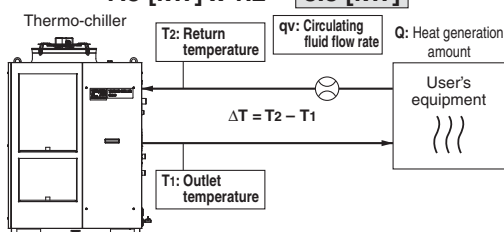
Heat generation amount by user's equipment **Q** : Unknown [W] (J/s)  
 Circulating fluid : Tap water\*  
 Circulating fluid mass flow rate **qm** : (=  $\rho \times qv \div 60$ ) [kg/s]  
 Circulating fluid density  $\rho$  : 1 [kg/l]  
 Circulating fluid (volume) flow rate **qv** : 35 [l/min]  
 Circulating fluid specific heat **C** :  $4.186 \times 10^3$  [J/(kg·K)]  
 Circulating fluid outlet temperature **T1** : 293 [K] (20 [°C])  
 Circulating fluid return temperature **T2** : 296 [K] (23 [°C])  
 Circulating fluid temperature difference  $\Delta T$  : 3 [K] (=  $T_2 - T_1$ )  
 Conversion factor: minutes to seconds (SI units) : 60 [s/min]

\* Refer to page 22 for the typical physical property value of tap water or other circulating fluids.

$$Q = qm \times C \times (T_2 - T_1)$$

$$= \frac{\rho \times qv \times C \times \Delta T}{60} = \frac{1 \times 35 \times 4.186 \times 10^3 \times 3.0}{60} = 7325 \text{ [J/s]} \approx 7325 \text{ [W]} = 7.3 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20 %,  $7.3 \text{ [kW]} \times 1.2 = \mathbf{8.8 \text{ [kW]}}$



### Example of conventional measurement units (Reference)

Heat generation amount by user's equipment **Q** : Unknown [cal/h] → [W]  
 Circulating fluid : Tap water\*  
 Circulating fluid weight flow rate **qm** : (=  $\rho \times qv \div 60$ ) [kgf/h]  
 Circulating fluid weight volume ratio  $\gamma$  : 1 [kgf/l]  
 Circulating fluid (volume) flow rate **qv** : 35 [l/min]  
 Circulating fluid specific heat **C** :  $1.0 \times 10^3$  [cal/(kgf·°C)]  
 Circulating fluid outlet temperature **T1** : 20 [°C]  
 Circulating fluid return temperature **T2** : 23 [°C]  
 Circulating fluid temperature difference  $\Delta T$  : 3 [°C] (=  $T_2 - T_1$ )  
 Conversion factor: hours to minutes : 60 [min/h]  
 Conversion factor: kcal/h to kW : 860 [(cal/h)/W]

$$Q = \frac{qm \times C \times (T_2 - T_1)}{860}$$

$$= \frac{\gamma \times qv \times 60 \times C \times \Delta T}{860}$$

$$= \frac{1 \times 35 \times 60 \times 1.0 \times 10^3 \times 3.0}{860}$$

$$\approx 7325 \text{ [W]} = 7.3 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20 %,  $7.3 \text{ [kW]} \times 1.2 = \mathbf{8.8 \text{ [kW]}}$

## Required Cooling Capacity Calculation

**Example 3: When there is no heat generation, and when cooling the object below a certain temperature and period of time.**

Heat quantity by cooled substance (per unit time) **Q** : Unknown [W] ([J/s])  
 Cooled substance : Water  
 Cooled substance mass **m** : (=  $\rho \times V$ ) [kg]  
 Cooled substance density  $\rho$  : 1 [kg/l]  
 Cooled substance total volume **V** : 150 [L]  
 Cooled substance specific heat **C** :  $4.186 \times 10^3$  [J/(kg·K)]  
 Cooled substance temperature when cooling begins **T<sub>0</sub>** : 303 [K] (30 [°C])  
 Cooled substance temperature after t hour **T<sub>t</sub>** : 293 [K] (20 [°C])  
 Cooling temperature difference  $\Delta T$  : 10 [K] (=  $T_0 - T_t$ )  
 Cooling time  $\Delta t$  : 900 [s] (= 15 [min])

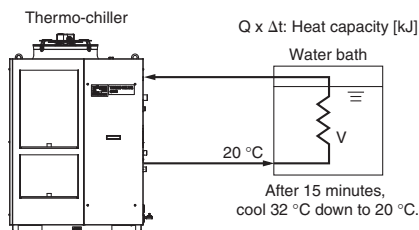
\* Refer to the following for the typical physical property values by circulating fluid.

$$Q = \frac{m \times C \times (T_0 - T_t)}{\Delta t} = \frac{\rho \times V \times C \times \Delta T}{\Delta t}$$

$$= \frac{1 \times 150 \times 4.186 \times 10^3 \times 10}{900} = 6977 \text{ [J/s]} \approx 7.0 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20 %,

$$7.0 \text{ [kW]} \times 1.2 = \mathbf{8.4 \text{ [kW]}}$$



### Example of conventional measurement units (Reference)

Heat quantity by cooled substance (per unit time) **Q** : Unknown [cal/h] → [W]  
 Cooled substance : Water  
 Cooled substance weight **m** : (=  $\rho \times V$ ) [kgf]  
 Cooled substance weight volume ratio  $\gamma$  : 1 [kgf/l]  
 Cooled substance total volume **V** : 150 [L]  
 Cooled substance specific heat **C** :  $1.0 \times 10^3$  [cal/(kgf·°C)]  
 Cooled substance temperature when cooling begins **T<sub>0</sub>** : 30 [°C]  
 Cooled substance temperature after t hour **T<sub>t</sub>** : 20 [°C]  
 Cooling temperature difference  $\Delta T$  : 10 [°C] (=  $T_0 - T_t$ )  
 Cooling time  $\Delta t$  : 15 [min]  
 Conversion factor: hours to minutes : 60 [min/h]  
 Conversion factor: kcal/h to kW : 860 [(cal/h)/W]

$$Q = \frac{m \times C \times (T_0 - T_t)}{\Delta t \times 860} = \frac{\gamma \times V \times 60 \times C \times \Delta T}{\Delta t \times 860}$$

$$= \frac{1 \times 150 \times 60 \times 1.0 \times 10^3 \times 10}{15 \times 860}$$

$$\approx 6977 \text{ [W]} = 7.0 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20 %,

$$7.0 \text{ [kW]} \times 1.2 = \mathbf{8.4 \text{ [kW]}}$$

Note) This is the calculated value by changing the fluid temperature only. Thus, it varies substantially depending on the water bath or piping shape.

## Precautions on Cooling Capacity Calculation

### 1. Heating capacity

When the circulating fluid temperature is set above room temperature, it needs to be heated by the thermo-chiller. The heating capacity depends on the circulating fluid temperature. Consider the radiation rate and heat capacity of the user's equipment and check beforehand if the required heating capacity is provided.

### 2. Pump capacity

#### <Circulating fluid flow rate>

Circulating fluid flow rate varies depending on the circulating fluid discharge pressure. Consider the installation height difference between the thermo-chiller and the user's equipment, and the piping resistance such as circulating fluid pipings, or piping size, or piping curves in the machine. Check beforehand if the required flow is achieved, using the pump capacity curves.

#### <Circulating fluid discharge pressure>

Circulating fluid discharge pressure has the possibility to increase up to the maximum pressure in the pump capacity curves.

Check beforehand if the circulating fluid pipings or circulating fluid circuit of the user's equipment are fully durable against this pressure.

## Circulating Fluid Typical Physical Property Values

### 1. This catalogue uses the following values for density and specific heat in calculating the required cooling capacity.

Density  $\rho$ : 1 [kg/l] (or, using conventional unit system, weight volume ratio  $\gamma = 1$  [kgf/l])

Specific heat **C**:  $4.19 \times 10^3$  [J/(kg·K)] (or, using conventional unit system,  $1 \times 10^3$  [cal/(kgf·°C)])

### 2. Values for density and specific heat change slightly according to temperature shown below. Use this as a reference.

#### Water

Physical property value Temperature	Density $\rho$ [kg/l]	Specific heat C [J/(kg·K)]	Conventional unit system	
			Weight volume ratio $\gamma$ [kgf/l]	Specific heat C [cal/(kgf·°C)]
5 °C	1.00	$4.2 \times 10^3$	1.00	$1 \times 10^3$
10 °C	1.00	$4.19 \times 10^3$	1.00	$1 \times 10^3$
15 °C	1.00	$4.19 \times 10^3$	1.00	$1 \times 10^3$
20 °C	1.00	$4.18 \times 10^3$	1.00	$1 \times 10^3$
25 °C	1.00	$4.18 \times 10^3$	1.00	$1 \times 10^3$
30 °C	1.00	$4.18 \times 10^3$	1.00	$1 \times 10^3$
35 °C	0.99	$4.18 \times 10^3$	0.99	$1 \times 10^3$
40 °C	0.99	$4.18 \times 10^3$	0.99	$1 \times 10^3$

#### 15 % Ethylene Glycol Aqueous Solution

Physical property value Temperature	Density $\rho$ [kg/l]	Specific heat C [J/(kg·K)]	Conventional unit system	
			Weight volume ratio $\gamma$ [kgf/l]	Specific heat C [cal/(kgf·°C)]
5 °C	1.02	$3.91 \times 10^3$	1.02	$0.93 \times 10^3$
10 °C	1.02	$3.91 \times 10^3$	1.02	$0.93 \times 10^3$
15 °C	1.02	$3.91 \times 10^3$	1.02	$0.93 \times 10^3$
20 °C	1.01	$3.91 \times 10^3$	1.01	$0.93 \times 10^3$
25 °C	1.01	$3.91 \times 10^3$	1.01	$0.93 \times 10^3$
30 °C	1.01	$3.91 \times 10^3$	1.01	$0.94 \times 10^3$
35 °C	1.01	$3.91 \times 10^3$	1.01	$0.94 \times 10^3$
40 °C	1.01	$3.92 \times 10^3$	1.01	$0.94 \times 10^3$

Note) The above shown are reference values. Contact circulating fluid supplier for details.



# Series HRS100/150

## Specific Product Precautions 1

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Temperature Control Equipment Precautions, refer to “Handling Precautions for SMC Products” and the Operation Manual on SMC website, <http://www.smc.eu>

### Design

#### Warning

##### 1. This catalogue shows the specifications of a single unit.

- 1) Check the specifications of the single unit (contents of this catalogue) and thoroughly consider the adaptability between the user's system and this unit.
- 2) Although the protection circuit as a single unit is installed, prepare a drain pan, water leakage sensor, discharge air facility, and emergency stop equipment, depending on the user's operating condition. Also, the user is requested to carry out the safety design for the whole system.

##### 2. When attempting to cool areas that are open to the atmosphere (tanks, pipes), plan your piping system accordingly.

When cooling open-air external tanks, arrange the piping so that there are coil pipes for cooling inside the tanks, and to carry back the entire flow volume of circulating fluid that is released.

##### 3. Use non-corrosive material for fluid contact of circulating fluid and facility water.

Using corrosive materials such as aluminium or iron for fluid contact parts such as piping may cause clogging or leakage in the circulating fluid and facility water circuits. Provide protection against corrosion when you use the product.

##### 4. The facility water outlet temperature (water-cooled type) may increase up to around 60 °C.

When selecting the facility water pipings, consider the suitability for temperature.

### Selection

#### Warning

##### Model selection

For selecting a model of thermo-chiller, it is required to know the heat generation amount of the user's equipment. Obtain the heat generation amount, referring to “Cooling Capacity Calculation” on pages 21 and 22 before selecting a model.

### Handling

#### Warning

##### Thoroughly read the Operation Manual.

Read the Operation Manual completely before operation, and keep this manual available whenever necessary.

### Operating Environment/Storage Environment

#### Warning

##### 1. Do not use in the following environment as it will lead to a breakdown.

- 1) In locations where water vapour, salt water, and oil may splash on the product.
- 2) In locations where there are dust and particles.
- 3) In locations where corrosive gases, organic solvents, chemical fluids, or flammable gases are present. (This product is not explosion proof.)
- 4) In locations where the ambient temperature exceeds the limits as mentioned below.

During transportation/storage: -15 °C to 50 °C (But as long as water or circulating fluid are not left inside the pipings)

During operation: -5 °C to 45 °C (However, use a 15 % ethylene glycol aqueous solution if operating in a place where the ambient temperature or circulating fluid temperature is 10 °C or less.)

- 5) In locations where condensation may occur.
- 6) In locations which receive direct sunlight or radiated heat.
- 7) In locations where there is a heat source nearby and the ventilation is poor.
- 8) In locations where temperature substantially changes.
- 9) In locations where strong magnetic noise occurs.  
(In locations where strong electric fields, strong magnetic fields and surge voltage occur.)
- 10) In locations where static electricity occurs, or conditions which make the product discharge static electricity.
- 11) In locations where high frequency occurs.
- 12) In locations where damage is likely to occur due to lightning.
- 13) In locations at altitude of 3000 m or higher (Except during storage and transportation)

\* For altitude of 1000 m or higher

Because of lower air density, the heat radiation efficiencies of the devices in the product will be lower in the location at altitude of 1000 m or higher. Therefore, the maximum ambient temperature to use and the cooling capacity will lower according to the descriptions in the table below.

Select the thermo-chiller considering the descriptions.

- ① Upper limit of ambient temperature: Use the product in ambient temperature of the described value or lower at each altitude.
- ② Cooling capacity coefficient: The product's cooling capacity will lower to one that multiplied by the described value at each altitude.

Altitude [m]	① Upper limit of ambient temperature [°C]	② Cooling capacity coefficient
Less than 1000 m	45	1.00
Less than 1500 m	42	0.85
Less than 2000 m	38	0.80
Less than 2500 m	35	0.75
Less than 3000 m	32	0.70

- 14) In locations where strong impacts or vibrations occur.
- 15) In locations where a massive force strong enough to deform the product is applied or a weight from a heavy object is applied.
- 16) In locations where there is not sufficient space for maintenance.
- 17) In locations where liquid that exceeds the conditions required for the degrees of protection IPX4 may splash on the product.
- 18) Insects or plants may enter the unit.

##### 2. The product is not designed for clean room usage. It generates particles internally.





# Series HRS100/150 Specific Product Precautions 2

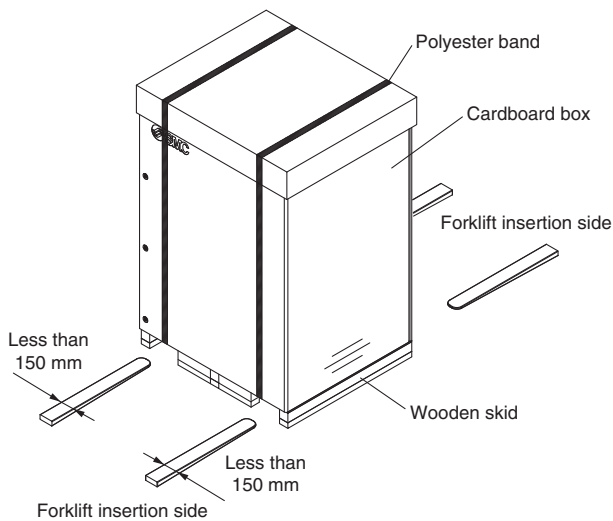
Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Temperature Control Equipment Precautions, refer to “Handling Precautions for SMC Products” and the Operation Manual on SMC website, <http://www.smc.eu>

## Transportation/Carriage/Movement

### Warning

1. This product will require an acceptance with the product not unloaded from the truck, and the user will need to unload the product by himself. Prepare a forklift.

The product will be delivered in the packaging shown below.



#### <When packaged>

Model	Weight [kg]	Dimensions [mm]
HRS100-A□-□	212	Height 1585 x Width 1185 x Depth 955
HRS150-A□-□	218	
HRS100-W□-□	186	Height 1485 x Width 925 x Depth 955
HRS150-W□-□	189	
HRS100-A□-□- <b>A</b>	231	Height 1710 x Width 1185 x Depth 955
HRS150-A□-□- <b>A</b>	237	
HRS100-W□-□- <b>A</b>	205	Height 1610 x Width 925 x Depth 955
HRS150-W□-□- <b>A</b>	208	

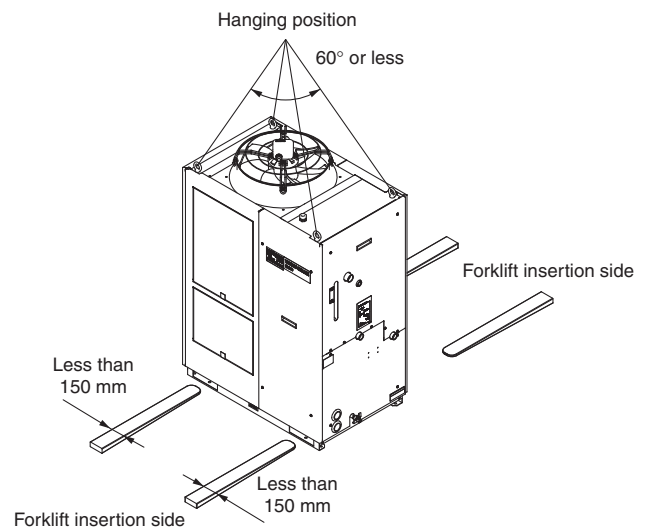
### 2. Transportation by forklift

- 1) A licensed driver should drive the forklift.
- 2) The proper place to insert the tines of the forklift differs depending on the model of cooler. Check the insert position, and be sure to drive the fork in far enough for it to come out the other side.
- 3) Be careful not to bump the fork to the cover panel or piping ports.

### Warning

#### 3. Hanging transportation

- 1) Crane manipulation and slinging work should be done by an eligible person.
- 2) Do not grip the piping on the right side or the handles of the panel.
- 3) When hanging by the eye bolts, be sure to use a 4-point hanging method. For the hanging angle, use caution regarding the position of the centre of gravity and hold it within 60°.



#### <When using option A>

#### 4. Transporting using casters

- 1) This product is heavy and should be moved by at least two persons.
- 2) Do not grip the piping port on the right side or the handles of the panel.
- 3) When transporting using a forklift, be sure not to let it hit the casters or adjusters, and drive the fork all the way through until it comes out the other side.
- 4) Do not get across steps with casters.

## Mounting/Installation

### Warning

Do not place heavy objects on top of this product, or step on it.

The external panel can be deformed and danger can result.

### Caution

1. Install on a rigid floor which can withstand this product's weight.
2. Secure with bolts, anchor bolts, etc.



# Series HRS100/150 Specific Product Precautions 3

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Temperature Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smc.eu>

## Mounting/Installation

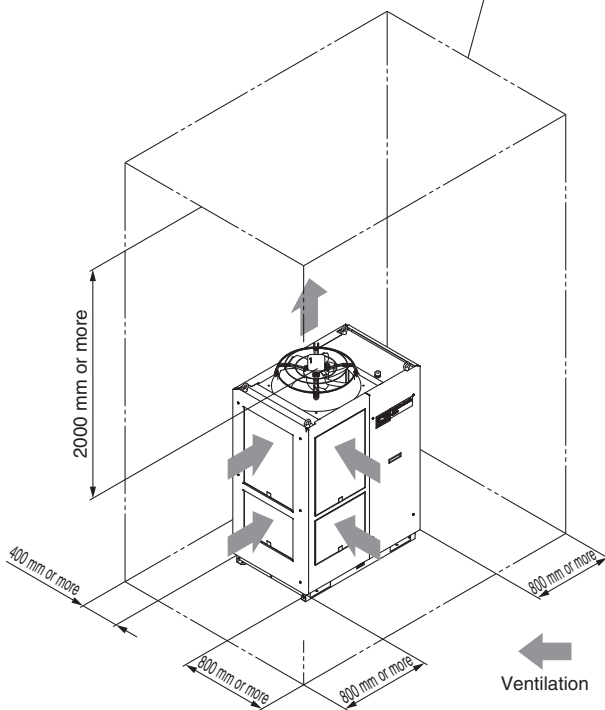
### ⚠ Caution

3. Refer to the Operation Manual for this product, and secure an installation space that is necessary for the maintenance and ventilation.

#### <Air-cooled refrigeration>

1. The air-cooled type product exhausts heat using the fan that is mounted to the product. If the product is operated with insufficient ventilation, ambient temperature may exceed 45 °C, and this will affect the performance and life of the product. To prevent this ensure that suitable ventilation is available (see below).
2. For installation indoors, ventilation ports and a ventilation fan should be equipped as needed.

Required installation space for ventilation and maintenance



3. If it is impossible to exhaust heat from the installation area indoors, or when the installation area is conditioned, provide a duct for heat exhaustion to the air outlet port of this product for ventilation. Do not mount the inlet of the duct (flange) directly to the air vent of the product, and keep a space larger than the diameter of the duct. Additionally, consider the resistance of the duct when making the air vent port for the duct.

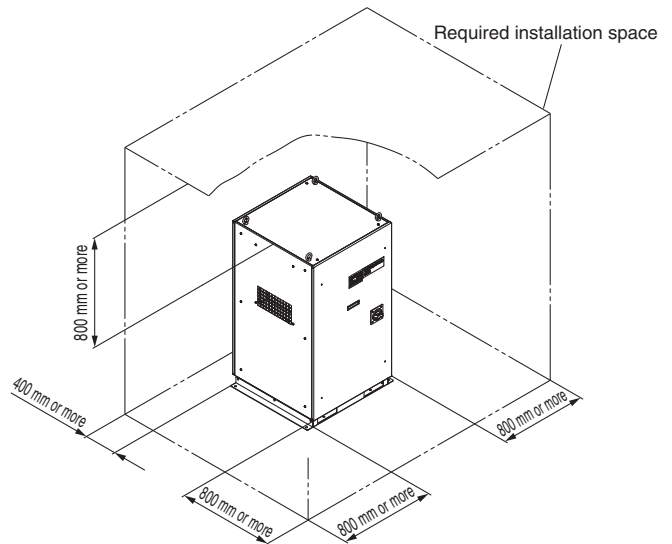
#### <Heat radiation amount/Required ventilation rate>

Model	Heat radiation amount [kW]	Required ventilation rate [m <sup>3</sup> /min]	
		Differential temp. of 3 °C between inside and outside of installation area	Differential temp. of 6 °C between inside and outside of installation area
HRS100-A-□	Approx. 18	305	155
HRS150-A-□	Approx. 26	440	220

### ⚠ Caution

#### <Water-cooled refrigeration>

When installing the product, keep the space for maintenance as shown below.



## Piping

### ⚠ Caution

1. Regarding the circulating fluid and facility water pipings, consider carefully the suitability for temperature, circulating fluid and facility water.

If the operating performance is not sufficient, the pipings may burst during operation. Using corrosive materials such as aluminium or iron for fluid contact parts such as piping may cause clogging or leakage in the circulating fluid and facility water circuits. Provide protection against corrosion when you use the product.

2. Select the piping port size which can exceed the rated flow. For the rated flow, refer to the pump capacity table.

3. When tightening at the drain port of this product, use a pipe wrench to clamp the connection ports.

4. Supply water pressure to the automatic fluid fill port of this product should be 0.2 to 0.5 MPa.

This product has a built-in ball (float) tap. If you attach it to the faucet of a sink etc. it will automatically supply water to the rated fluid level of the tank (halfway between HIGH and LOW.) If the water supply pressure is too high, the pipes may burst during use. Proceed with caution.

5. Ensure that piping is connected to the overflow port so that the circulating fluid can be exhausted to the drainage pit when the fluid level in the tank increases.

6. For the circulating fluid piping connection, install a drain pan and wastewater collection pit just in case the circulating fluid may leak.

7. This product series are constant-temperature fluid circulating machines with built-in tanks.

Do not install equipment on your system side such as pumps that forcibly return the circulating fluid to the unit. Also, if you attach an external tank that is open to the air, it may become impossible to circulate the circulating fluid. Proceed with caution.



# Series HRS100/150

## Specific Product Precautions 4

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Temperature Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smc.eu>

### Electrical Wiring

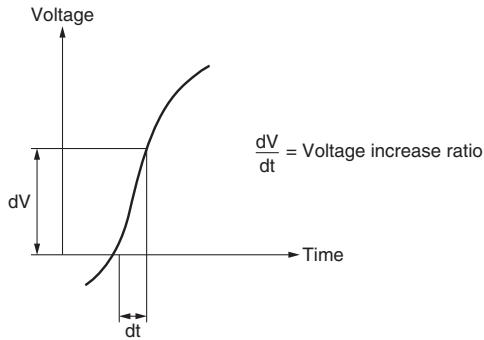
#### Warning

Grounding should never be connected to a water line, gas line or lightning rod.

#### Caution

1. Power supply and communication cables should be prepared by user.
2. Provide a stable power supply which is not affected by surge or distortion.

If the voltage increase ratio (dV/dt) at the zero cross should exceed 40 V/200 μsec., it may result in malfunction.

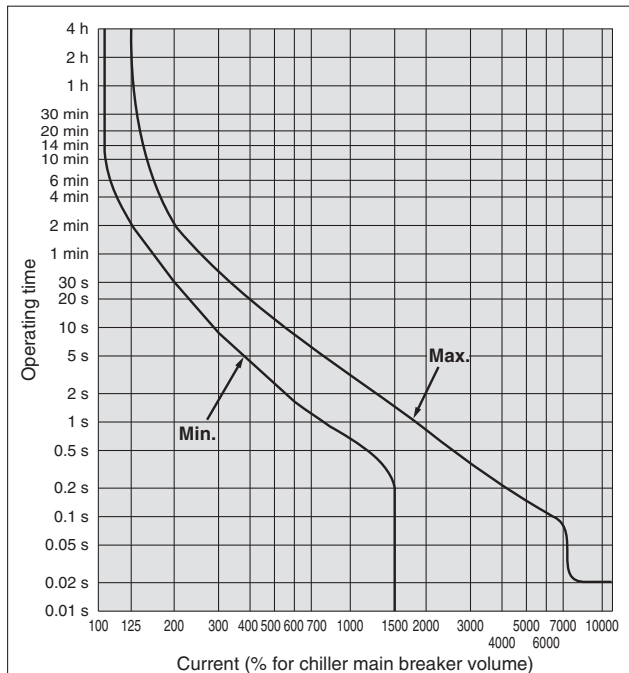


#### <For option B [With earth leakage breaker]>

3. This product is installed with a breaker with the following operating characteristics.

For the user's equipment (inlet side), use a breaker whose operating time is equal to or longer than the breaker of this product. If a breaker with shorter operating time is connected, the user's equipment could be cut off due to the inrush current of the motor of this product.

#### HRS100-A/W-40, HRS150-A/W-40





# Series HRS100/150 Specific Product Precautions 5

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Temperature Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smc.eu>

## Circulating Fluid

### ⚠ Caution

1. Avoid oil or other foreign objects entering the circulating fluid.
2. When water is used as a circulating fluid, use tap water that conforms to the appropriate water quality standards.

Use tap water that conforms to the standards shown below (including water used for dilution of ethylene glycol aqueous solution).

#### Tap Water (as Circulating Fluid) Quality Standards

The Japan Refrigeration and Air Conditioning Industry Association  
JRA GL-02-1994 "Cooling water system – Circulation type – Make-up water"

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25 °C)	—	6.0 to 8.0	○	○
	Electric conductivity (25 °C)	[μS/cm]	100* to 300*	○	○
	Chloride ion (Cl <sup>-</sup> )	[mg/l]	50 or less	○	
	Sulfuric acid ion (SO <sub>4</sub> <sup>2-</sup> )	[mg/l]	50 or less	○	
	Acid consumption amount (at pH4.8)	[mg/l]	50 or less		○
	Total hardness	[mg/l]	70 or less		○
	Calcium hardness (CaCO <sub>3</sub> )	[mg/l]	50 or less		○
Reference item	Ionic state silica (SiO <sub>2</sub> )	[mg/l]	30 or less		○
	Iron (Fe)	[mg/l]	0.3 or less	○	○
	Copper (Cu)	[mg/l]	0.1 or less	○	
	Sulfide ion (S <sub>2</sub> <sup>-</sup> )	[mg/l]	Should not be detected.	○	
	Ammonium ion (NH <sub>4</sub> <sup>+</sup> )	[mg/l]	0.1 or less	○	
	Residual chlorine (Cl)	[mg/l]	0.3 or less	○	
	Free carbon (CO <sub>2</sub> )	[mg/l]	4.0 or less	○	

\* In the case of [MΩ·cm], it will be 0.003 to 0.01.

- : Factors that have an effect on corrosion or scale generation.
- Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

3. Use an ethylene glycol that does not contain additives such as preservatives.
4. When using an ethylene glycol aqueous solution, maintain a maximum concentration of 15 %.  
Overly high concentrations can cause a pump overload. Low concentrations, however, can lead to freezing when circulating fluid temperature is 10 °C or lower and cause the thermo-chiller to break down.
5. When deionised water is used, the electric conductivity should be 1 μS/cm or higher (Electric resistivity: 1 MΩ·cm or lower).

## Facility Water Supply

### ⚠ Warning

<Water-cooled refrigeration>

1. The water-cooled refrigeration type thermo-chiller radiates heat to the facility water.  
Prepare the facility water system that satisfies the heat radiation and the facility water specifications below.

#### ■ Required facility water system

<Heat radiation amount/Facility water specifications>

Model	Heat radiation [kW]	Facility water specifications
HRS100-W-□	Approx. 19	Refer to "Facility water system" in the specifications on page 8.
HRS150-W-□	Approx. 28	

2. When using tap water as facility water, use water that conforms to the appropriate water quality standards.  
Use water that conforms to the standards shown below.

#### Tap Water (as Facility Water) Quality Standards

The Japan Refrigeration and Air Conditioning Industry Association  
JRA GL-02-1994 "Cooling water system – Circulation type – Make-up water"

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25 °C)	—	6.5 to 8.2	○	○
	Electric conductivity (25 °C)	[μS/cm]	100* to 800*	○	○
	Chloride ion (Cl <sup>-</sup> )	[mg/l]	200 or less	○	
	Sulfuric acid ion (SO <sub>4</sub> <sup>2-</sup> )	[mg/l]	200 or less	○	
	Acid consumption amount (at pH4.8)	[mg/l]	100 or less		○
	Total hardness	[mg/l]	200 or less		○
	Calcium hardness (CaCO <sub>3</sub> )	[mg/l]	150 or less		○
Reference item	Ionic state silica (SiO <sub>2</sub> )	[mg/l]	50 or less		○
	Iron (Fe)	[mg/l]	1.0 or less	○	○
	Copper (Cu)	[mg/l]	0.3 or less	○	
	Sulfide ion (S <sub>2</sub> <sup>-</sup> )	[mg/l]	Should not be detected.	○	
	Ammonium ion (NH <sub>4</sub> <sup>+</sup> )	[mg/l]	1.0 or less	○	
	Residual chlorine (Cl)	[mg/l]	0.3 or less	○	
	Free carbon (CO <sub>2</sub> )	[mg/l]	4.0 or less	○	

\* In the case of [MΩ·cm], it will be 0.001 to 0.01.

- : Factors that have an effect on corrosion or scale generation.
- Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

3. Set the supply pressure between 0.3 to 0.5 MPa. Ensure a pressure difference at the facility water inlet/outlet of 0.3 MPa or more.

If the supply pressure is high, it will cause water leakage. If the supply pressure and pressure difference at the facility water inlet/outlet is low, it will cause an insufficient flow rate of the facility water, and poor temperature control.



# Series HRS100/150

## Specific Product Precautions 6

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Temperature Control Equipment Precautions, refer to “Handling Precautions for SMC Products” and the Operation Manual on SMC website, <http://www.smc.eu>

### Operation

#### Warning

##### 1. Confirmation before operation

- 1) The fluid level of a tank should be within the specified range of “HIGH” and “LOW”.  
When exceeding the specified level, the circulating fluid will overflow.
- 2) Remove the air.  
Conduct a trial operation, looking at the fluid level.  
Since the fluid level will go down when the air is removed from the user’s piping system, supply water once again when the fluid level is reduced. When there is no reduction in the fluid level, the job of removing the air is completed.  
Pump can be operated independently.

##### 2. Confirmation during operation

- Check the circulating fluid temperature.  
The operating temperature range of the circulating fluid is between 5 and 35 °C.  
When the amount of heat generated from the user’s equipment is greater than the product’s capability, the circulating fluid temperature may exceed this range. Use caution regarding this matter.

##### 3. Emergency stop method

- When an abnormality is confirmed, stop the machine immediately. After the machine has stopped, make sure to turn off the breaker of the user’s equipment (on the upstream side).

### Operation Restart Time

#### Caution

**Wait five minutes or more before restarting operation after it has been stopped. If the operation is restarted within five minutes, the protection circuit may activate and the operation may not start properly.**

### Protection Circuit

#### Caution

**If operating in the below conditions, the protection circuit will activate and an operation may not be performed or will stop.**

- Power supply voltage is not within the rated voltage range of  $\pm 10\%$ .
- In case the water level inside the tank is reduced abnormally.
- Circulating fluid temperature is too high.
- Compared to the cooling capacity, the heat generation amount of the user’s equipment is too high.
- Ambient temperature is over 45 °C.
- Ventilation hole is clogged with dust or dirt.

### Maintenance

#### Caution

##### <Periodical inspection every one month>

###### Clean the ventilation hole.

If the dustproof filter of water-cooled type product becomes clogged with dust or debris, a decline in cooling performance can result. In order to avoid deforming or damaging the dustproof filter, clean it with a long-haired brush or air gun.

##### <Periodical inspection every three months>

###### Inspect the circulating fluid.

1. When using tap water or deionised water
  - Replacement of circulating fluid  
Failure to replace the circulating fluid can lead to the development of bacteria or algae. Replace it regularly depending on your usage conditions.
2. When using ethylene glycol aqueous solution  
Use a concentration meter to confirm that the concentration does not exceed 15 %.  
Dilute or add as needed to adjust the concentration.

##### <Periodical inspection during the winter season>

###### 1. Make water-removal arrangements beforehand.




If there is a risk of the circulating fluid and facility water freezing when the product is stopped, release the circulating fluid and facility water in advance.

###### 2. Consult a professional.

This product has an “anti-freezing function”, “warming-up function”, and “anti-snow coverage function”. Read the Operation Manual carefully, and if any additional anti-freezing function (e.g. tape heater) is needed, ask for it from the vendor.

## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

-  **Caution:** Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

- \*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
- ISO 4413: Hydraulic fluid power – General rules relating to systems.
- IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
- ISO 10218-1: Manipulating industrial robots - Safety. etc.

### Warning

- 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**  
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
- 2. Only personnel with appropriate training should operate machinery and equipment.**  
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**
  1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**
  1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
  3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.  
Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)  
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

\*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Caution

- 1. The product is provided for use in manufacturing industries.**  
The product herein described is basically provided for peaceful use in manufacturing industries.  
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

### Caution

**SMC products are not intended for use as instruments for legal metrology.**  
Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

### SMC Corporation (Europe)

Austria	☎ +43 (0)2262622800	www.smc.at	office@smc.at	Lithuania	☎ +370 5 2308118	www.smclt.lt	info@smclt.lt
Belgium	☎ +32 (0)33551464	www.smcpnautics.be	info@smcpneautics.be	Netherlands	☎ +31 (0)205318888	www.smcpnautics.nl	info@smcpneautics.nl
Bulgaria	☎ +359 (0)2807670	www.smc.bg	office@smc.bg	Norway	☎ +47 67129020	www.smc-norge.no	post@smc-norge.no
Croatia	☎ +385 (0)13707288	www.smc.hr	office@smc.hr	Poland	☎ +48 222119600	www.smc.pl	office@smc.pl
Czech Republic	☎ +420 541424611	www.smc.cz	office@smc.cz	Portugal	☎ +351 226166570	www.smc.eu	postpt@smc.smces.es
Denmark	☎ +45 70252900	www.smcdk.com	smc@smcdk.com	Romania	☎ +40 213205111	www.smcromania.ro	smcromania@smcromania.ro
Estonia	☎ +372 6510370	www.smcpnautics.ee	smc@smcpneautics.ee	Russia	☎ +7 8127185445	www.smc-pneumatik.ru	info@smc-pneumatik.ru
Finland	☎ +358 207513513	www.smc.fi	smc@smc.fi	Slovakia	☎ +421 (0)413213212	www.smc.sk	office@smc.sk
France	☎ +33 (0)164761000	www.smc-france.fr	info@smc-france.fr	Slovenia	☎ +386 (0)73885412	www.smc.si	office@smc.si
Germany	☎ +49 (0)61034020	www.smc.de	info@smc.de	Spain	☎ +34 902184100	www.smc.eu	post@smc.smces.es
Greece	☎ +30 210 2717265	www.smchellas.gr	sales@smchellas.gr	Sweden	☎ +46 (0)86031200	www.smc.nu	post@smc.nu
Hungary	☎ +36 23511390	www.smc.hu	office@smc.hu	Switzerland	☎ +41 (0)523963131	www.smc.ch	info@smc.ch
Ireland	☎ +353 (0)14039000	www.smcpnautics.ie	sales@smcpneautics.ie	Turkey	☎ +90 212 489 0 440	www.smcpnomatik.com.tr	info@smcpnomatik.com.tr
Italy	☎ +39 0292711	www.smcitalia.it	mailbox@smcitalia.it	UK	☎ +44 (0)845 121 522	www.smcpnautics.co.uk	sales@smcpneautics.co.uk
Latvia	☎ +371 67817700	www.smc.lv	info@smc.lv				

SMC CORPORATION Akihbara UDX 15F, 4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN Phone: 03-5207-8249 FAX: 03-5298-5362